

LP 712 EX ARMY
(PARTS LIST)

MARCH 2009

PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Front Axle, Rear Axle, Frame, Cab, etc. of the following version of **LP 712 EX ARMY**

CHASSIS TYPE	VC NO	VARIANT DESCRIPTION	VARIANT DETAILS	ENGINE TYPE
453514	26419238000R	LP 712/38 EX ARMY	LP 712 38WB, EX, ARMY, 497TCIC, BSIII, POWER STEERING, ALL ARMY LAMPS, COWL CHASSIS	497 TCIC BS-III

INSTRUCTIONS

The designation "Left and Right" as well as "Front" and "Rear" refer to the driving direction

The indication "First", "Second" (e.g. Cross member of frame) are counter from the radiator side

The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending on availability, the item will be supplied under any one of these part numbers

The designation "AR" in column "Quantity" stands for "As Required"

The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.

The parts fitted on the vehicle are subject to modification without prior notice.

This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

**Technical Cell
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka,
Gyan Sadhana College Service Road,
Thane-400 604.**

INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. - See Column "PART NUMBER"

Precise Description - See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. -

Rear Axle Unit No. -

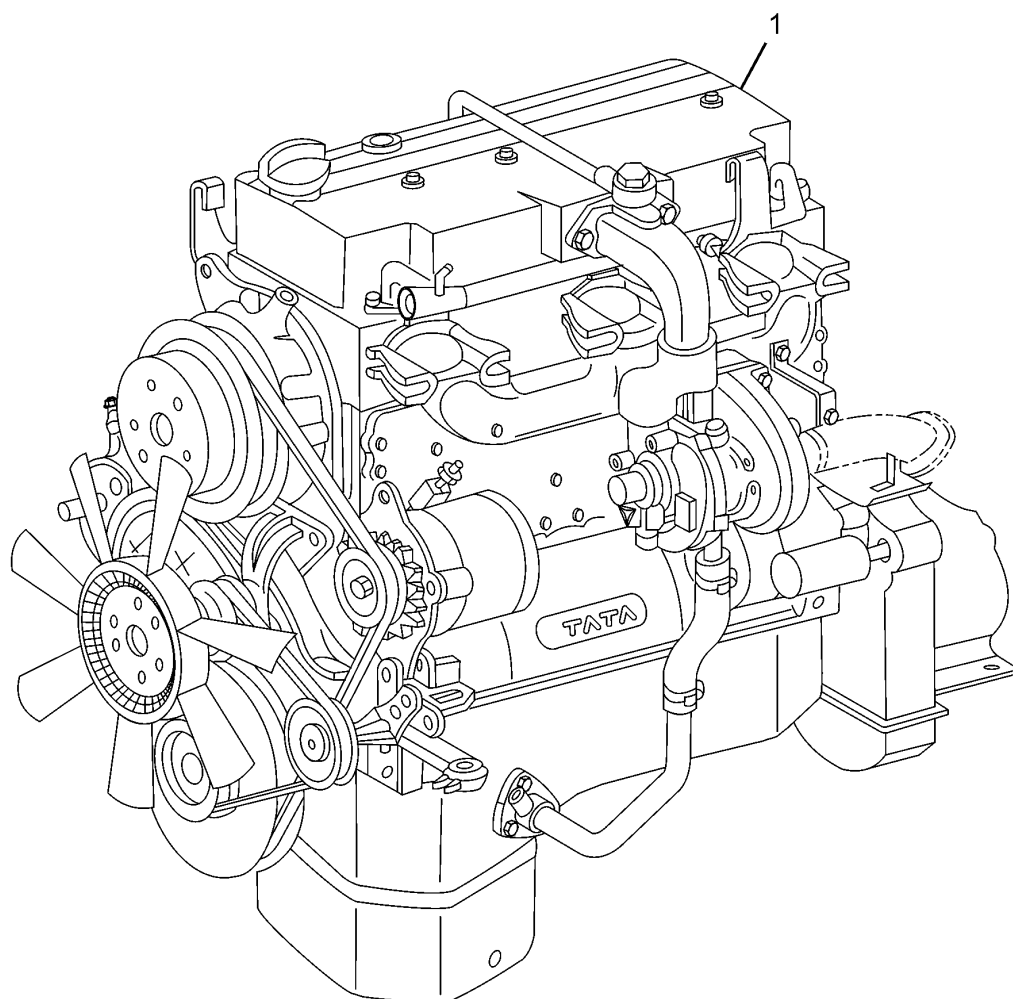
Steering Unit No. -

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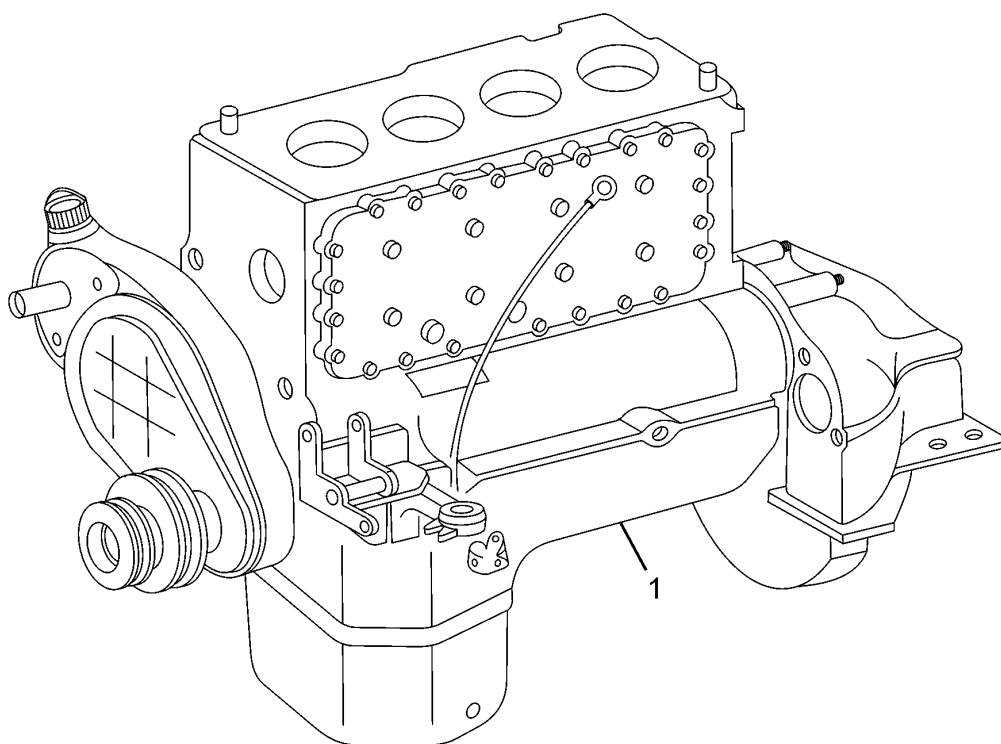
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CHASSIS TYPE: ALL



00.01.01		ENGINE		GROUP 01	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252701000368	ASSY ENG COMPLETE LP712 BS3 PSTG NLT	1		

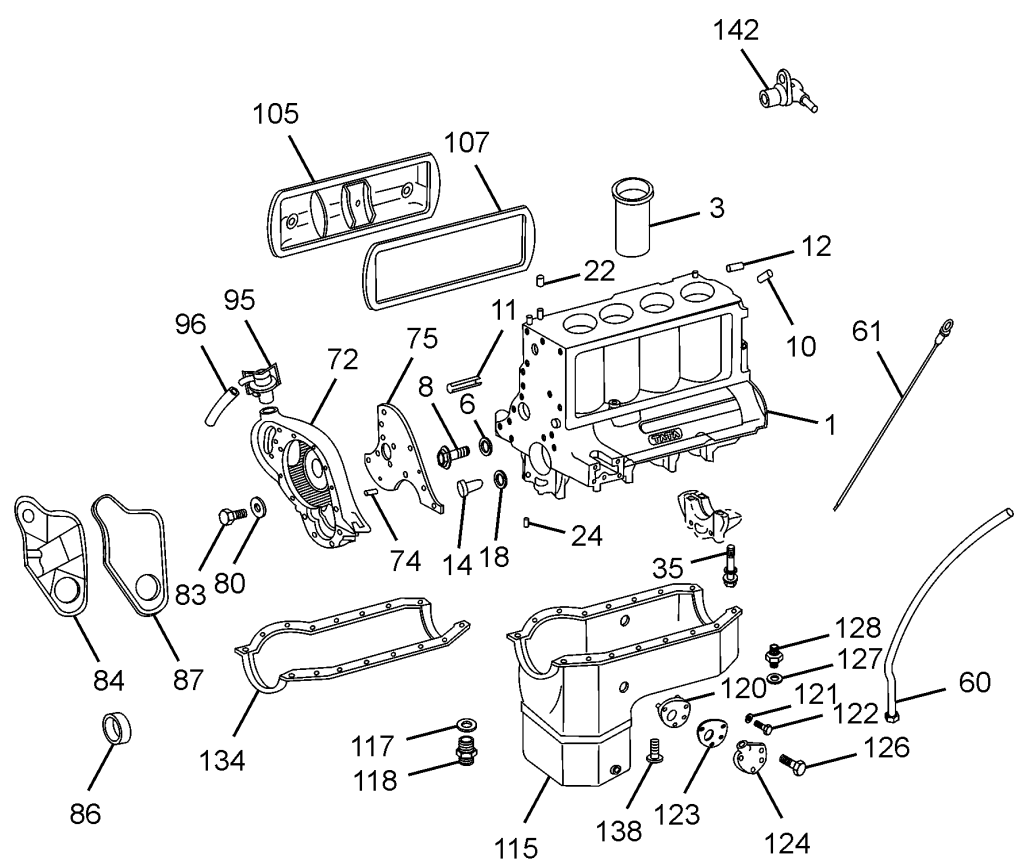
CHASSIS TYPE: ALL



00.01.02		HALF BLOCK AND LONG BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252701990152	HALF BLOCK 497 TCIC E-III	1	
—	252701990150	LONG BLOCK 497 TCIC BS III	1	

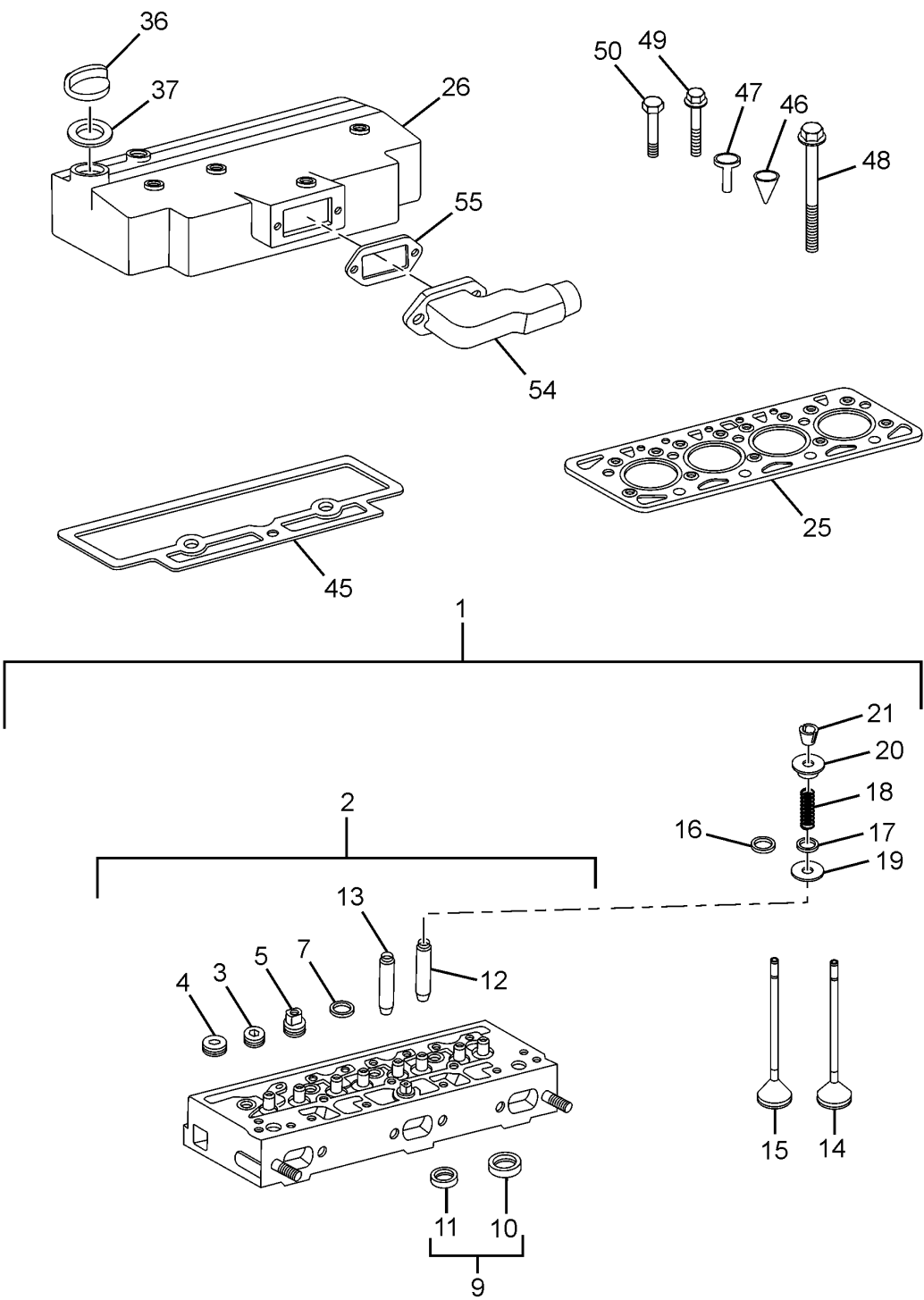
00.01.04		CYLINDER BLOCK		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252701100165	ASSY CYLINDER CRANKCASE WITH LINER:BSIII	1	
3	252701103727	CYLINDER LINER	4	
—	3520110335	SCREW PLUG	1	
6	16220710282	SEALING WASHER 18X22	1	
8	252301107201	SEALING PLUG	1	
10	3121881135P	SLEEVE CYL BLOCK	1	
11	3219920025	CLAMPING SLEEVE CYL BLOCK	1	
12	13050910304	CYL. PIN 12 H 8X30	2	
—	3219970020	LOCKING COVER	1	
14	16081001603	SEALING PLUG AM 16X1.5 (OIL GALLERY)	2	
18	16220710258	SEALING WASHER 16X22	2	
22	3129910260	CYL. PIN (CYL HEAD TO CYL BLOCK)	2	
24	13050508166	CYL PIN 8 M 6X16	10	
35	3520110171	BOLT FOR MAIN BEARING CAP	10	
—	1869910055	LOCATING PIN	1	
60	252701170174	ASSY TUBE DIPSITCK W/O NUT & FERRULE	1	
61	252701170172	ASSY OIL DIPSTICK COMPLETE	1	
72	252701140117	ASSY TIMING GEAR HSG WITH BOTTOM COVER	1	
—	252501143702	BOTTOM COVER (TGH)	1	
74	13050508166	CYL PIN 8 M 6X16	2	
75	252501145302	GASKET (TIMING GEAR HOUSING)	1	
80	3129940310	LOCKING PLATE	3	
83	11323998045	HEX SCREW M 10X25	3	
84	252501143706	COVER FRONT-TIMING GEAR HSG (MECH FEED PUMP)	1	
—	11632496011	STUD BM 8X20	2	
86	253403107801	OIL SEAL-CRANKSHAFT FRONT	1	
87	252701145305	GASKET (TGH COVER)	1	
—	252507103102	INTEGRAL SHAFT BEARING (MECH FEED PUMP)	1	
—	252507109901	CAM (MECH FEED PUMP)	1	
—	252501148801	STUD (CM6X16)	3	
—	252507109902	SPIDER-(MECH FEED PUMP)	1	
95	252301170122	ASSY BREATHER	1	
96	252701175808	HOSE (BREATHER)	1	
—	14270202501	HOSE CLIP 25	1	
105	252701140102	ASSY PUSH ROD CHAMBER COVER	1	

00.01.04	CYLINDER BLOCK	GROUP 01
CHASSIS TYPE: ALL		



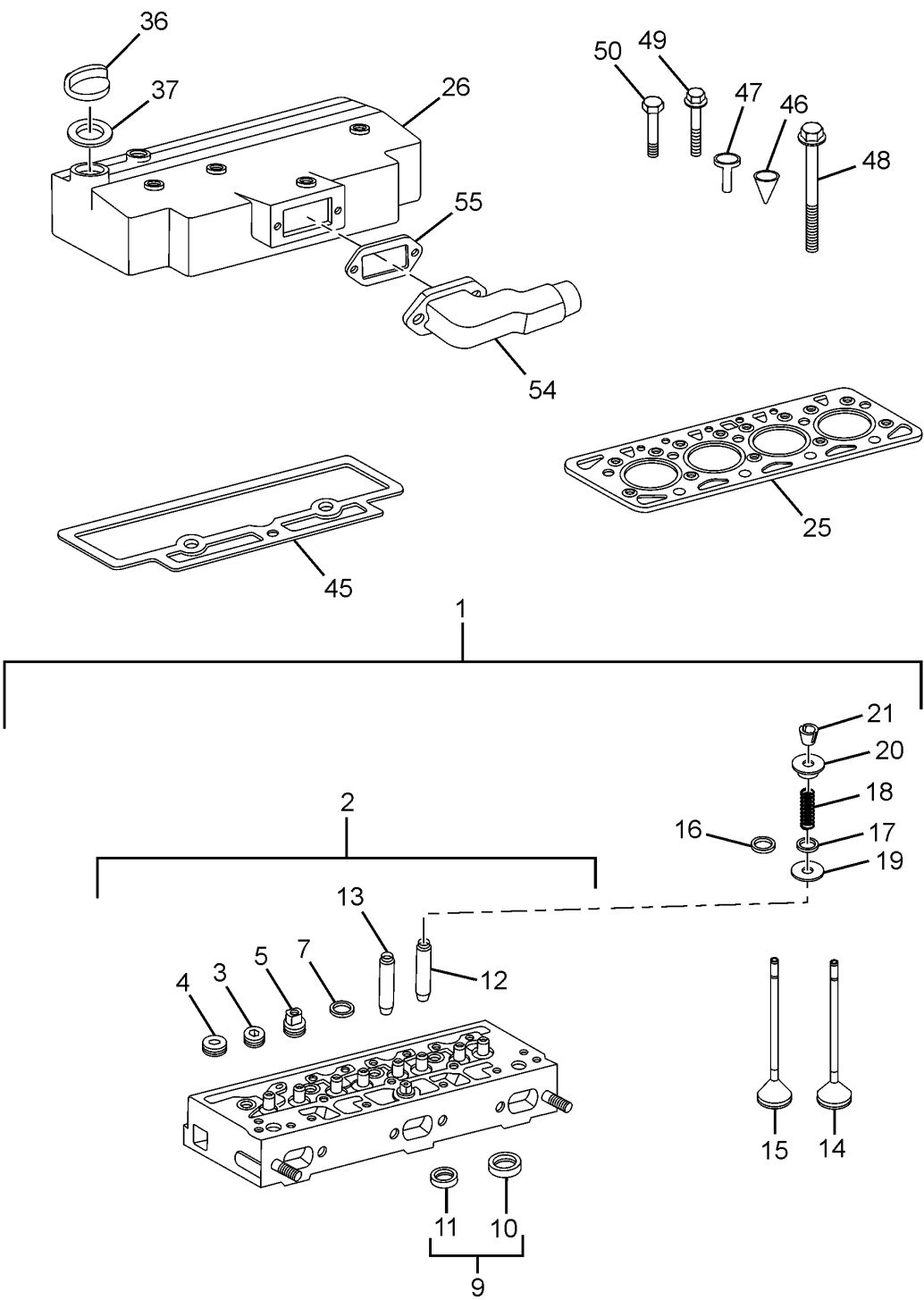
00.01.04		CYLINDER BLOCK		GROUP 01	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
107	252701145303	GASKET-PUSHROD CHAMBER COVER	1		
115	252701130125	ASSY OIL SUMP	1		
117	16220710282	SEALING WASHER 18X22	1		
118	253401130111	ASSY MAGNETIC DRAIN PLUG	1		
120	252301133702	RETAINING FLANGE ON OIL SUMP	1		
121	12520698017	SPRING WASHER B 6	1		
122	11323998061	HEX SCREW M 6X12	1		
123	3520180380	GASKET	1		
124	252301133703	FLANGE OIL SUMP DIPSTICK	1		
126	11324196031	HEX SCREW M 8X22	3		
127	12520698025	SPRING WASHER B 8	3		
128	252301178501	DOUBLE SOCKET	1		
134	252701130141	SET OIL SUMP GASKETS	1		
138	252301130114	ASSY COMBI SCREW	12		
142	264154209963	ENGINE SPEED SENSOR	1		

CHASSIS TYPE: ALL



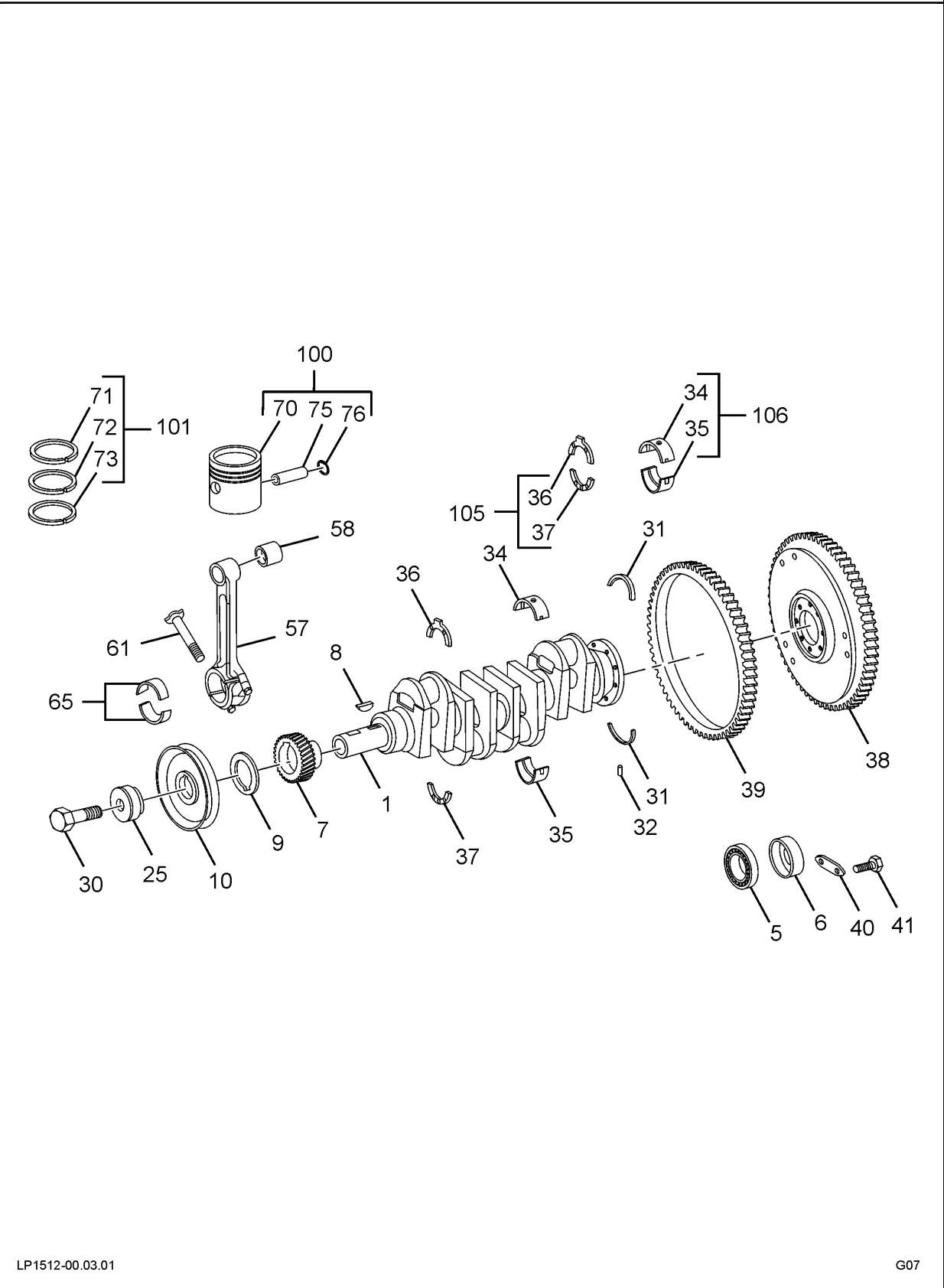
00.01.05		CYLINDER HEAD AND COVER		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252701150190	ASSY CYLINDER HEAD WITH VALVES	1	REPLACED BY 253401153405
2	253401150231	ASSY CYLINDER HEAD W/O VALVES	1	
3	16081803009	PLUG MC 30X1.5	3	
4	16081802401	PLUG MC 24X1.5	2	
5	253401153204	SEAT PLUG (ON CYL HEAD)	1	
7	254701108205	CORE PLUG [20 DIA]	4	
9	885401172525	SET OF VALVE SEAT RING E-III STD,CONSISTS OF:	1	
10	253401153405	VALVE SEAT RING INLET BS-III NORMAL	4	
10	252501153422	VALVE SEAT RING-INLET NORMAL	4	
11	252501153425	VALVE SEAT RING-EXHAUST(CNG)-NORMAL	4	
12	253405153402	VALVE GUIDE INLET STD 15.00 MM DIA	4	
13	253405153415	VALVE GUIDE-EXHAUST (STD)	4	
16	253405159909	VALVE GUIDE SEAL-INLET	4	
17	253405159910	VALVE GUIDE SEAL-EXHAUST	4	
18	3220530420	VALVE SPRING	8	
19	3529902040	VALVE SPRING WASHER	8	
20	252505155102	LOCK RETAINER VALVE SPRING	8	
21	3120530127	VALVE SPRING LOCK HALF	16	
49	885401182525	SET INLET & EXHAUST VALVES E III,CONSISTS OF:	1	
14	252505129018	INLET VALVE(60 deg)-RANE EVL	4	
14	253405129019	VALVE-INLET (EURO-III)-EVL	4	
15	253405129020	VALVE-EXHAUST (EURO-III)-EVL	4	
25	252701155310	CYLINDER HEAD GASKET-1.35 THICK	1	
26	253401150207	ASSY CYLINDER HEAD COVER (AL - SIDE ENTRY)	1	
36	279001159905	CAP (FOR CYL HEAD COVER)	1	
37	254701155325	GASKET (FOR CAP)	1	
45	253401155329	GASKET(INTAKE MANIFOLD CUM CYL HEAD COVER)	1	
46	253401150210	ASSY ISOLATOR "V" TYPE (FOR AL COVER)	10	
47	253401150208	ASSY ISOLATOR "T"TYPE (FOR AL COVER)	2	
48	253401158808	HEX FLANGE BOLT (M 8X 147 L)	5	

CHASSIS TYPE: ALL



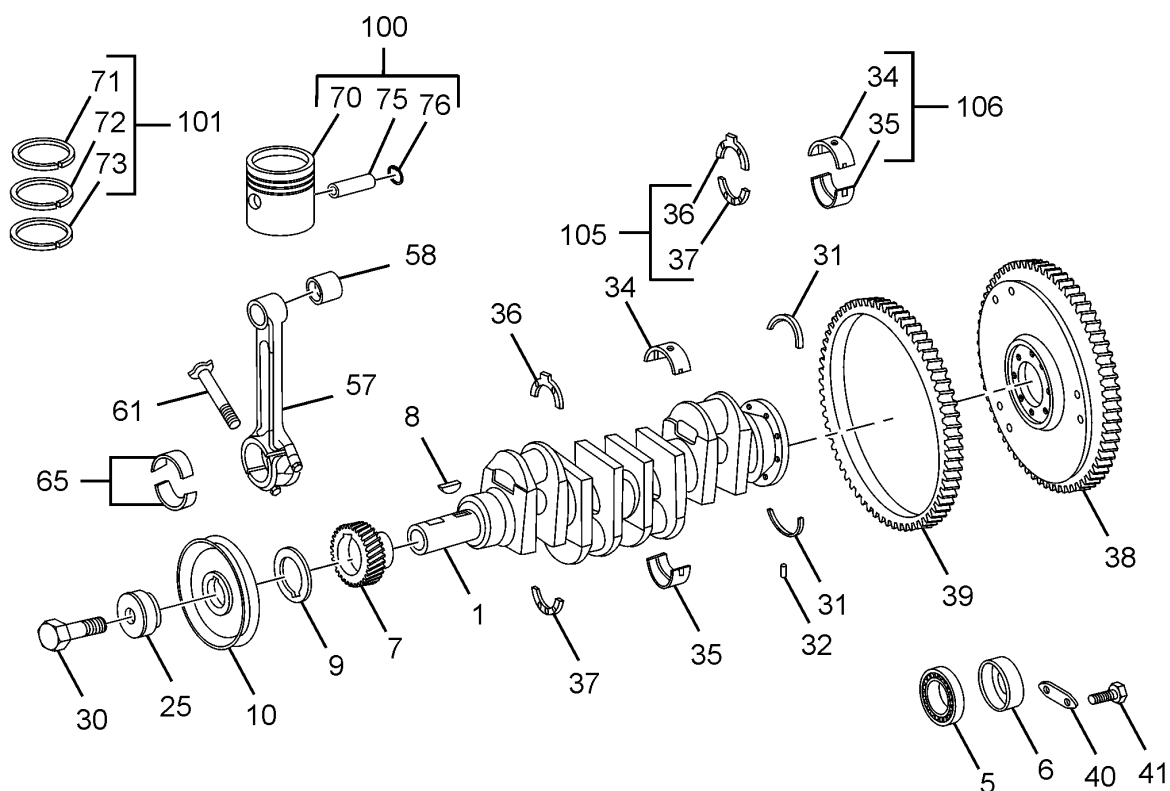
00.01.05		CYLINDER HEAD AND COVER		GROUP 01
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
49	253401158809	HEX FLANGE BOLT (M 8X 122 L)	1	
50	253401158810	HEX FLANGE BOLT (M 8X59 L)	4	
—	253401159902	HEX COLLAR BOLT	17	
54	253401153835	AIR INLET ELBOW	1	
55	253301155302	GASKET	1	
—	264154209961	BOOST PRESSURE/TEMP SENSOR	1	

CHASSIS TYPE: ALL



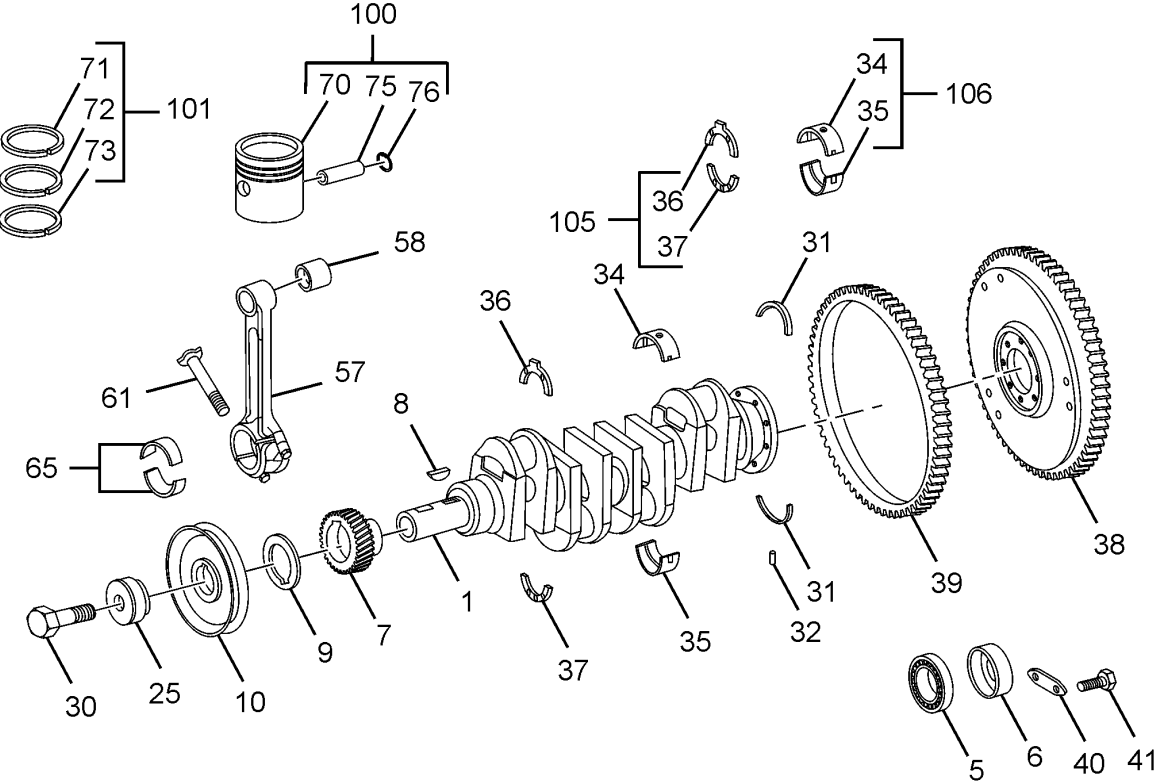
00.03.01		MOVING PARTS		GROUP 03	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252703100230	CRANKSHAFT ASSY CRANK SHAFT(INTEGRAL) WITH PIN	1		
5	253403103102	BALL BEARING	1		
6	3120310533	LOCKING RING CRANKSHAFT	1		
7	3520520003	CRANK SHAFT GEAR	1		
8	13650510091	KEY 8X13	2		
9	252503138201	OIL SLINGER	1		
—	252703138603	SPACER (SUITABLE FOR OIL SLINGER)	1		
10	252703137006	PULLEY (CRANKSHAFT)	1		
25	252303138603	THRUST SPACER	1		
30	252303133202	VIBRATION DAMPER LOCK	1		
—	885403082525	KIT-SEALING RING C/SHAFT W/LOC.PINS,CONSISTS OF:	1		
31	-	SEALING RING HALF	2		
32	-	LOCATING PIN	2		
		FLYWHEEL			
38	252703110133	ASSY FLYWHEEL WITH RING GEAR	1		
39	3520321105	RING GEAR	1		
40	3129940232	LOCKING PLATE	4		
41	3129900301	HEX HEAD BOLT	8		
		CONNECTING ROD			
57	252503150107	ASSY CONNECTING ROD WITHOUT BRG SHELLS CONSISTS OF	4		
—	-	CONNECTING ROD	4	NOT SERVICED LOOSE	
—	-	CONNECTING ROD BUSH NORMAL	4	NOT SERVICED LOOSE	
—	-	CONNECTING ROD BOLT	4	NOT SERVICED LOOSE	
—	-	CON.ROD CAP	4	NOT SERVICED LOOSE	
—	885403522534	BUSH SET CONNECTING ROD STD,CONSISTS OF:	1		
58	-	CONNECTING ROD BUSH STD	4		
61	252503153204	CONNECTING ROD BOLT (FULLY THREADED)	8		
		CONNECTING ROD BEARING SET			
65	885403432534	CONNECTING ROD BEARING SET STD,CONSISTS OF:	1	FOR SELECTION	

CHASSIS TYPE: ALL



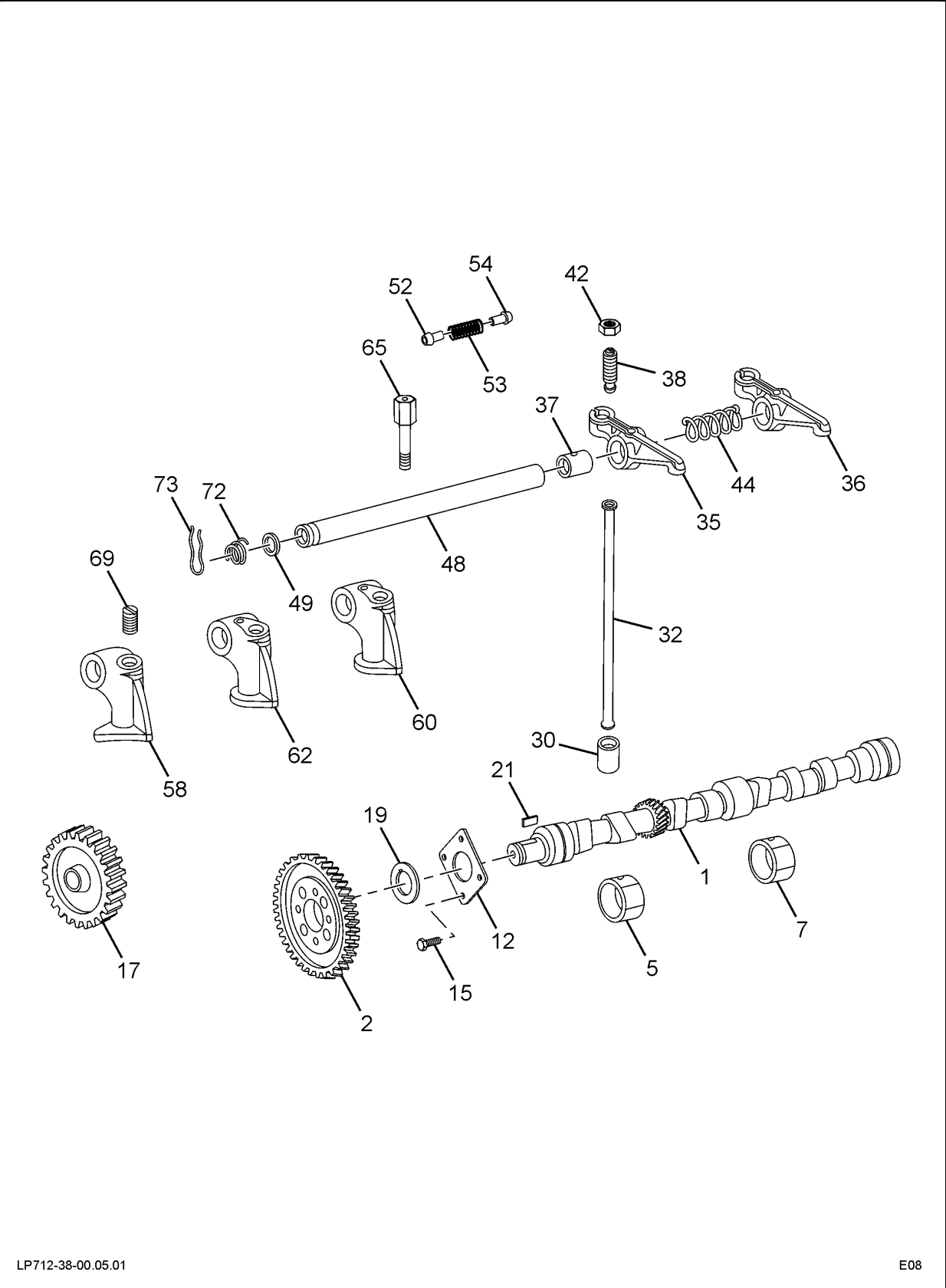
00.03.01		MOVING PARTS		GROUP 03	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	253403153106	CONNECTING ROD BEARING HALF STD	8	NOT SERVICED LOOSE FOR SELECTION	
65	885403452534	CONNECTING ROD BEARING SET R/S I, CONSISTS OF:	1		
—	-	CONNECTING ROD BEARING HALF R/S I	8	FOR SELECTION	
65	885403462534	CONNECTING ROD BEARING SET R/S II, CONSISTS OF:	1		
—	-	CONNECTING ROD BEARING HALF R/S II	8	FOR SELECTION	
65	885403472534	CONNECTING ROD BEARING SET R/S III, CONSISTS OF:	1		
—	-	CONNECTING ROD BEARING HALF R/S III	8		
65	885403482534	CONNECTING ROD BEARING SET R/S IV , CONSISTS OF:	1		
—	-	CONNECTING ROD BEARING HALF R/S IV	8		
		MAIN BEARING AND THRUST WASHER SET			
106	252703120110	SET MAIN BEARING UPPER/LOWER STD,CONSISTS OF:	1		
34	-	MAIN BEARING HALF UPPER STD	5		
35	-	MAIN BEARING HALF LOWER STD	5		
105	885403762525	SET OF THRUST WASHER STD,CONSISTS OF:	1		
37	-	THRUST WASHER LOWER HALF STD	2		
36	-	THRUST WASHER UPPER HALF STD	2		
105	885403772525	SET OF THRUST WASHER R/S I,CONSISTS OF:	1		
37	-	THRUST WASHER LOWER HALF R/S I	2		
36	-	THRUST WASHER UPPER HALF R/S I	2		
105	885403782525	SET OF THRUST WASHER R/S II,CONSISTS OF:	1		
37	-	THRUST WASHER LOWER HALF R/S II	2		
36	-	THRUST WASHER UPPER HALF R/S II	2		
		PISTON AND PISTON RING SET			
100	252703990166	SET OF BARE PISTON STD W/O RINGS,CONSISTS OF:	1		
70	253403149916	PISTON	4	NOT SERVICED LOOSE	
75	253403146701	PIN	4	NOT SERVICED LOOSE	

CHASSIS TYPE: ALL



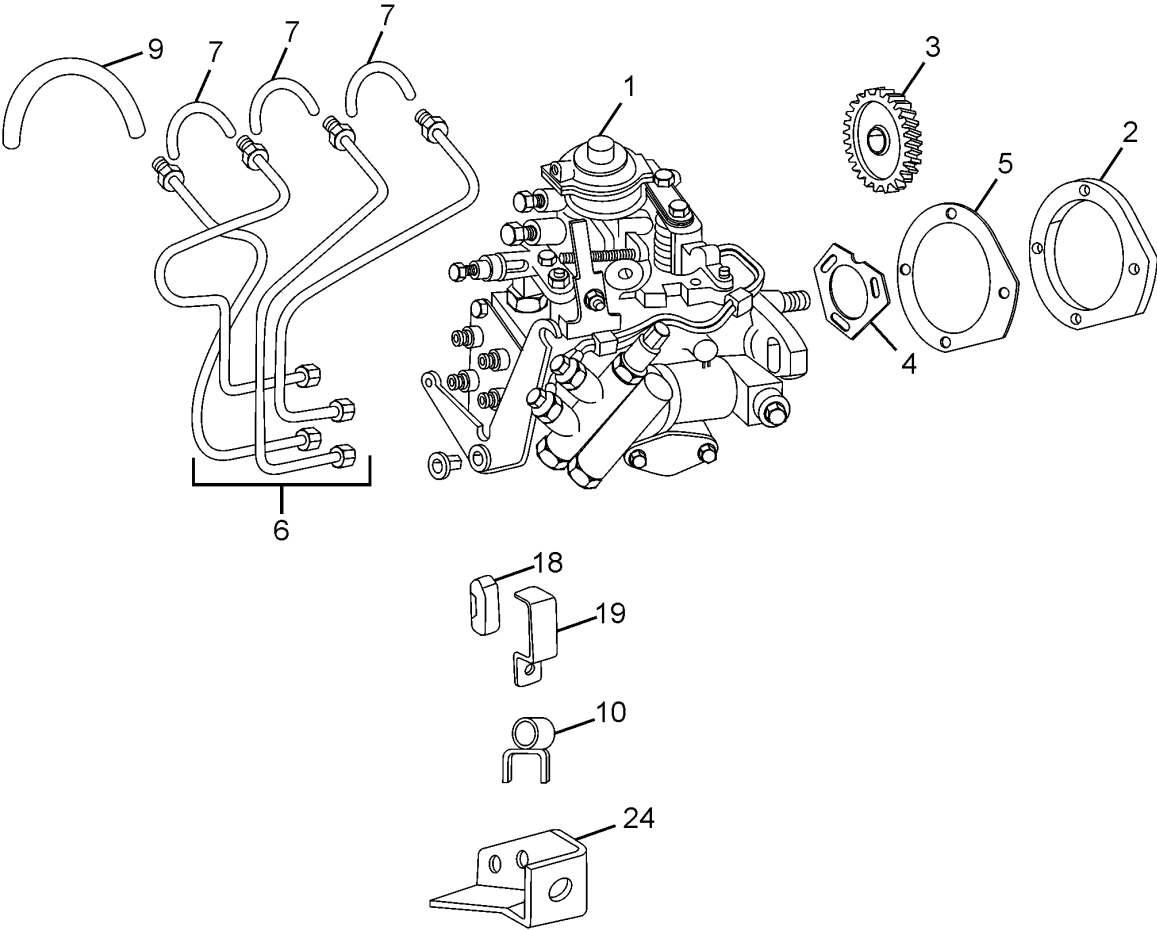
00.03.01		MOVING PARTS		GROUP 03
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
76	-	CIRCLIP	8	
101	253403990211	SET OF PISTON RING STD,CONSISTS OF:	1	
71	-	PLASMA FILLED KEYSTONE RING-I	4	
72	-	PLASMA FILLED TAPER FACED COMP	4	
		RING-II		
73	-	ASSY OIL RING-III	4	

CHASSIS TYPE: ALL



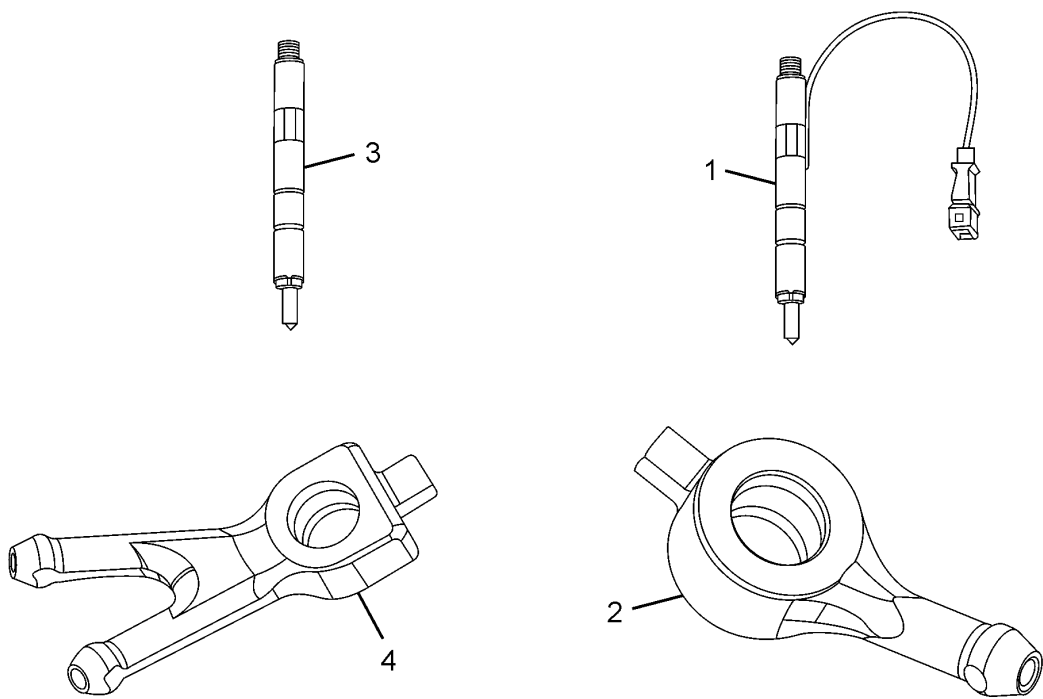
00.05.01		ENGINE TIMING		GROUP 05	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252705100108	ASSY CAMSHAFT WITH CYL PIN NORMAL	1		
—	253405106701	CYLINDER PIN (CAM SHAFT)	1		
2	252705115403	CAM SHAFT GEAR	1		
12	3520520762	THRUST WASHER	1		
15	3129900004	HEX SCREW	4		
17	252707135401	DRIVE GEAR (FIP)	1		
19	3520510062	BUTTING RING	1		
21	252305105901	PARALLEL KEY	1		
30	253405139902	VALVE TAPPET INLET & EXHAUST STD	8		
32	3520540205	VALVE PUSH ROD INLET & EXHAUST	8		
35	3520501033	ASSY ROCKER ARM LEFT WITH BUSH	4		
36	3520500634	ASSY ROCKER ARM RIGHT WITH BUSH	4		
37	3120550050	BUSH	8		
38	252305146701	BALL END TAPPET ADJUSTER	8		
42	3129900251	HEX NUT (BALL PIN -ROCKER ARM)	8		
44	3129930701	SPRING LONG	3		
—	253405140101	ASSY ROCKER ARM SHAFT WITH ARMS COMPLETE	1		
48	252705147902	ROCKER ARM SHAFT	1		
49	17071001407	SEALING CAP 14	2		
52	3120550653	CONNECTING NIPPLE INSIDE	1		
53	3129934701	SPRING CONNECTING NIPPLE	1		
54	3120550553	CONNECTING NIPPLE OUTSIDE	1		
58	253405143701	ROCKER ARM SUPPORT NO:1	1		
60	253405143702	ROCKER ARM SUPPORT NO:2,5,6	1		
62	253405143703	ROCKER ARM SUPPORT NO:3,4	1		
65	3120550171	BOLT (ROCKER ARM)	4		
69	11433206101	GRUB SCREW EM6X10	1		
72	3129930005	SPRING SHORT	2		
73	3129930025	SPRING CLIP	2		
—	885405032534	SET OF CAMSHAFT BEARING STD, CONSIST OF :	1		
5	-	CAMSHAFT BEARING NO. 1	1	NOT SERVICED LOOSE	
7	-	CAMSHAFT BEARING NO. 2, 3	2	NOT SERVICED LOOSE	

CHASSIS TYPE: ALL



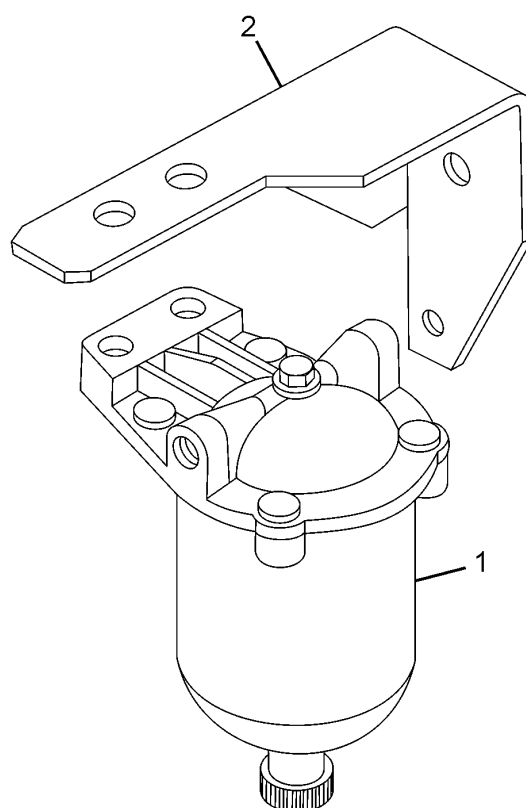
00.07.01		FUEL INJECTION EQUIPMENT		GROUP 07	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	0460424996	ASSY. INJECTION PUMP (ROTARY)	1	TATA PART NO.252707100243	
2	252707123702	SUPPORT(FOR FUEL INJECTION PUMP)	1		
3	252707135402	INJECTION PUMP GEAR	1	FOR ELE. FEED PUMP	
3	252507105402	INJ.PUMP GEAR (MECH.FEED PUMP)	1	FOR MECH. FEED PUMP	
4	252707125302	GASKET (FIP TO SUPPORT)	1		
5	252707125301	GASKET (FOR SUPPORT INJ PUMP)	1		
6	252707140169	SET OF FUEL PRESSURE LINES	1		
7	254707146913	RUBBER TUBE (140)	3		
9	252707146909	HOSE (REDUCER FOR LEAK OFF) L=350 MM	1		
10	254707144201	CLAMP (INJECTOR OVERFLOW TUBE)	7		
—	253407147501	RUBBER GROMMET	4		
19	252707140102	ASSY CLAMP LOWER	4		
18	252707148201	PIPE CLAMP UPPER	4		
24	252707120103	ASSY BRACKET (FIP MTG ON CYLCRANKCASE)	1		

CHASSIS TYPE: ALL



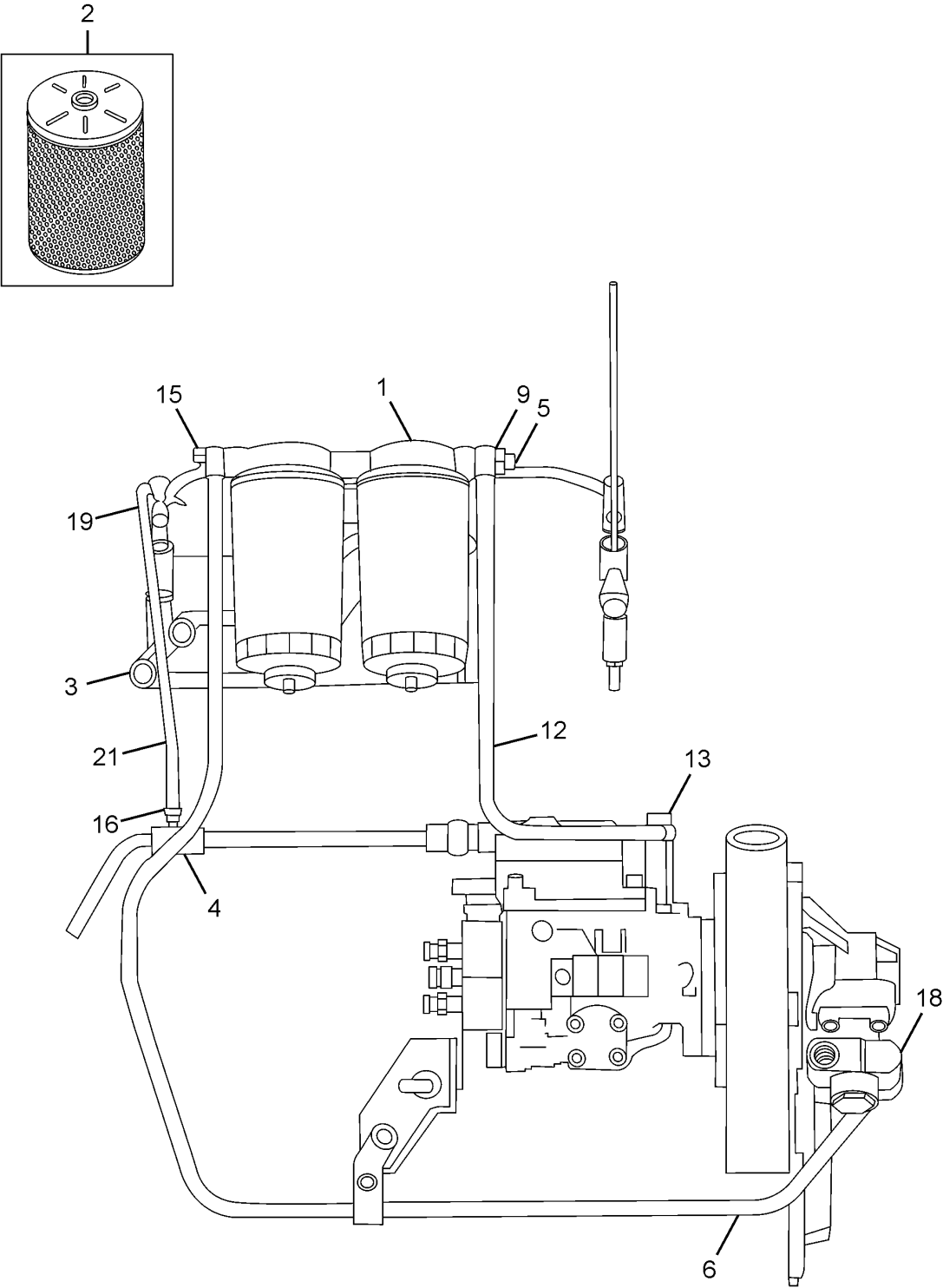
00.07.02		INJECTOR		GROUP 07	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	0432193461	ASSY INJECTOR (NBFE TYPE)	1	TATA PART NO.252701160119	
2	252701163807	CONNECTOR ONE TUBE (MIM)	1	TATA PART NO.252701160118	
3	F002C7Z245	ASSY. INJECTOR NORMAL	3		
4	252701163808	CONNECTOR TWO TUBES (MIM)	3		
—	253401168201	CLAW (SINGLE SPRING)	4		
—	253401169907	HEX FL. BOLT-M8X33.5	4		
—	12701000844	SPH WASHER 8.4	4		

CHASSIS TYPE: ALL



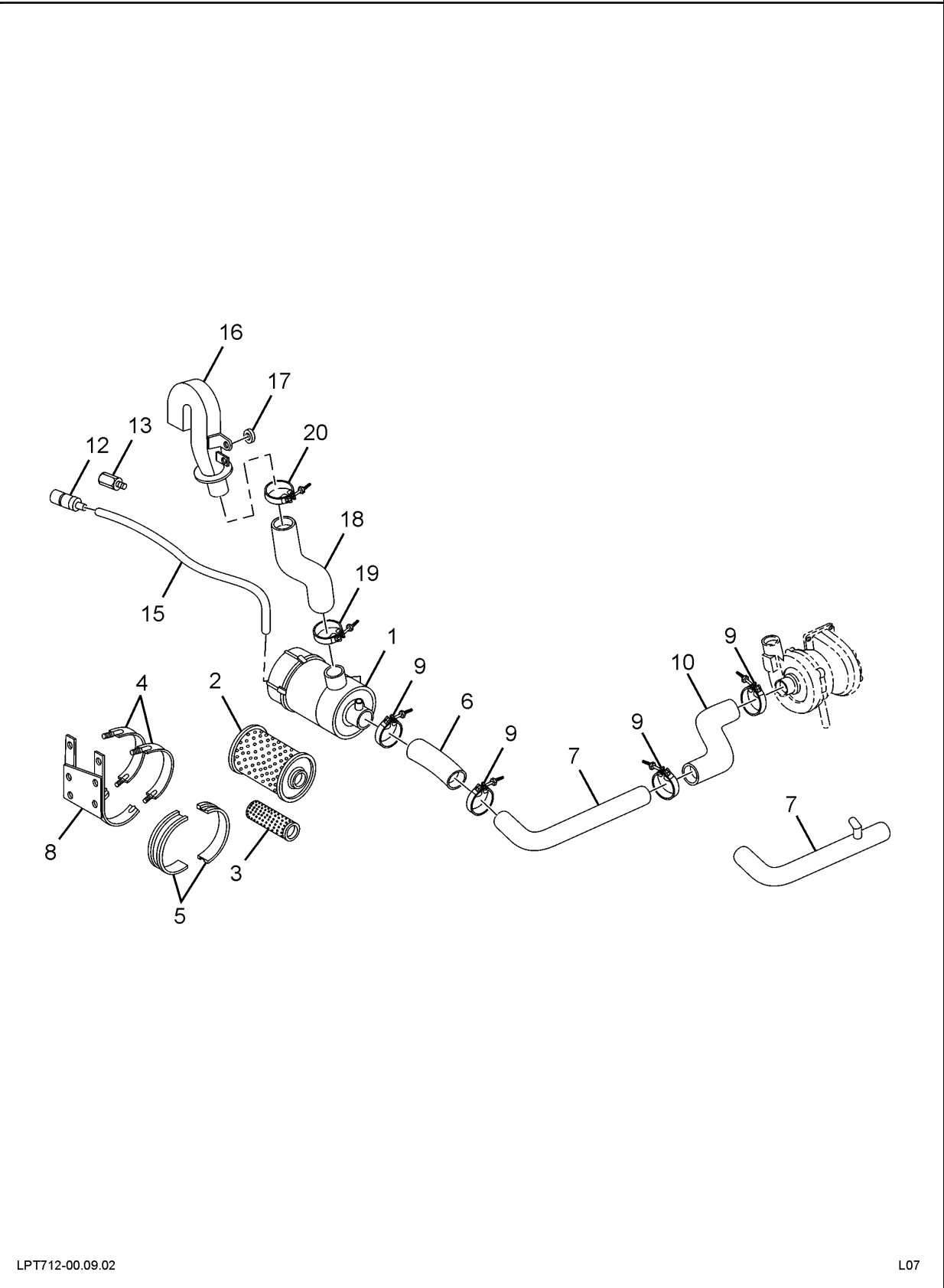
00.07.03		WATER SEPERATOR		GROUP 07
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	F002H20134	WATER SEPARATOR WITH HAND PRIMER	1	TATA PART NO.252509120206
—	F002H20387	WATER SEPARATOR BOWL	1	
—	F002H20392	COVER WITH BUILT-IN HAND PRIMER	1	
2	282147600114	ASSY BRACKET,WATER SEPARATOR MOUNTING	1	

CHASSIS TYPE: ALL



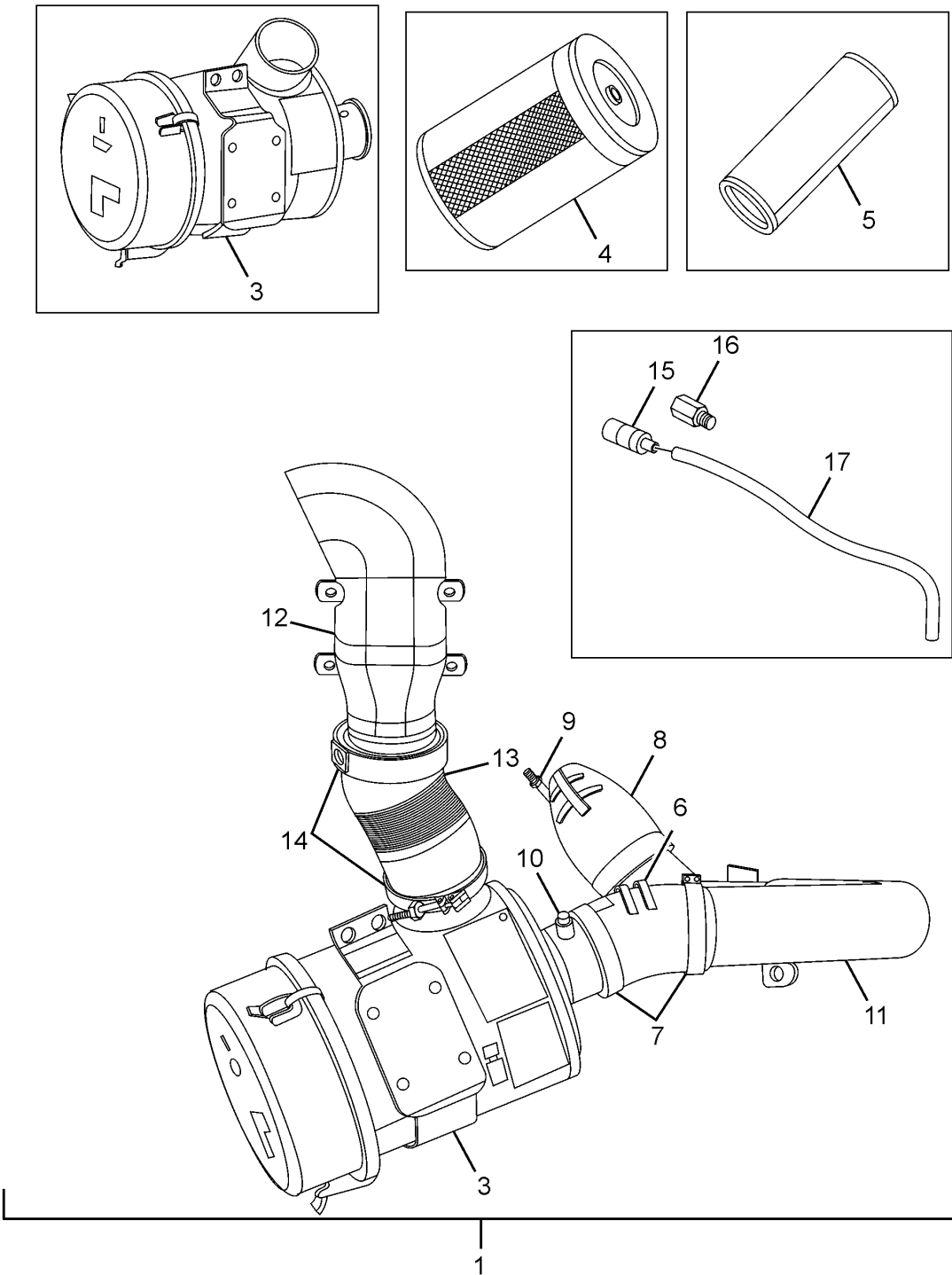
00.09.01		FUEL FILTER AND MECHANICAL FEED PUMP		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	F002H20136	ASSY FUEL FILTER (SPIN ON)	1	TATA PART NO.252509120205 TATA PART NO.252509120208
2	F002H20306	FINE FILTER ASSY	2	
3	252709113704	ASSY BRACKET (FUEL FILTER MOUNTING)	1	
4	252709120157	ASSY OVERFLOW LINE	1	TATA PART NO.252507120118
5	252709118001	AIR VENT SCREW (ON FUEL FILTER BANJO)	1	
6	252709120176	ASSY FUEL LINE (FUEL FILTER TO MECH FEED PUMP)	1	
9	252709113201	PIPE UNION BOLT	1	
—	16220510216	SEALING WASHER 14X18	3	
12	252709120163	ASSY FUEL LINE (FILTER TO FIP)	1	
13	16531999031	PIPE UNION BOLT 8 M 12X1.5	1	
—	16220510178	SEALING WASHER 12X15.5	2	
15	16531999049	PIPE UNION BOLT 10 M 14X1.5	1	
16	14270201106	HOSE CLIP 11	1	
—	16220510062	SEALING WASHER 6X10	1	
18	F002A50025	ASSY.FEED PUMP (MECHANICAL)	1	
19	278509114201	CLAMP (FUEL FEED PUMP MTG)	1	
—	252507105303	GASKET (MECHFEED PUMP)	1	
21	252707146909	HOSE (REDUCER FOR LEAK OFF) L=350 MM	1	

CHASSIS TYPE: ALL



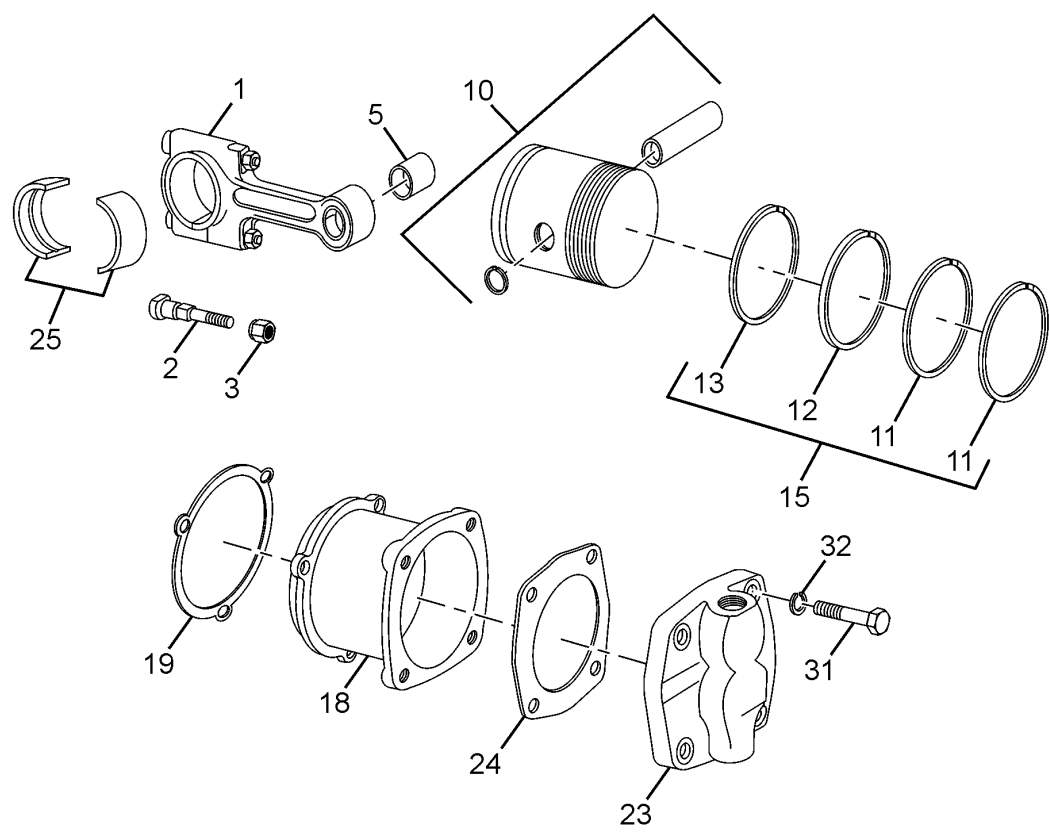
00.09.02		AIR FILTER		GROUP 09
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252709130291	ASSY AIR FILTER	1	
2	252709130304	AIR FILTER ELEMENT	1	
3	252709130303	SAFETY CARTRIDGE	1	
4	252709130240	ASSY. STRAP	2	
5	253409139902	RUBBER STRAP	2	
6	252709135858	HOSE (AIR FILTER TO TC)	1	
7	252709130272	ASSY. PIPE (AIR FILTER TO TC)	1	
8	252709133321	BRACKET (AIR FILTER MTG.)	1	
—	252709133320	SUPPORT	1	
9	14280599299	HOSE CLAMP TB 80	2	
10	252709135869	HOSE (TC TO PIPE)	1	
—	252709130203	ASSY. ADAPTOR	1	
12	254709130135	ASSY. SERVICE INDICATOR	1	
13	278609139921	ADAPTOR FOR SERVICE INDICATOR	1	
15	53200091210	NYLON TUBE 8 ODX6ID-TS24450	1	
16	252709130293	AIR INLET DUCT	1	
17	252709136301	RUBBER BUFFER	4	
18	252709130292	ASSY. HOSE (AIR INLET DUCT TO AIR FILTER)	1	
19	14280598438	HOSE CLAMP TB 94	1	
20	14280598446	HOSE CLAMP TB 106	1	
—	252709130281	ASSY. CLAMP FOR AIR INTAKE PIPE	1	

CHASSIS TYPE: ALL



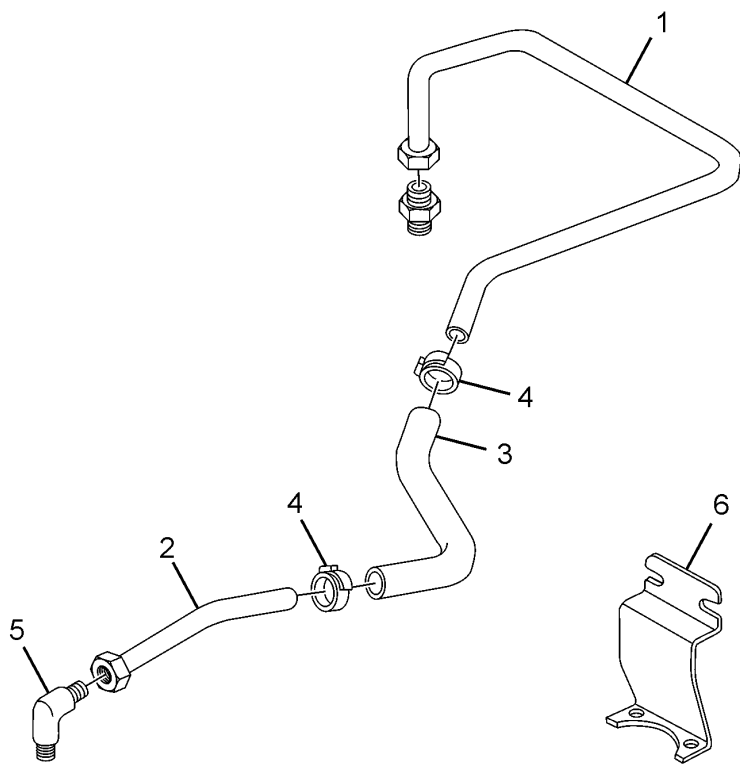
00.09.03		AIR FILTER (FLEET GUARD)		GROUP 09	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252709130320	SET:A/F,PIPES & HOSES:M/S FLTG:497BS-III	1		
3	252709130317	ASSY AIR CLEANER WITH MTG.BKT:M/S FLTG	1		
4	252709130329	ELEM.AIR CLEANER(PRIMARY):LP/LPT712:FLG	1		
5	252709130330	ELEM.AIR CLEANER(SAFETY):LP/LPT712:FLG	1		
6	252709135878	ELBOW HOSE:M/S FLEETGUARD: 497 BS-III	1		
7	252709130316	T BOLT TYPE HOSE CLAMP-TB 90-M/S FLTG	2		
8	252709135884	HOSE:M/S FLTG:497 BS3:HOLSET TC	1		
8	252709135877	REDUCER ELBOW HOSE:M/S FLEETGUARD:497BS3	1		
9	252709130343	T BOLT CLAMP:M/S FLEETGUARD:497 BS-III	1		
9	252709130315	T BOLT TYPE HOSE CLAMP-TB64-M/S FLTGUARD	1		
10	252709139906	CONNECTOR PIPE:M/S FLLETGUARD:497 BS-III	1		
11	252709130313	OUTLET PIPE,BRACKET ASSEMBLY-M/S FLTG	1		
12	252709130314	ASSY AIR INLET DUCT-M/S FLEETGUARD	1		
13	252709135879	STRAIGHT HOSE: M/S FLEETGUARD:497 BS-III	1		
14	252709130319	T BOLT TYPE HOSE CLAMP-TB108-M/S FLTG	2		
—	252709133320	SUPPORT	1		
15	254709130135	ASSY. SERVICE INDICATOR	1		
16	278609139921	ADAPTOR	1		
17	53200091210	NYLON TUBE 8 ODX6ID	1		
—	252709136301	RUBBER BUFFER	4		

CHASSIS TYPE: ALL



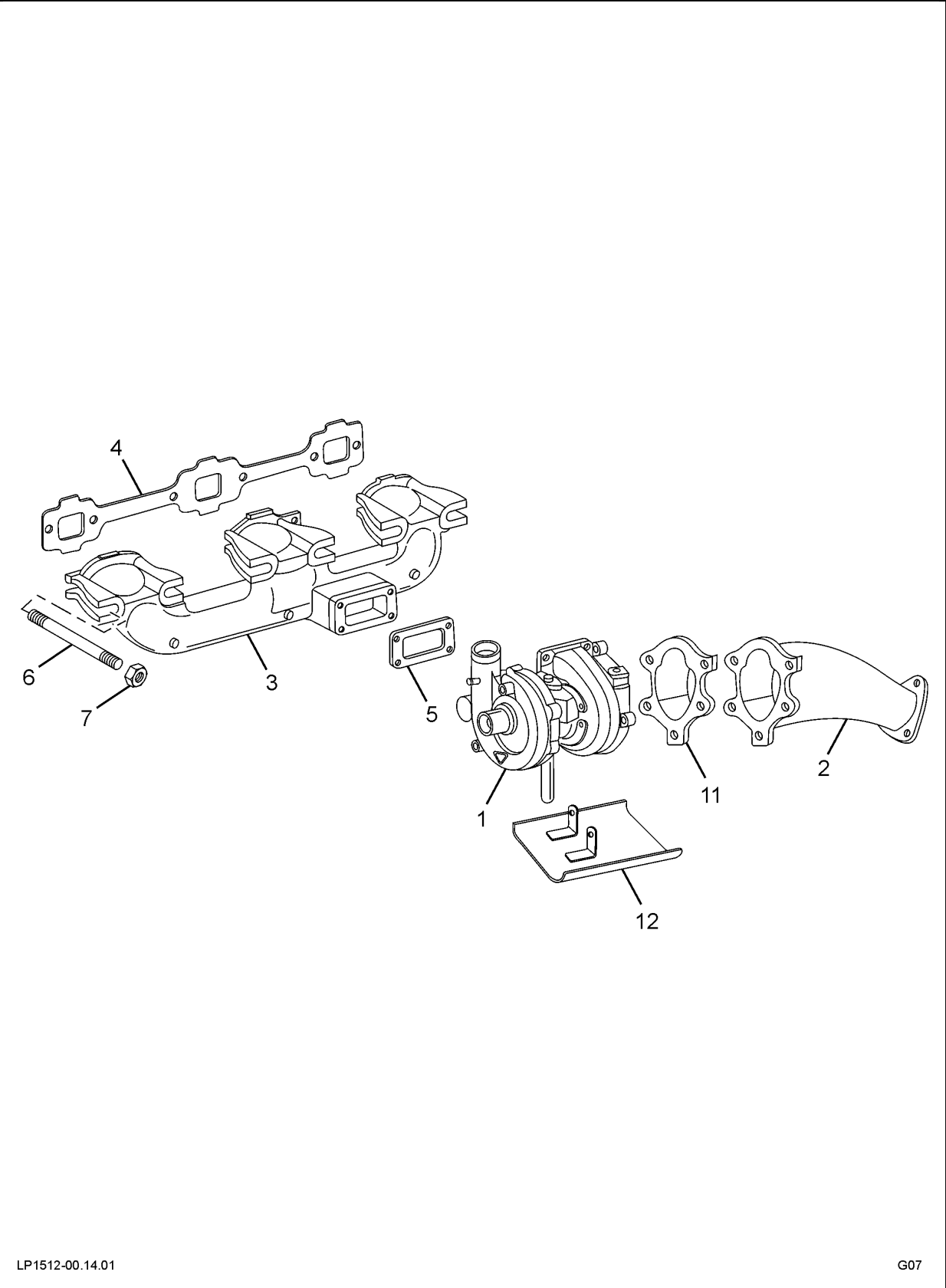
00.13.01		AIR COMPRESSOR		GROUP 13	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	3211300416	ASSY. CONNECTING ROD (W/O BRGS)	1		
2	3211310171	GUIDE SCREW	2		
3	3129900251	HEX NUT	2		
5	885413102534	BUSH (CONNECTING ROD)	1		
18	252513103702	CYLINDER SLEEVE STD	1		
19	252713105312	GASKET, CYLINDER SLEEVE TO CYL. BLOCK	1		
23	252713100109	ASSY. CYLINDER HEAD	1		
24	252313105302	GASKET	1		
31	-	SCREW M 8X30	4		
32	-	SPRING WASHER B 8	4		
10	252513140121	PISTON W/O RINGS STD CONSISTING OF :	1		
—	-	BARE PISTON	1		
—	-	PISTON PIN	1		
—	-	CIRCLIP	2		
15	252513140101	PISTON RING SET (STD) CONSISTING OF :	1		
11	-	MINUTE RING (GR. I & II)	2		
12	-	'N' RING (GR. III)	1		
13	-	'D' RING (GR. IV)	1		
25	885413062534	SET, A/C CON ROD BEARING CONSISTING OF :	1		
—	-	BEARING HALF, UPPER	1		
—	-	BEARING HALF, LOWER	1		

CHASSIS TYPE: ALL



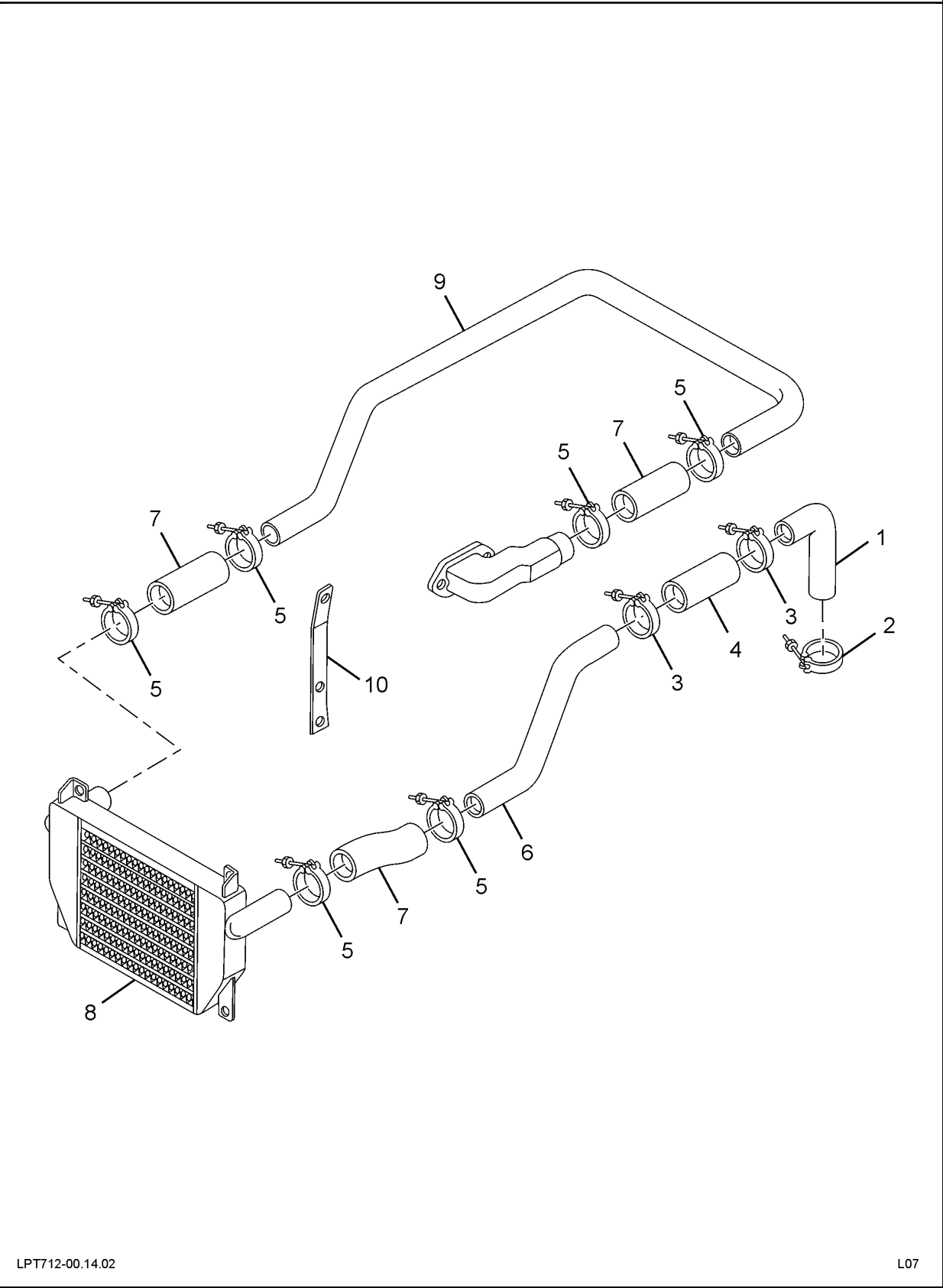
00.13.02		AIR COMPRESSOR INLET PIPING		GROUP 13	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252713130105	ASSY. PIPE	1		
2	252713130110	ASSY. PIPE	1		
3	3129976182	RUBBER HOSE	1		
4	254715134202	HOSE CLAMP (23 DIA)	2		
5	16500802204	ELBOW K15 M 22X1.5	1		
6	252713134202	BRACKET	1		

CHASSIS TYPE: ALL



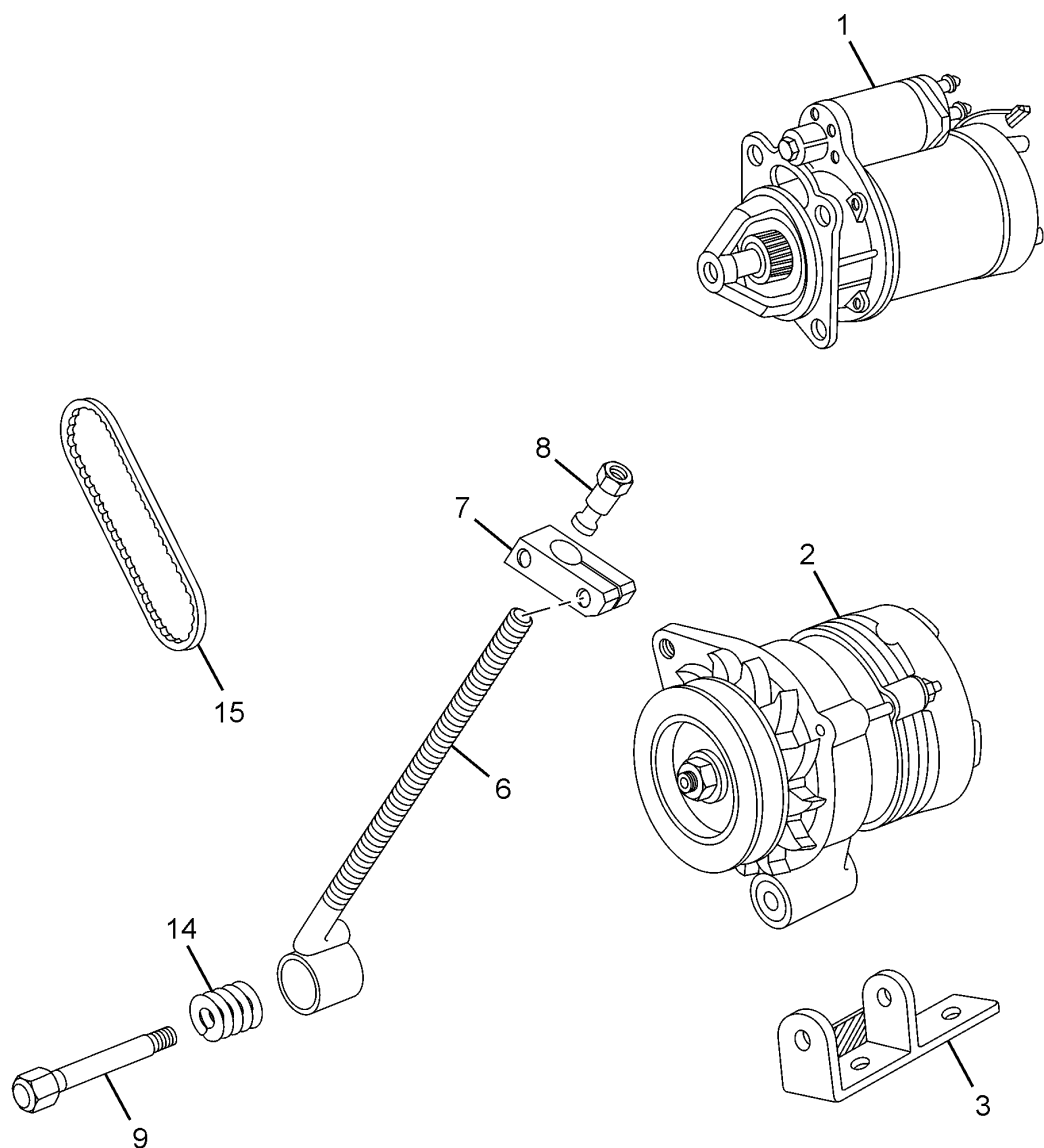
00.14.01		EXHAUST MANIFOLD AND TURBOCHARGER		GROUP 14	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252714510120	ASSY TURBOCHARGER	1		
2	252714113720	INTERMEDIATE PIPE (TURBOCHARGER TO EXH. PIPE)	1		
3	252714113711	EXHAUST MANIFOLD	1		
4	252414115304	GASKET EXHAUST MANIFOLD	1		
5	252714115307	GASKET(EXH MANIFOLD TO TURBO CHARGER)	1		
6	11632608251	STUD BM 8X25 (MANIFOLD TO TURBOCHARGER)	4		
7	279014116501	FLANGED CLINCH NUT	4		
—	11632608359	STUD BM 8X35 (TC TO INTERMEDIATE PIPE)	5		
—	279014116501	FLANGED CLINCH NUT	5		
—	253414138202	HEAT SHIELD (FOR EXHAUST MANIFOLD)	1		
11	252714115304	GASKET(TURBOCHARGER TO INTERMEDIATE PIPE)	1		
12	253414130108	ASSY HEAT SHIELD (FOR STARTER MOTOR)	1		
—	252714110131	ASSY BRACKET (TC INTERMEDIATE PIPE)	1		
—	253414990102	REPAIR KIT FOR TURBO CHARGER,CONSISTS OF :	1		
—	-	JOURNAL BEARING	2		
—	-	THRUST BEARING	1		
—	-	SPLIT SEAL RING	1		
—	-	SPLIT SEAL RING (COMPRESSOR)	1		
—	-	'O' RING (BEARING HOUSING)	1		
—	-	'O' RING (COMPRESSOR)	1		
—	-	LOCK NUT (COMPRESSOR WHEEL)	1		
—	-	RETAINING RING	2		

CHASSIS TYPE: ALL



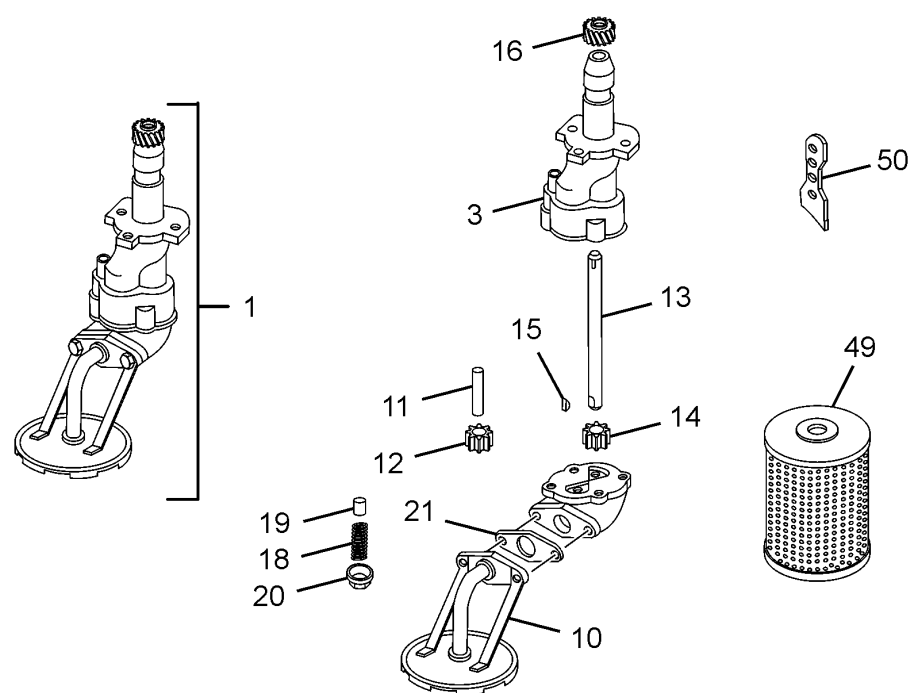
00.14.02		INTERCOOLER AND AIR SUCTION PIPES		GROUP 14
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252714600112	ASSY ADAPTOR WITH PIPE (TEL TC)	1	
2	252714519901	VEE BAND CLAMP:EURO III	1	
3	14280598314	HOSE CLAMP TB 64	2	
4	252714605804	HOSE (INT COOLER TO PIPE)	1	
5	14280598365	HOSE CLAMP TB 58	2	
6	252714600113	PIPE (TC TO IC)	1	
7	252714605808	HUMP HOSE	3	
8	252714600119	INTER COOLER	1	
9	252714600115	ASSY PIPE (IC TO AIR INTAKE ELBOW)	1	
9	252714600116	ASSY PIPE (IC TO AIR INTAKE ELBOW)	1	
10	252714603301	SUPPORT (FOR PIPE) (TC TO IC)	1	
—	252714604201	P TYPE CLAMP:497 TCIC BS-III	2	
—	252714603306	SUPPORT(FOR FILL PIPE & IC PIPE):BS-III	1	
—	252714600114	ASSY SUPPORT:FOR PIPE IC TO AIR INTAKE	1	

CHASSIS TYPE: ALL



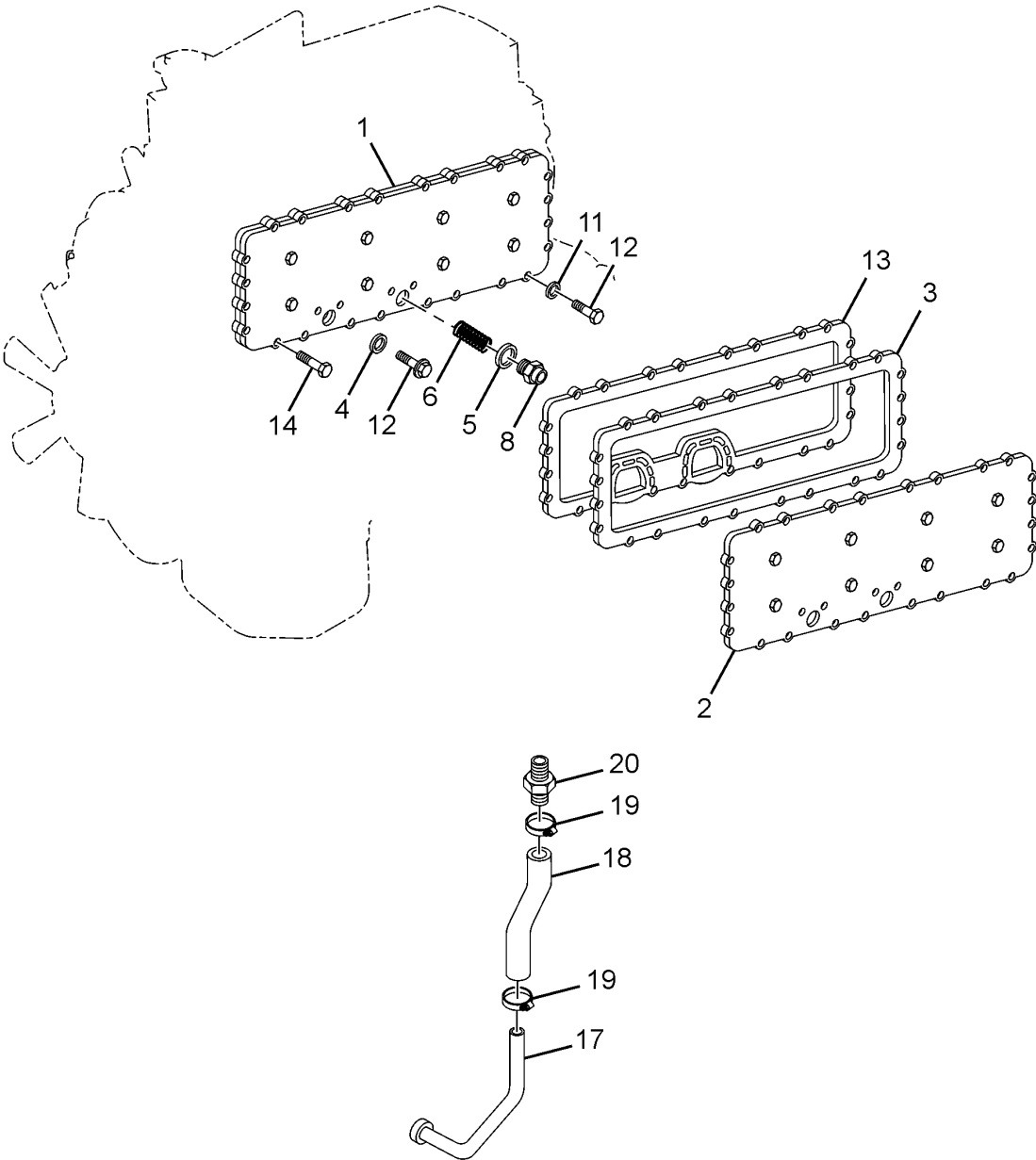
00.15.01		STARTER MOTOR AND ALTERNATOR		GROUP 15
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	265115100130	STARTER MOTOR 12V	1	
—	252715108601	SPACER	1	
—	3125461020	EARTH STRAP	1	
2	264015400107	ALTERNATOR 14V,65 AMPS,2 GROOVE PULLEY	1	
3	252415140109	ASSY BRACKET (ALTERNATOR MTG)	1	
6	252715140119	ASSY CLAMPING ROD COMPLETE	1	
7	254015404201	CLAMPING PIECE	1	
8	252415146501	CLAMPING NUT	1	
9	3121550174	BOLT [FOR FIXING ALTERNATOR]	1	
14	3129932801	SPRING ALTERNATOR	1	
—	3129941301	LOCKING PLATE	1	
15	252520156305	V BELT COGGED 1280 LONG	2	

CHASSIS TYPE: ALL



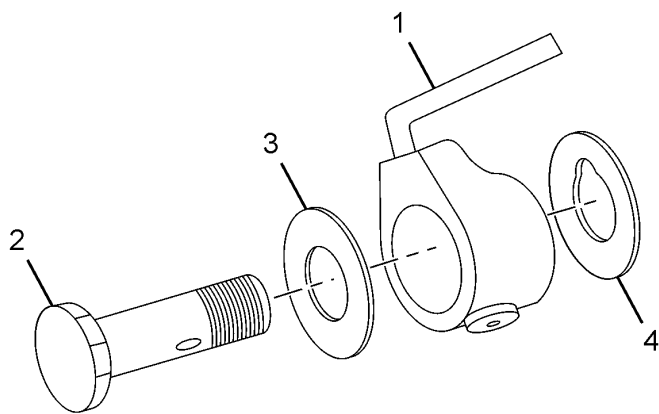
00.18.01		ENGINE LUBRICATION		GROUP 18	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
		OIL PUMP			
1	252718100110	ASSY OIL PUMP COMPLETE	1		
3	3521810401	OIL PUMP HOUSING	1		
10	252318150106	ASSY STRAINER (OIL PUMP)	1		
11	252318107901	SHAFT DRIVEN GEAR	1		
12	252318105409	OIL PUMP GEAR (DRIVEN)	1		
13	252718107901	DRIVE SHAFT OIL PUMP	1		
14	252318105410	OIL PUMP GEAR DRIVESHAFT	1		
15	13650505055	WOODRUFF KEY 3X6.5	2		
16	3121810308	DRIVE GEAR OIL PUMP	1		
—	3521840329	VALVE HOUSING OIL PR RELIEF VALVE	1		
18	3269930401	SPRING PRESSURE RELIEF VALVE	1		
19	3211810042	PLUNGER (FOR OIL PRESSURE RELIEF VALVE)	1		
20	252718107201	PLUG [RELIEF VALVE -OIL PUMP]	1		
21	3121860080	GASKET	1		
—	885418012523	KIT, OIL PUMP GEAR CONSISTS OF :	1		
12	-	GEAR (DRIVEN)	1		
14	-	GEAR (DRIVE SHAFT)	1		
		OIL FILTER			
—	252718130127	ASSY OIL FILTER COMPLETE (SPINON)	1		
49	252718130132	LUBE OIL FILTER (SPINON)	1		
50	253418135301	GASKET (OIL FILTER TO CYL BLOCK)	1		

CHASSIS TYPE: ALL



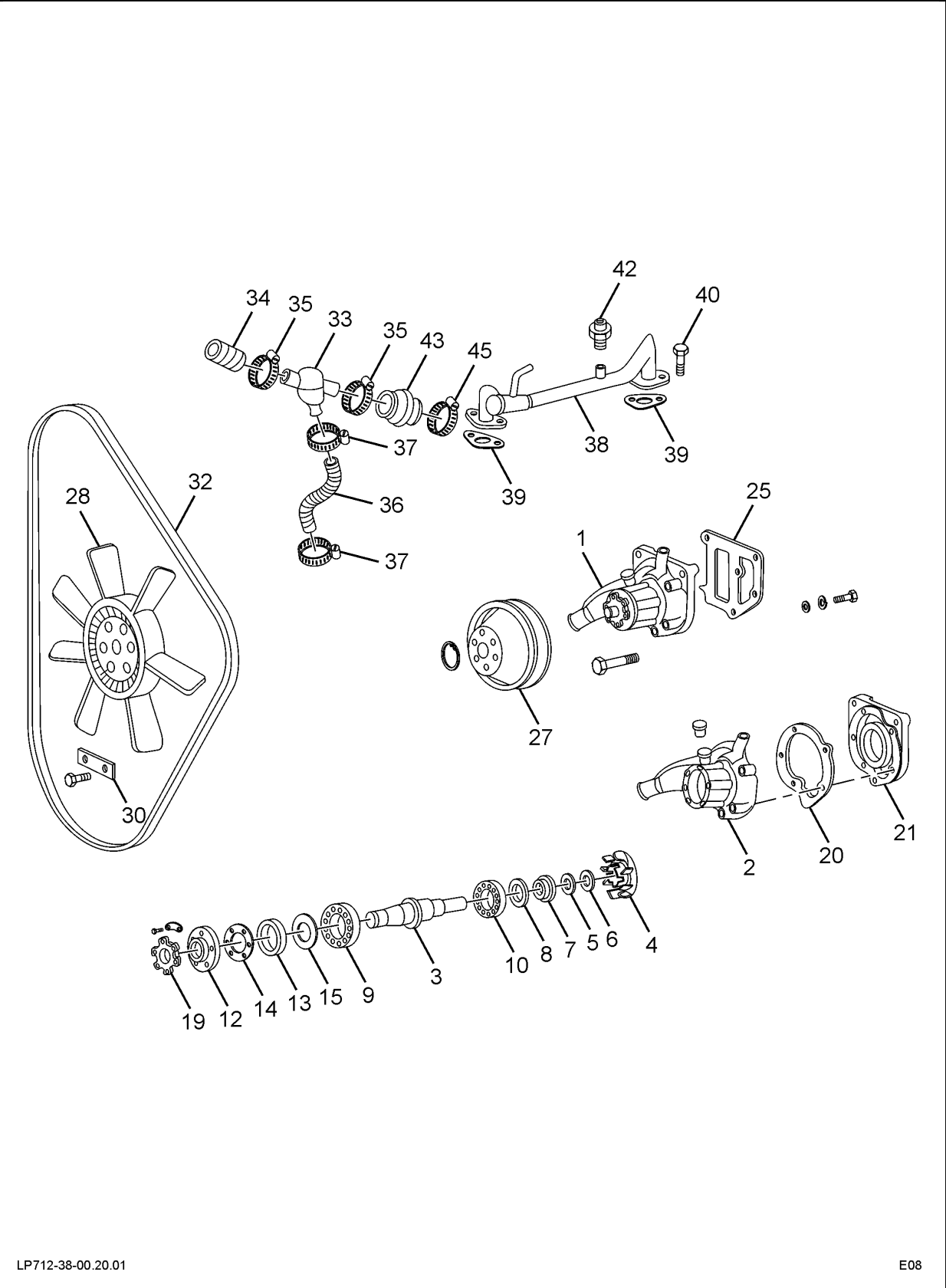
00.18.02		OIL COOLER		GROUP 18	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252718170104	ASSY OIL COOLER	1		
2	252118173703	OIL COOLER COVER	1		
3	252118175301	GASKET (COVER ON OIL COOLER)	1		
4	3121881579	GASKET WASHER (OIL COOLER COVER)	4		
5	16220710347	SEALING WASHER 22X27	1		
6	3129932601	PRESSURE SPRING PR RELIEF VALVE	1		
8	252518177201	SCREW PLUG	1		
11	16220610105	SEALING WASHER A 8X12	8		
12	11324196023	HEX SCREW M 8X20	8		
13	252118175302	GASKET (ASSY COOLER ON CYL BLOCK)	1		
14	11071708405	HEX FL BOLT M8X40	27		
17	252718170127	ASSY OIL LINE	1		
18	252718175814	HOSE (TC OUTLET TO CYL CRANKCASE)	1		
19	254720124214	HOSE CLAMP (32 DIA)	2		
20	252718177204	ADAPTOR TC OIL RETURN	1		
—	265454509913	LOW OIL PRESSURE SWITCH	1		

CHASSIS TYPE: ALL



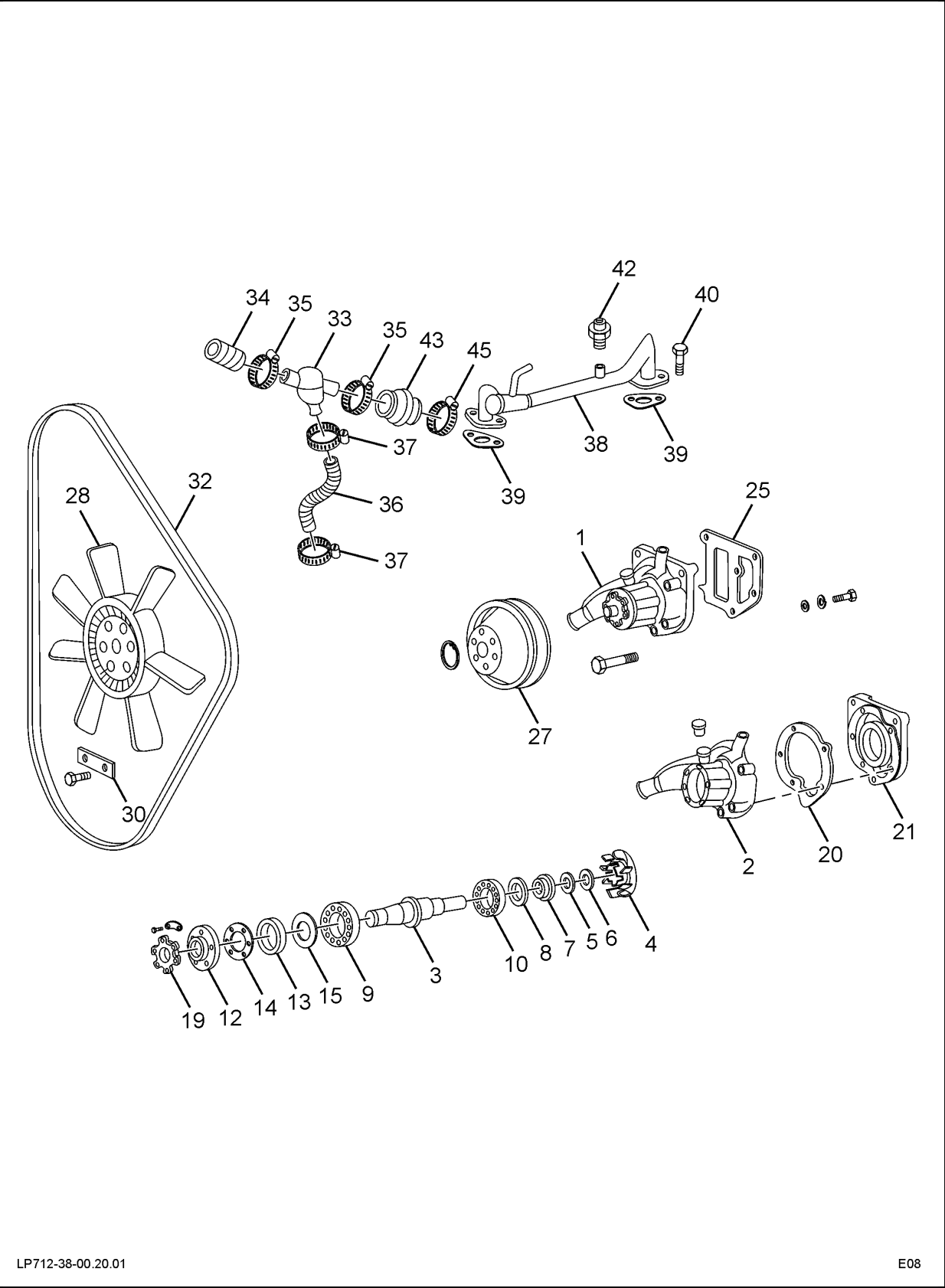
00.18.03		PISTON COOLING		GROUP 18	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252518170160	ASSY PISTON COOLING NOZZLE WITH DOWEL PIN	4		
2	252518170150	ASSY RELIEF VALVE	4		
3	252518179201	SEALING WASHER	4		
4	252518179202	SEALING WASHER	4		

CHASSIS TYPE: ALL



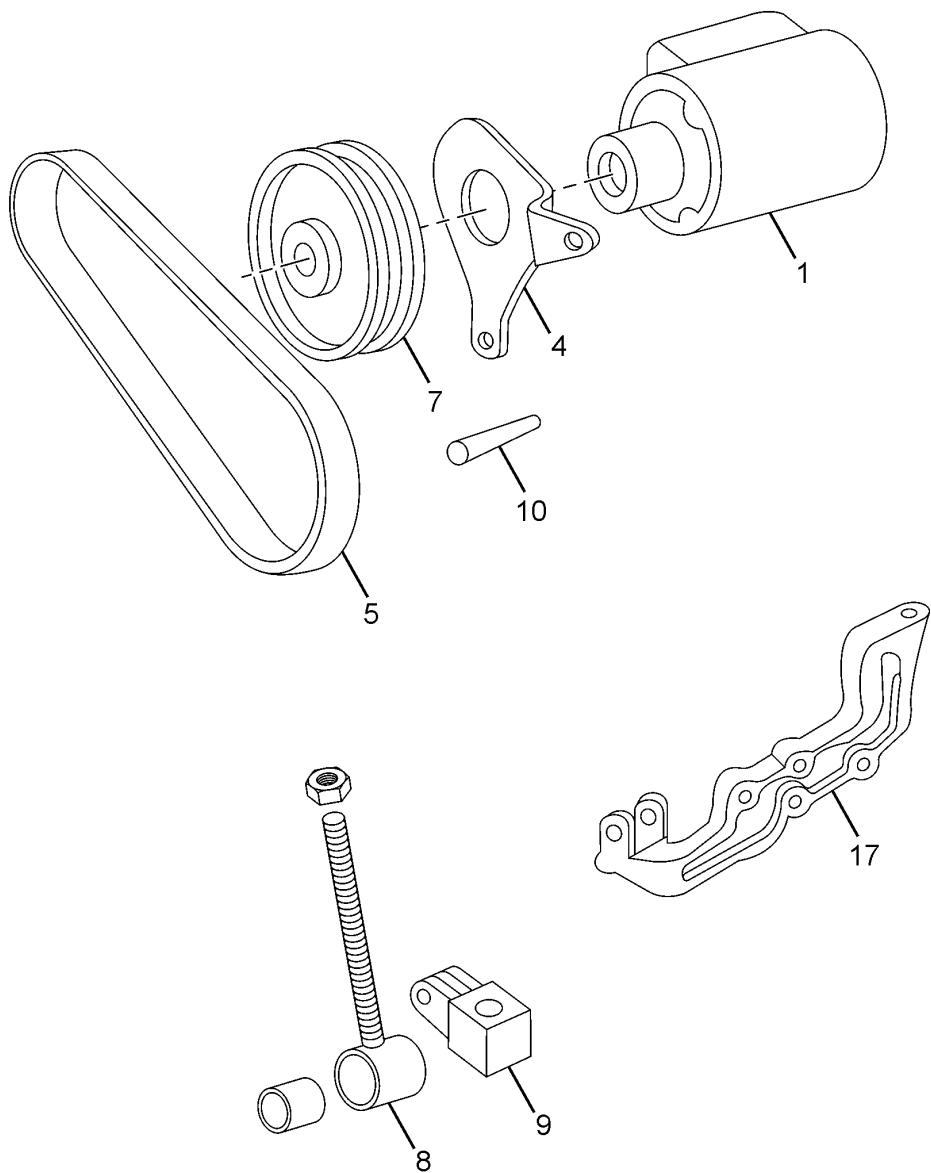
00.20.01		WATER PUMP		GROUP 20
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252520100124	ASSY. WATER PUMP	1	
2	252520103710	HOUSING, WATER PUMP	1	
12	252520105102	COVER	1	
21	252520103712	BACK COVER	1	
		PULLEY, FAN & V-BELT		
27	252520147011	PULLEY	1	
28	252720140103	ASSY. FAN	1	
—	252720143805	SPACER (FOR FAN)	1	
30	3129940330	LOCK PLATE	3	
32	252520156305	V-BELT (COGGED) 1280 MM LENGTH	1	
33	252720120182	ASSY THERMOSTAT W'JIGGLE PINS:83 DEG:NLT	1	
34	252750105883	RUBBER HOSE (THERMOSTAT TO RADIATOR)	1	
35	252750104208	HOSE CLIP 34	3	
36	252750105883	RUBBER HOSE (THERMOSTAT TO WATER PUMP)	1	
37	252750104208	HOSE CLIP 34	4	
38	252720120183	ASSY UPPER COOLING WATER LINE:BSIII NLT	1	
39	252720125301	GASKET (UPPER COOLING WATER LINE)	2	
40	11342296035	SCREW M 8X20	4	
—	263254209903	TEMP. TRANSDUCER	1	
42	264154209962	WATER TEMP. SENSOR	1	
43	252750105882	RUBBER HOSE (COOLING WATER LINE TO THERMOSTAT)	2	
45	254750104222	HOSE CLAMP 50	4	
		WATER PUMP REPAIR KIT		
—	252520100119	WATER PUMP REPAIR KIT (MAJOR) CONSISTING OF :	1	
6	-	SEALING MEMBER	1	
5	-	SLIDING RING	1	
7	-	AXLE SLIDE RING SEAL	1	
7	-	CYCLAM SLIDE RING SEAL	1	
8	-	RUBBER SEAL RING	1	
9	-	TAPER ROLLER BEARING	1	
10	-	TAPER ROLLER BEARING	1	
4	-	IMPELLER, PLASTIC	1	
3	-	SHAFT	1	
13	-	OIL SEAL	1	

CHASSIS TYPE: ALL



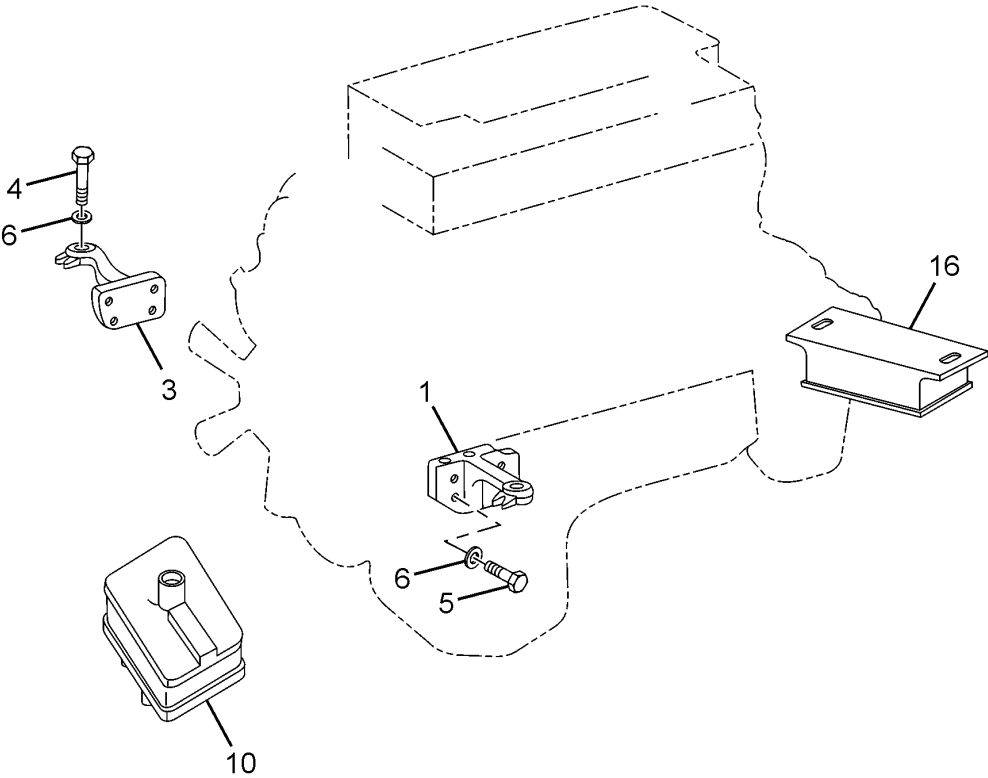
00.20.01		WATER PUMP		GROUP 20	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
14	-	GASKET WATER PUMP	1	OPTIONAL	
15	-	SHIM 0.05 MM THICK	AR		
15	-	SHIM 0.10 MM THICK	AR		
15	-	SHIM 0.15 MM THICK	AR		
15	-	SHIM 0.20 MM THICK	AR		
15	-	SHIM 0.50 MM THICK	AR		
20	-	GASKET	1		
25	-	GASKET	1		
30	-	CIRCLIP A 28X2 (HEAVY DUTY)	1		
19	-	HUB	1		
—	252520100118	WATER PUMP REPAIR KIT (MINOR)	1		
		CONSISTING OF :			
6	-	SEALING MEMBER	1		
5	-	SLIDING RING	1		
7	-	SEAL SLIDING RING	1		
13	-	OIL SEAL	1		
14	-	GASKET WATER PUMP	1		
20	-	GASKET WATER PUMP	1		
25	-	GASKET CLUTCH	1		
30	-	CIRCLIP A 28X2	1		

CHASSIS TYPE: ALL



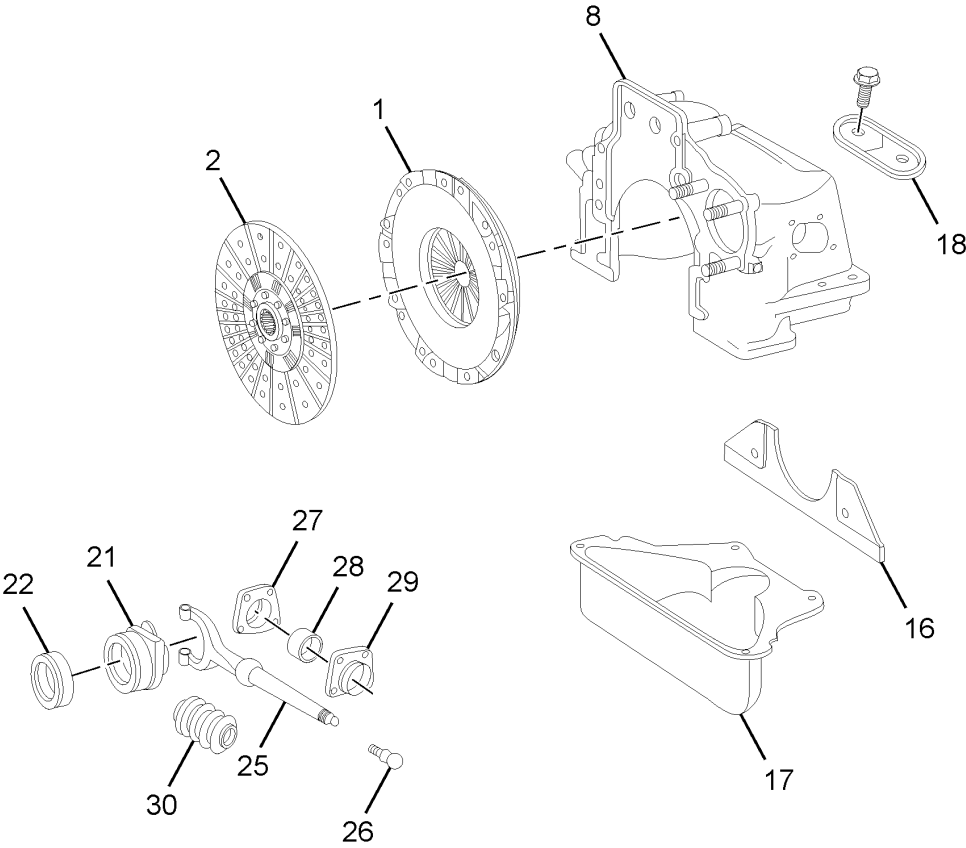
00.23.01		POWER STEERING PUMP FITMENT		GROUP 23
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252723110103	ASSY.STEERING PUMP -ZF	1	
4	252723403705	ASSY.BRACKET (ZF P/STRG.PUMP MTG.)	1	
5	253420156310	V BELT COGGED (925 L)	1	
7	252723407007	PULLEY (CAST)-ZF	1	
8	252723400114	ASSY.CLAMPING ROD	1	
9	254015404201	CLAMPING PIECE	1	
—	252415146501	CLAMPING NUT	1	
10	252723116701	PIVOT PIN	1	
17	252523403704	BRACKET-STEERING PUMP (ON CYL.HEAD)	1	

CHASSIS TYPE: ALL



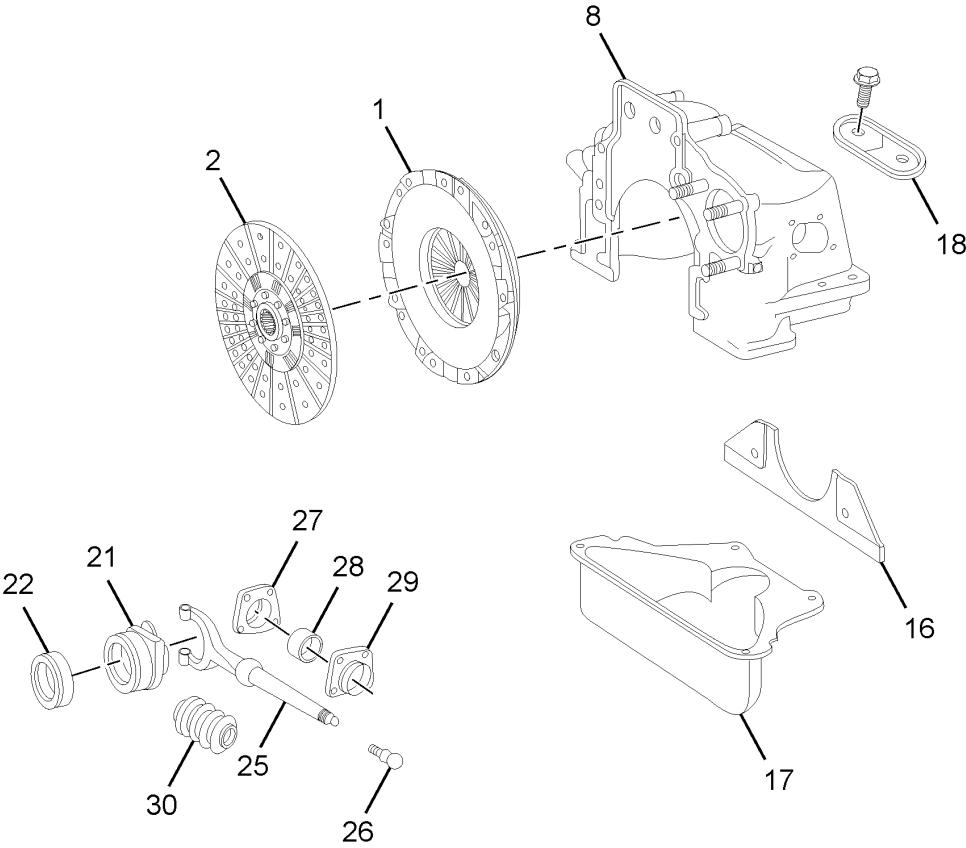
00.24.01		ENGINE SUSPENSION		GROUP 24	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	252722125107	ENGINE MOUNTING ARM LEFT	1		
3	252722125108	ENGINE MOUNTING ARM RIGHT	1		
4	11064199112	HEX BOLT M 12X1.5X52	4		
5	11064199058	HEX BOLT M 12X1.5X40	4		
6	12520698050	SPRING WASHER B 10	8		
10	264124100109	ASSY. ENGINE MOUNTING FRONT (RH)	1		
10	264124100110	ASSY. ENGINE MOUNTING FRONT (LH)	1		
—	264124108211	COVER ENGINE MTG. FRONT RH	1		
—	265124109201	TAB WASHER	2		
16	270624200101	ASSEMBLY RUBBER SUPPORT-REAR	2		

CHASSIS TYPE: ALL



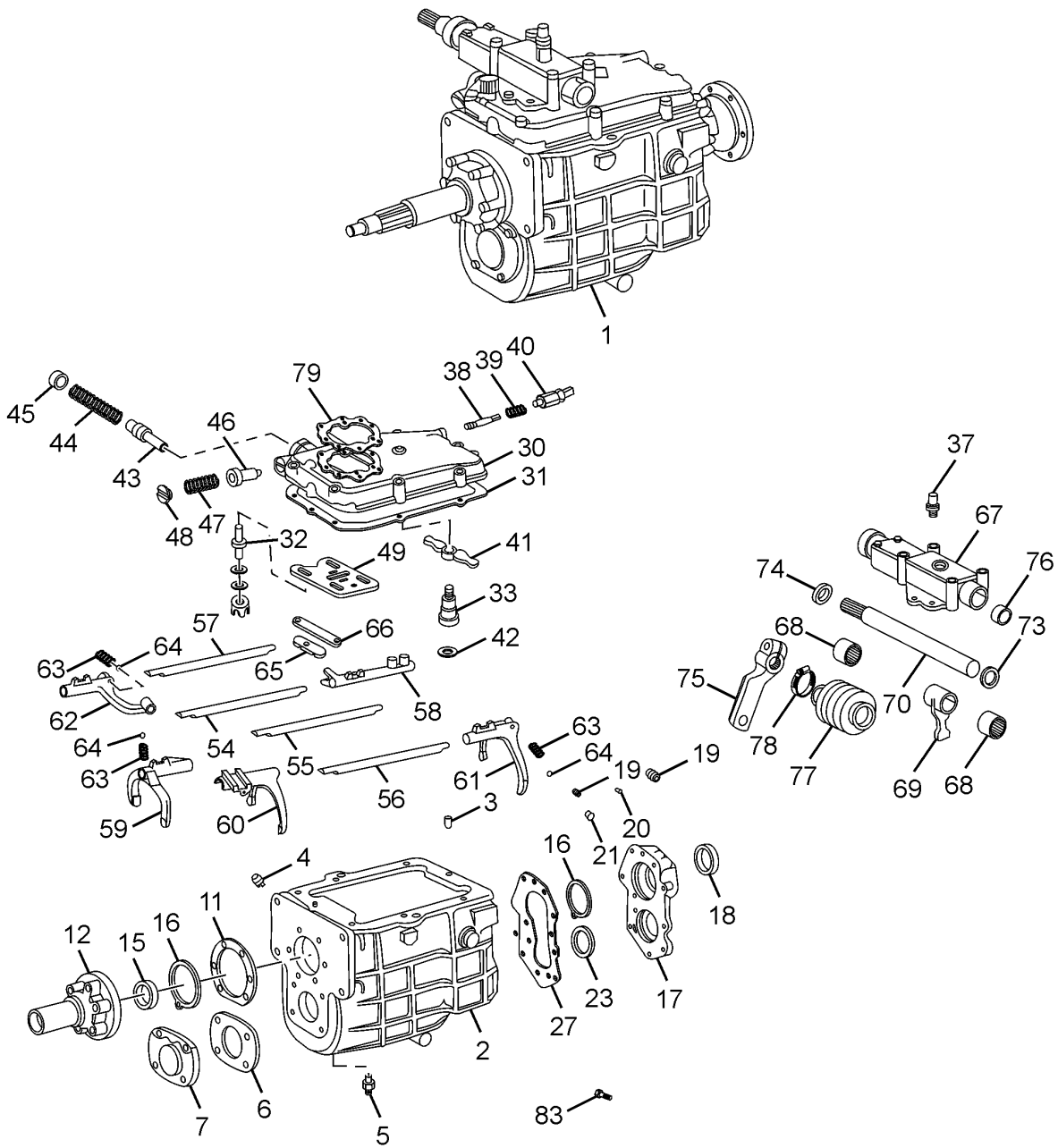
00.25.01		CLUTCH (310 DIA)		GROUP 25	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	276325400105	ASSY. COVER PLATE 310 DIA. (REINFORCED)	1	SET A,OPTIONAL TO SET B & C	
2	276325200105	DRIVEN PLATE ASSY. 310 DIA.(REINFORCED)	1	SET A,OPTIONAL TO SET B & C	
1	276325200119	ASSY.310 DIA.CLUTCH DISC(REINFORCED)-CA	1	SET B,OPTIONAL TO SET A & C	
2	276325400102	310 DIA.ASSY.PR.PLATE(HIGH CLAMP LOAD)CA	1	SET B,OPTIONAL TO SET A & C	
1	276325400107	CL. COVER ASSY.310DIA-LuK INDIA (PH-III)	1	SET C,OPTIONAL TO SET A & B	
2	276325200107	DRIVEN PLATE ASY.310DIA-LuK INDIA-PH-III	1	SET C,OPTIONAL TO SET A & B	
8	252725103726	CLUTCH HOUSING	1		
16	252325108203	PROTECTIVE COVER (CLUTCH HOUSING FRONT)	1		
17	252725108205	CLUTCH HOUSING LOWER PART	1		
18	0422510004J	CLUTCH COVER HOUSING UPPER	1		
—	252325106701	PIN	1		
21	264125600103	CLUTCH RELEASE BEARING WITH SLEEVE	1		
22	257525603106	CLUTCH RELEASE BEARING	1		
25	272425605110	CLUTCH RELEASE FORK	1		
26	3029910015	BALL PIN	1		
27	272425608201	BRACKET INSIDE	1		
28	272425600103	OUTER RACE	1		
29	272425600167	ASSY. BRACKET OUTSIDE	1		
30	272425607701	RUBBER BELLOW (CLUTCH RELEASE FORK)	1		
—	275525108201	COVER (CLUTCH HOUSING SIDE)	1		
—	253425108214	COVER (FOR INSPECTION WINDOW)	1		
—	253425105301	GASKET (INSPECTION WINDOW)	1		
REPAIR KITS					
—	276325400114	COVER DIAPHRAGM SUB ASSY. CONSISTING OF :	1		
	-	COVER PLATE	1	LOOSE NOT SERVICED	
	-	CLUTCH COVER HOUSING	1	LOOSE NOT SERVICED	
	-	FULCRUM PLATE	1	LOOSE NOT SERVICED	

CHASSIS TYPE: ALL



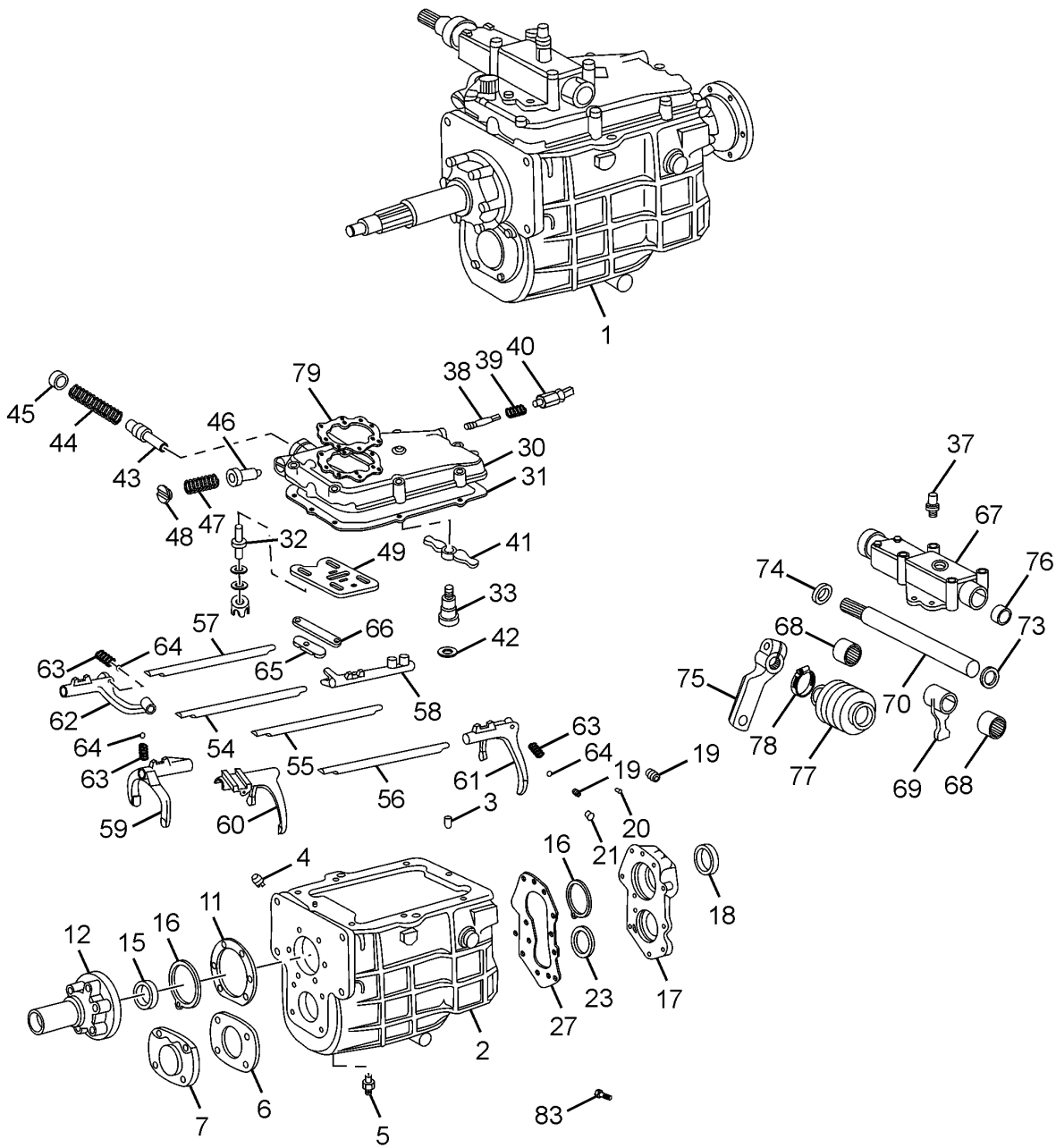
00.25.01		CLUTCH (310 DIA)		GROUP 25	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	-	DIAPHRAGM PLATE	1	LOOSE NOT SERVICED	
	-	DIAPHRAGM SPRING	1	LOOSE NOT SERVICED	
	-	DIAPHRAGM RIVETS	18	LOOSE NOT SERVICED	
	276325400115	KIT FOR STRAP AND RIVETS CONSISTING OF :	1		
	-	STRAP	8	LOOSE NOT SERVICED	
	-	RIVET (PRESSURE PLATE)	4	LOOSE NOT SERVICED	
	-	RIVET (COVER)	4	LOOSE NOT SERVICED	
	276325200113	KIT FOR CLUTCH DISC CONSISTING OF :	1		
	-	CLUTCH FACINGS (310 DIA.)	2		
	-	FACING RIVET	40	LOOSE NOT SERVICED	
—	-	FACING RIVET	40	LOOSE NOT SERVICED	

CHASSIS TYPE: ALL



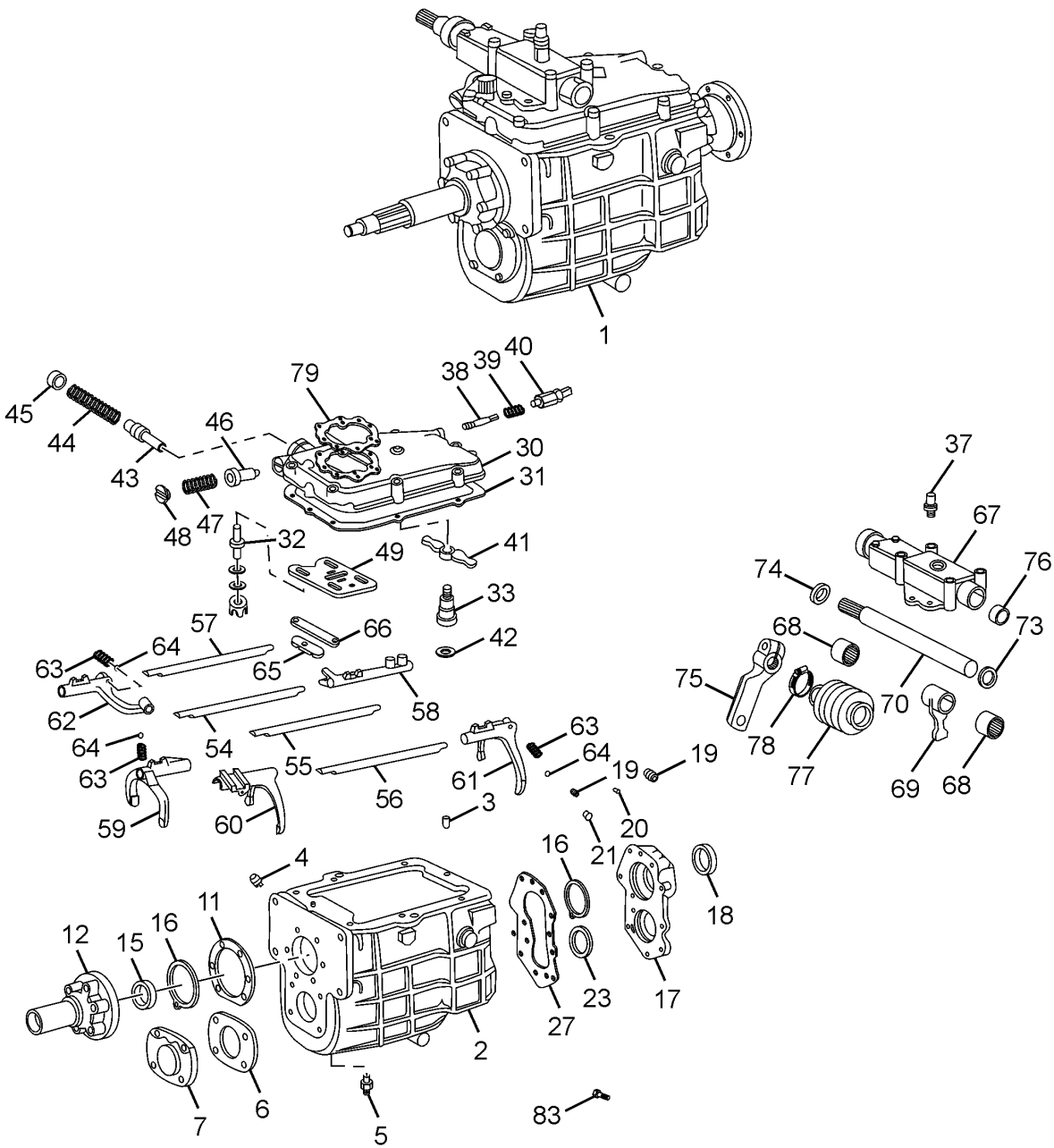
26.26.01		GEARBOX (GE-40)		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526050115	ASSY GBS40-5/8.02,6BCF,FR,497,W/O PTO	1		
2	250526103723	GEAR BOX HOUSING	1		
3	13050909209	CYLINDRICAL PIN 10 H 8X20	2		
4	266835150102	PRESSUERE RELIEF VALVE	1		
5	250626107203	MAGNETIC DRAIN PLUG (HEX HEAD TYPE)	1		
6	250530145301	GASKET, FRONT COVER LOWER	1		
7	250530144701	FRONT COVER LOWER	1		
11	250526255301	GASKET (FR. COVER TOP TO HSG.)	1		
12	250526253701	GEAR BOX HOUSING COVER FRONT TOP	1		
—	250526258201	OIL SLINGER (FRONT COVER)	1		
15	250726257805	OIL SEAL	1		
16	250530138601	BUTTING RING 2.90 MM THICK	1	FOR SELECTION	
16	250526258601	BUTTING RING 2.95 MM THICK	1	FOR SELECTION	
16	250530138602	BUTTING RING 3.00 MM THICK	1	FOR SELECTION	
16	250526258602	BUTTING RING 3.05 MM THICK	1	FOR SELECTION	
16	250530138603	BUTTING RING 3.10 MM THICK	1	FOR SELECTION	
16	250526258603	BUTTING RING 3.15 MM THICK	1	FOR SELECTION	
16	250530138604	BUTTING RING 3.20 MM THICK	1	FOR SELECTION	
16	250526258604	BUTTING RING 3.25 MM THICK	1	FOR SELECTION	
16	250530138605	BUTTING RING 3.30 MM THICK	1	FOR SELECTION	
16	250526258605	BUTTING RING 3.35 MM THICK	1	FOR SELECTION	
16	250530138606	BUTTING RING 3.40 MM THICK	1	FOR SELECTION	
16	250526258606	BUTTING RING 3.45 MM THICK	1	FOR SELECTION	
16	250530138607	BUTTING RING 3.50 MM THICK	1	FOR SELECTION	
16	250530138608	BUTTING RING 3.60 MM THICK	1	FOR SELECTION	
17	0122610020J	GEAR CASE COVER REAR	1		
18	250526207803	OIL SEAL	1		
19	3212610031	ADAPTER	1		
20	3212600086	ASSY. THREADED BUSH	1		
21	1532640055	PLUG SPEEDO DRIVE	1		
23	3122831752	SHIM 0.05 MM THICK	AR	FOR SELECTION	
23	3122831052	SHIM 0.1 MM THICK	AR	FOR SELECTION	
23	3122831152	SHIM 0.2 MM THICK	AR	FOR SELECTION	
23	3122831252	SHIM 0.4 MM THICK	AR	FOR SELECTION	
23	3122832152	SHIM 0.8 MM THICK	AR	FOR SELECTION	
27	3522610780	GASKET (GEAR CASE COVER REAR)	1		
30	250526713755	GEAR CASE COVER TOP (LOWER HALF)	1		

CHASSIS TYPE: ALL



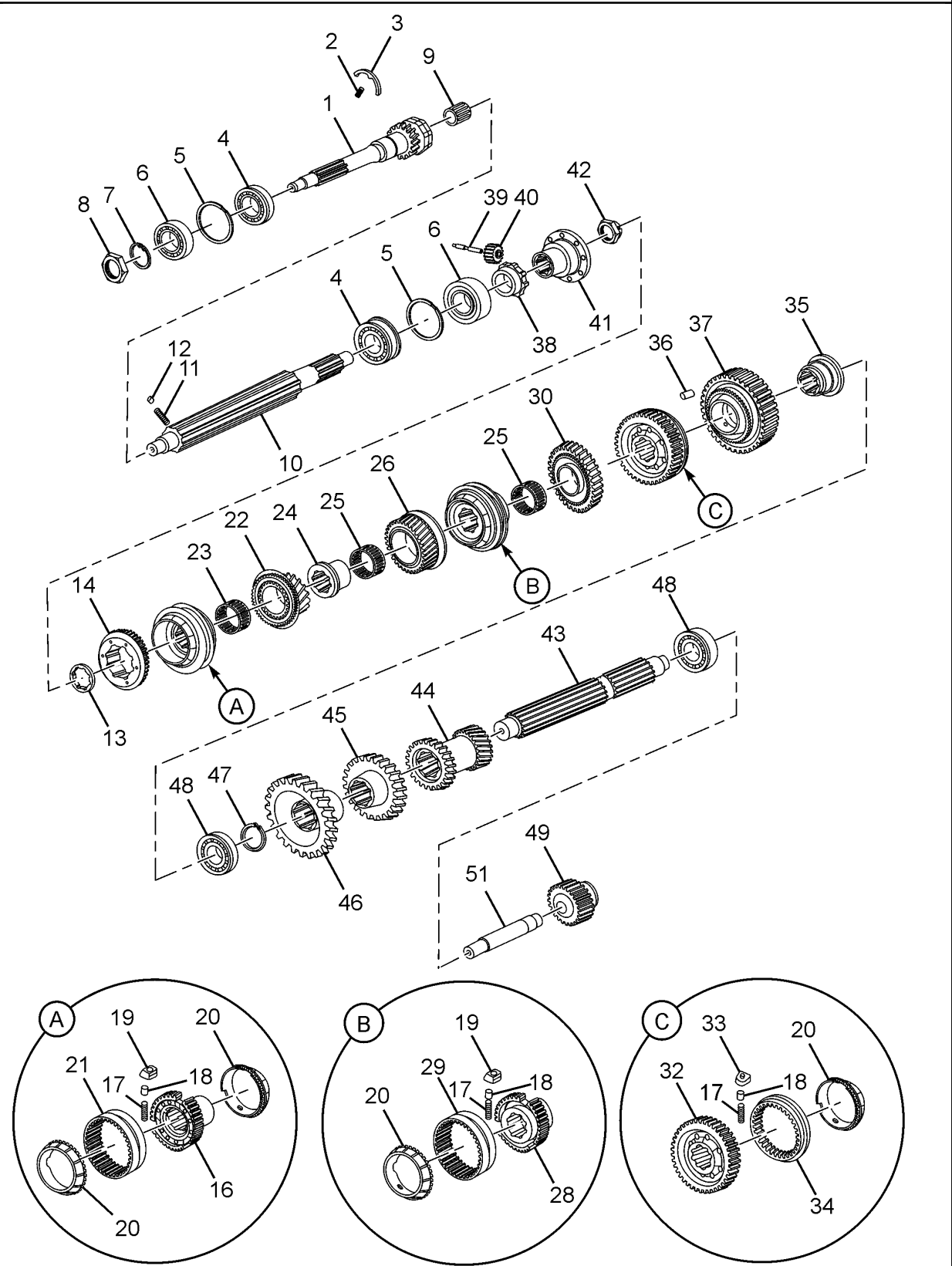
26.26.01		GEARBOX (GE-40)		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
31	250530145301	GASKET	1		
32	250530128801	STUD	4		
33	250526716701	PIN SWING LEVER	1		
37	266835150102	PRESSURE RELIEF VALVE	1		
38	250530116701	THRUST PIN (REVERSE INDICATOR SWITCH)	1		
39	3129934201	PRESSURE SPRING (REVERSE INDICATOR SWITCH)	1		
40	265454510123	REVERSE INDICATOR SWITCH	1		
41	250526705105	SWING LEVER - 1ST SPEED	1		
42	250530129201	WASHER (SWING LEVER)	1		
43	250526713409	PRESSURE PIECE FOR CHECK PLATE	1		
44	250526718702	PRESSURE SPRING FOR PRESSURE PIECE	1		
45	3219970103	SLOTTED PLUG	1		
46	250526713410	INTERLOCKING PIN	1		
47	3219930601	PRESSURE SPRING FOR INTERLOCKING PIN	1		
48	16082502401	SEALING PLUG M 24X1.5	1		
49	3212600846	ASSY. CHECK PLATE	1		
—	250526713407	STOPPER PIECE CHECK PLATE	4		
—	250526713403	SUPPORT PIECE CHECK PLATE	4		
54	3212650805	SELECTOR SHAFT FOR FIRST SPEED	1		
55	3212651805	SELECTOR SHAFT (2/3)	1		
56	3212651905	SELECTOR SHAFT (4/5)	1		
57	3222650305	SELECTOR SHAFT (FOR REVERSE GEAR)	1		
58	3222650123	GEAR SHIFT DOG (FOR FIRST GEAR)	1		
59	3212651202	SELECTOR FORK (2/3)	1		
60	250526515102	SELECTOR FORK (4/5)	1		
61	3212651301	SELECTOR FORK (FOR 1ST SPEED GEAR)	1		
62	250526515101	SELECTOR FORK (FOR REVERSE GEAR)	1		
63	3129931001	PRESSURE SPRING	4		
64	15950101102	STEEL BALL 11 MM DIA.	4		
65	3122651036	CLAMP (SELECTOR SHAFT TO GEAR BOX HOUSING)	4		
66	3129940332	LOCKING PLATE (SELECTOR SHAFT TO GEAR BOX HOUSING)	2		
		TOP COVER			

CHASSIS TYPE: ALL



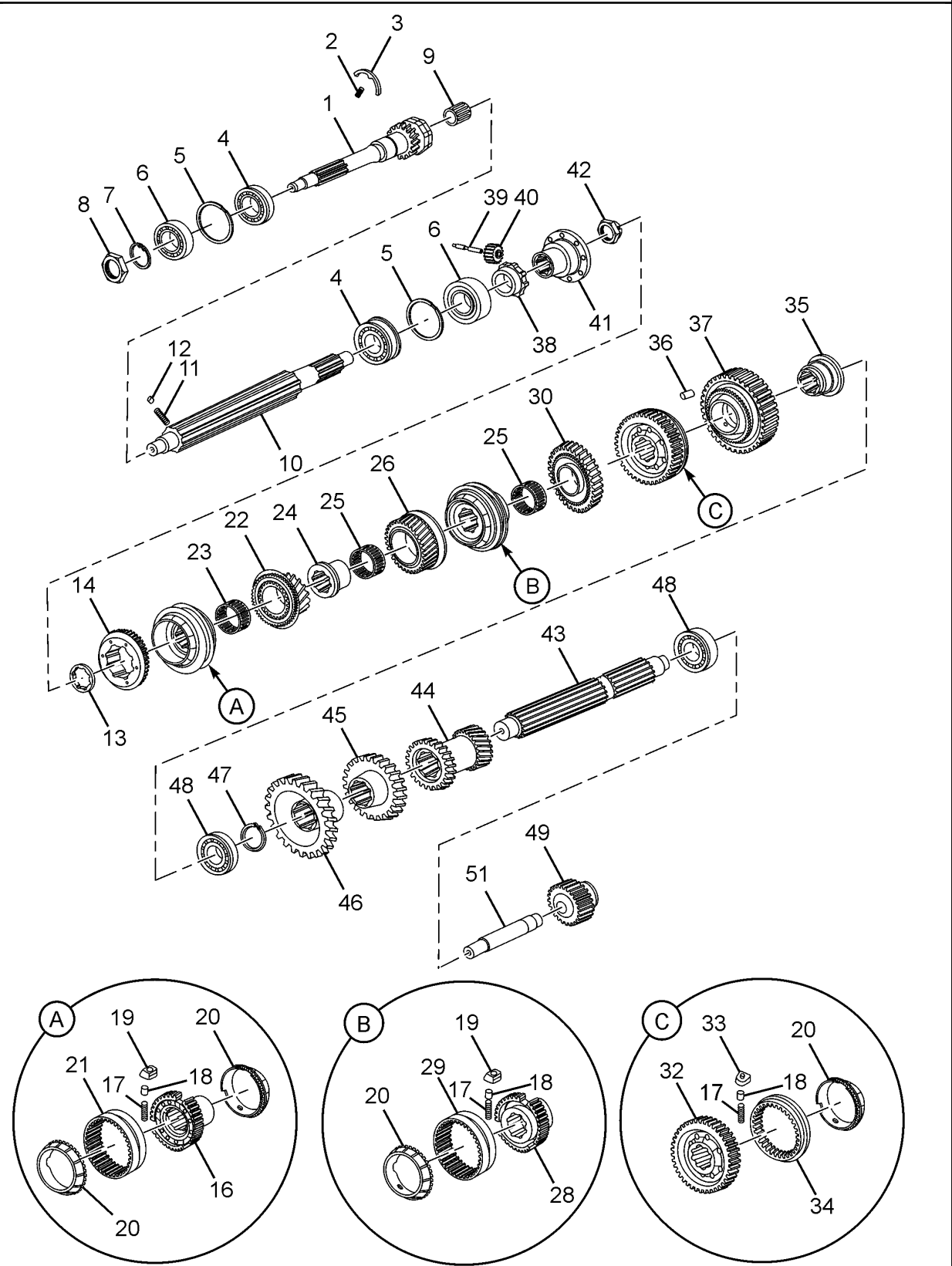
26.26.01		GEARBOX (GE-40)		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
67	250526713756	COVER TOP (UPPER HALF)	1		
68	250726713105	NEEDLE BEARING	2		
69	250526705104	SHIFTER FINGER	1		
70	250526707908	SELECTOR & SHIFTER SHAFT (RHD)	1		
73	17061602518	OIL SEAL	1		
74	250726717803	SCRAPER RING	1		
75	250526706009	SHIFTING LEVER 85R(SELCTOR & SHIFT.SHAFT	1		
76	250526718222	CAP	1		
77	250526717701	BELLOW	1		
78	14270202501	HOSE CLIP 25	1		
79	250626715301	GASKET (BETWEEN UPPER & LOWER HALF)	1		
83	3212650849	SLIDING KEY	1		
		GASKET KIT			
—	250526000101	GEAR BOX GASKET KIT CONSISTING OF :	1		
6	-	GASKET FRONT COVER LOWER	1		
11	-	GASKET FRONT COVERUPPER	1		
27	-	GASKET REAR COVER	1		
31	-	GASKET TOP COVER	1		
—	885426051613	OVERHAULING KIT - GB 40 CONSISTING OF :	1		
—	-	OIL SEAL	1		
—	-	OIL SEAL (FRONT COVER)	1		
—	-	SHIM 0.10 MM THICK	1		
—	-	SHIM 0.20 MM THICK	1		
—	-	SHIM 0.40 MM THICK	1		
—	-	SHIM 0.05 MM THICK	1		
—	-	SHIM 0.80 MM THICK	1		
—	-	GASKET (GB COVER LOWER TO GB HOUSING)	1		
—	-	GASKET (FRONT COVER TOP TO GB HOUSING)	1		
—	-	GASKET (GB COVER RR)	1		
—	-	GASKET (GB TOP COVER)	1		
—	-	HEX COLLAR NUT	1		
—	-	HEX NUT	1		
—	-	PRESSURE SPRING	1		
—	-	PIN MAIN SHAFT	1		

CHASSIS TYPE: ALL



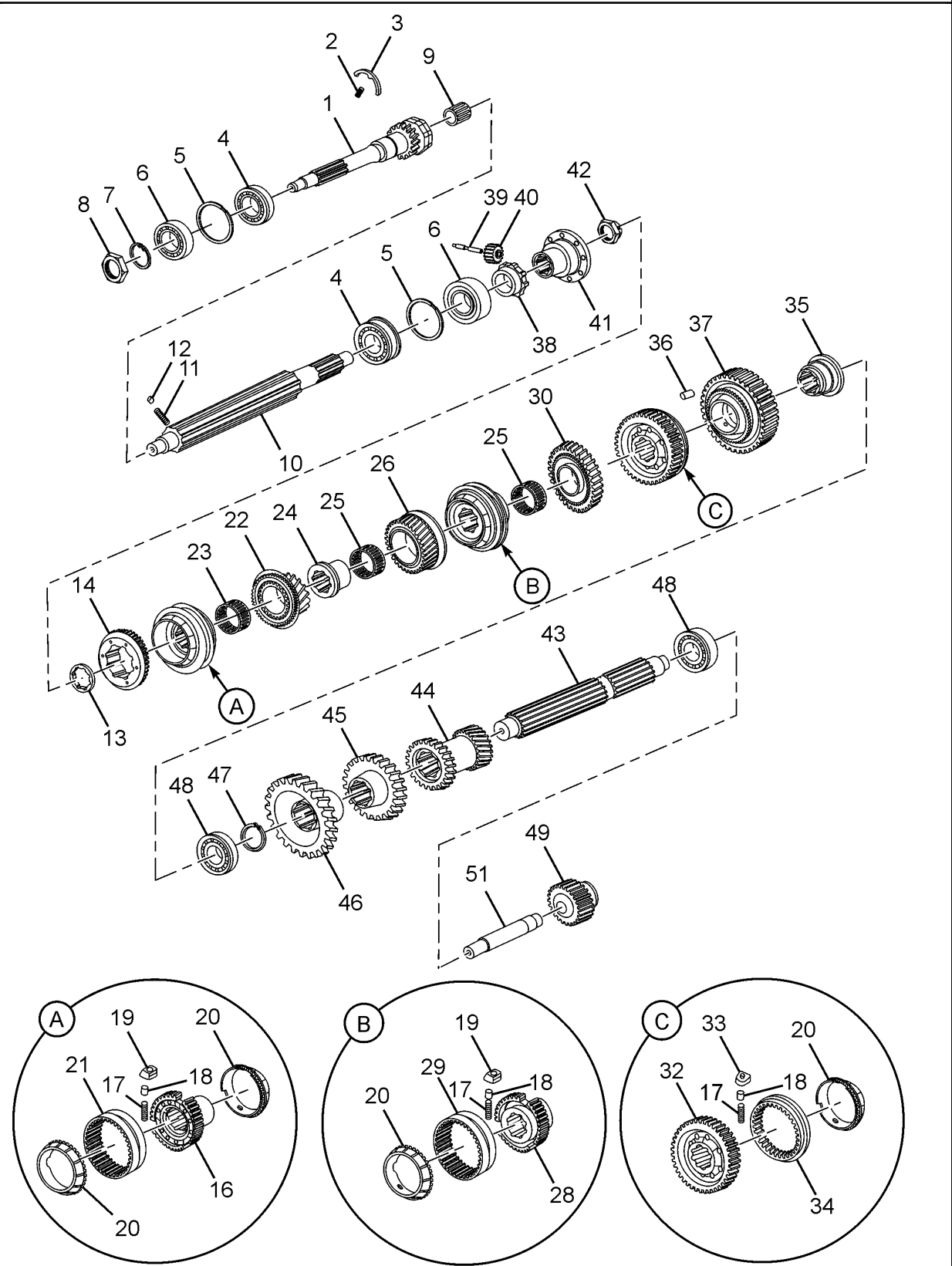
26.26.02		GEAR SHAFT AND GEAR		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	250526257919	DRIVE SHAFT t=15(8.02)NUP 497ENGINE	1		
2	3219931201	COMPRESSION SPRING	1		
3	3212620073	CLAMPING PLATE	1		
4	0009811201	CYLINDRICAL ROLLER BEARING	1		
5	250526204302	SNAP RING 2.68 MM THICK	2		
5	250526204303	SNAP RING 2.73 MM THICK	2		
5	250526204304	SNAP RING 2.78 MM THICK	2		
5	250526204305	SNAP RING 2.83 MM THICK	2		
5	250526204306	SNAP RING 2.88 MM THICK	2		
5	250526204307	SNAP RING 2.93 MM THICK	2		
6	250526203106	FOUR POINT BALL BEARING	2		
7	250726258601	SPACER ON DRIVE SHAFT	1		
8	3122621172	LOCK NUT LH THREAD	1		
9	250526203118	ROLLER CAGE (31MM LONG)	1		
10	250526207903	MAIN SHAFT (W/O GROOVE)	1		
11	3129931701	PRESSURE SPRING	1		
12	3212620374	PIN ON MAIN SHAFT	1		
13	250526208608	BUTTING RING 6.95 MM THICK	1	FOR SELECTION	
13	3212622062	BUTTING RING 7.00 MM THICK	1	FOR SELECTION	
13	250526208609	BUTTING RING 7.05 MM THICK	1	FOR SELECTION	
13	250526208610	BUTTING RING 7.15 MM THICK	1	FOR SELECTION	
13	250526208611	BUTTING RING 7.25 MM THICK	1	FOR SELECTION	
13	3212621762	BUTTING RING 7.30 MM THICK	1	FOR SELECTION	
13	250526208612	BUTTING RING 7.35 MM THICK	1	FOR SELECTION	
13	3212620462	BUTTING RING 7.40 MM THICK	1	FOR SELECTION	
13	3212622862	BUTTING RING 7.45 MM THICK	1	FOR SELECTION	
13	3212620562	BUTTING RING 7.50 MM THICK	1	FOR SELECTION	
13	3212622962	BUTTING RING 7.55 MM THICK	1	FOR SELECTION	
13	3212620662	BUTTING RING 7.60 MM THICK	1	FOR SELECTION	
13	3212623062	BUTTING RING 7.65 MM THICK	1	FOR SELECTION	
13	3212620762	BUTTING RING 7.70 MM THICK	1	FOR SELECTION	
13	250526208613	BUTTING RING 7.75 MM THICK	1	FOR SELECTION	
13	3212622562	BUTTING RING 7.80 MM THICK	1	FOR SELECTION	
13	250526208614	BUTTING RING 7.85 MM THICK	1	FOR SELECTION	
13	3212622662	BUTTING RING 7.90 MM THICK	1	FOR SELECTION	
13	3212622762	BUTTING RING 8.00 MM THICK	1	FOR SELECTION	
14	3222620134	SYNCHRONISING RING	1		
16	250530155403	SYNCHRONISING SLEEVE 4TH & 5TH	1		
20	250526203802	SYNCHRONISING CONE	2		
21	3212620823	SHIFTING SLEEVE	1		

CHASSIS TYPE: ALL



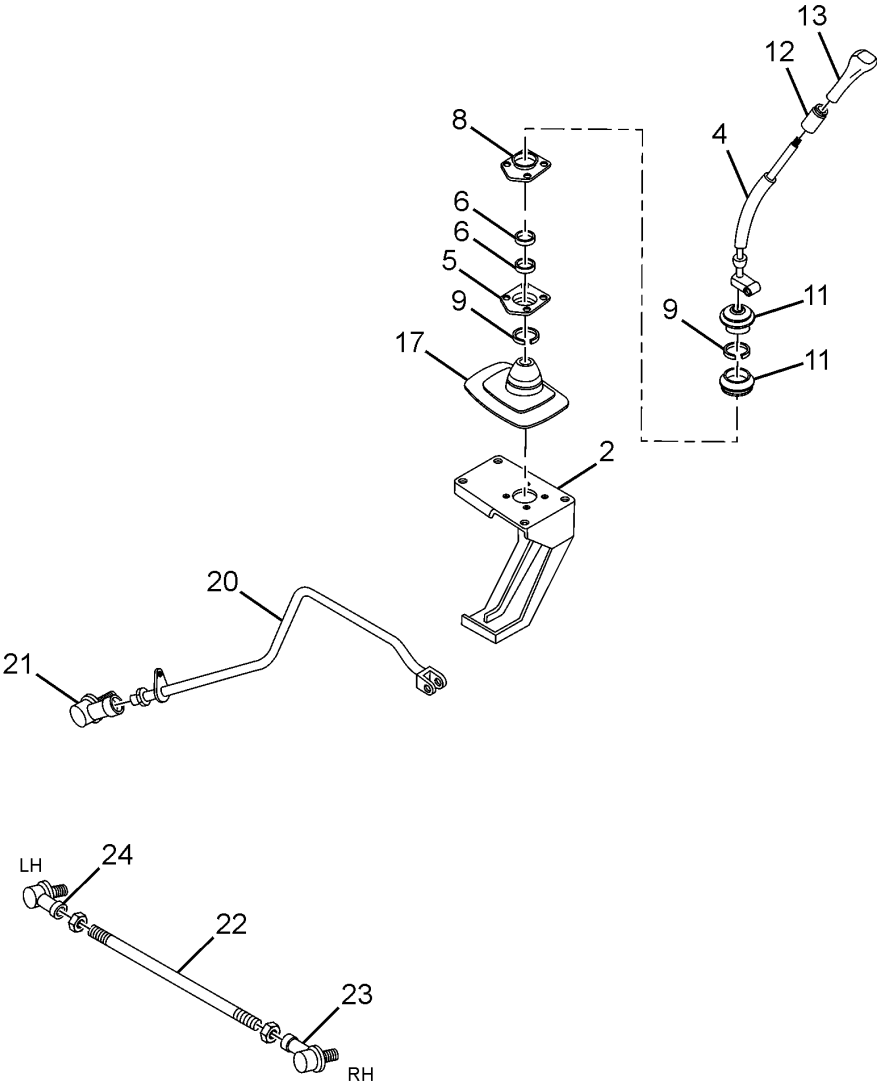
26.26.02		GEAR SHAFT AND GEAR		GROUP 26
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
22	250530150105	ASSY. HELICAL GEAR 4TH SPEED	1	FOR SELECTION
23	250526203123	DOUBLE ROW NEEDLE CAGE	1	
24	3222624050	COLLAR BUSHING 44.5 MM LONG (FOR THIRD SPEED GEAR)	1	
24	3222624150	COLLAR BUSHING 44.6 MM LONG (FOR THIRD SPEED GEAR)	1	FOR SELECTION
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
26	3222600644	ASSY HELICAL GEAR 3RD SPEED	1	
28	3222620435	SYNCHRONISING SLEEVE 2/3	1	
20	250526203802	SYNCHRONISING CONE	2	
29	3212620823	SHIFTING SLEEVE	1	
25	250526203124	DOUBLE ROW ROLLER CAGE	1	
30	3222620112	HELICAL GEAR 2ND SPEED	1	
32	3222630333	REVERSE GEAR ON MAIN SHAFT	1	
20	250526203802	SYNCHRONISING CONE	1	
34	3212620723	SHIFTER SLEEVE 1ST SPEED	1	
35	250530153401	COLLAR BUSHING 47.2 MM LONG	1	
35	250530153402	COLLAR BUSHING 47.3 MM LONG	1	
35	250530153403	COLLAR BUSHING 47.4 MM LONG	1	
35	250530153404	COLLAR BUSHING 47.5 MM LONG	1	
35	250530153405	COLLAR BUSHING 47.6 MM LONG	1	
35	250530153406	COLLAR BUSHING 47.7 MM LONG	1	
35	250530153407	COLLAR BUSHING 47.8 MM LONG	1	
35	250530153408	COLLAR BUSHING 47.9 MM LONG	1	
36	15950899015	CYL ROLLER 4X8 DIN5402	115	
37	250530155412	GEAR WHEEL 1ST SPEED	1	
38	250526200176	ASSY GEAR (SPEEDOMETER DRIVE)	1	
39	250526207902	SHAFT (SPEEDO DRIVE)	1	
40	250526200158	ASSY PINION (SPEEDOMETER DRIVE)	1	
41	3222620045	COUPLING FLANGE (8 HOLES)	1	
42	3222620072	HEX. NUT	1	
43	250526307902	COUNTER SHAFT W/O PTO PROV	1	
44	250526305412	2ND GEAR (T=17) COUNTER SHAFT	1	
—	250526305415	3RD GEAR (T=23) COUNTER SHAFT	1	
45	250530145401	4TH GEAR (ON COUNTER SHAFT)	1	
46	250530145406	CONSTANT MESH GEAR	1	
47	14550699053	CIRCLIP A 52X2.5	1	
48	250526303104	TAPER ROLLER BEARING	2	
49	250526350102	REVERSE IDLER GEAR WITH BUSH	1	
—	250526353401	BUSH REVERSE IDLER GEAR	1	
51	250530177901	REVERSE IDLER GEAR SHAFT	1	

CHASSIS TYPE: ALL



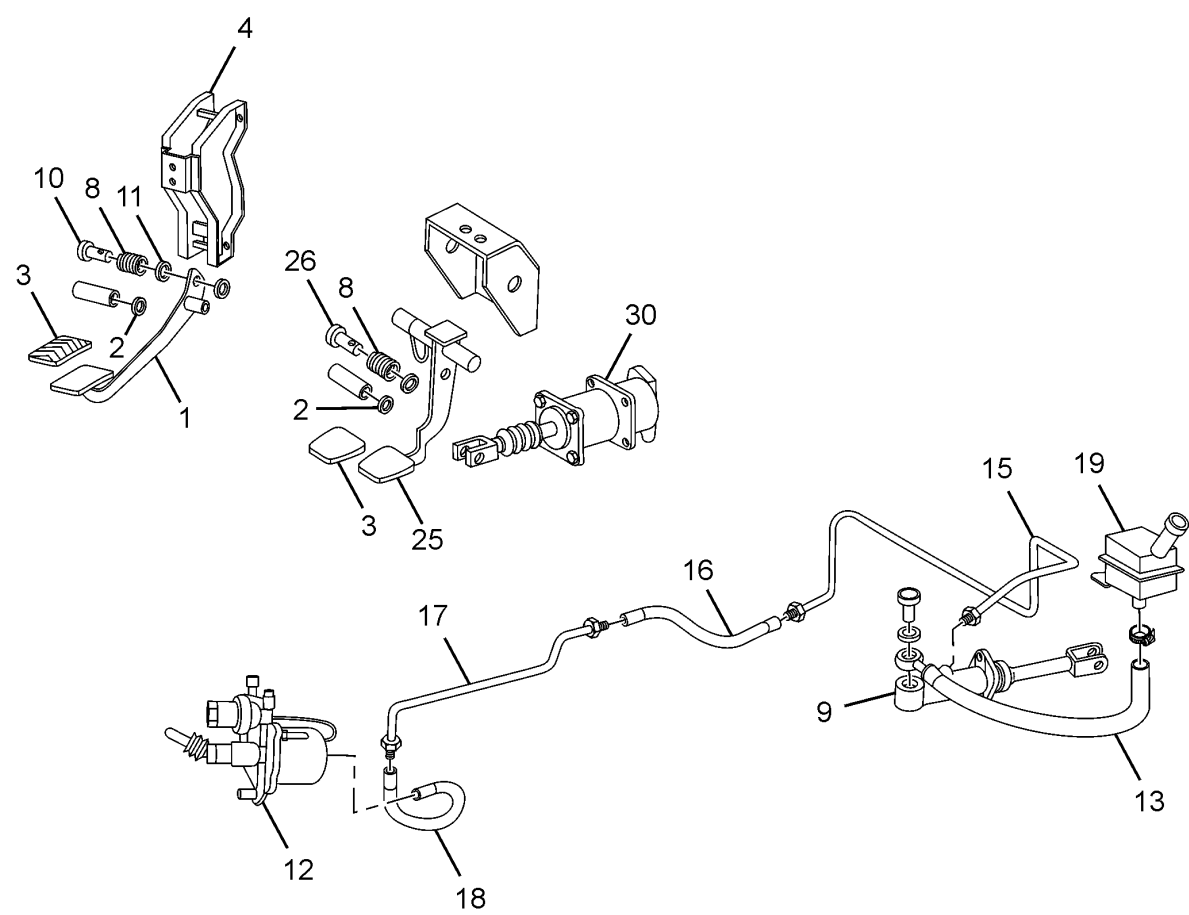
26.26.02		GEAR SHAFT AND GEAR		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	885426041612	SYNCHRO KIT GE-40 CONSISTING OF :	1		
19	-	CARRIER 4/5 & 2/3	6		
33	-	CARRIER 1ST	3		
18	-	RETENTION PIN 4/5, 2/3	6		
18	-	RETENTION PIN 1ST	3		
17	-	COMP. SPRING	9		

CHASSIS TYPE: ALL



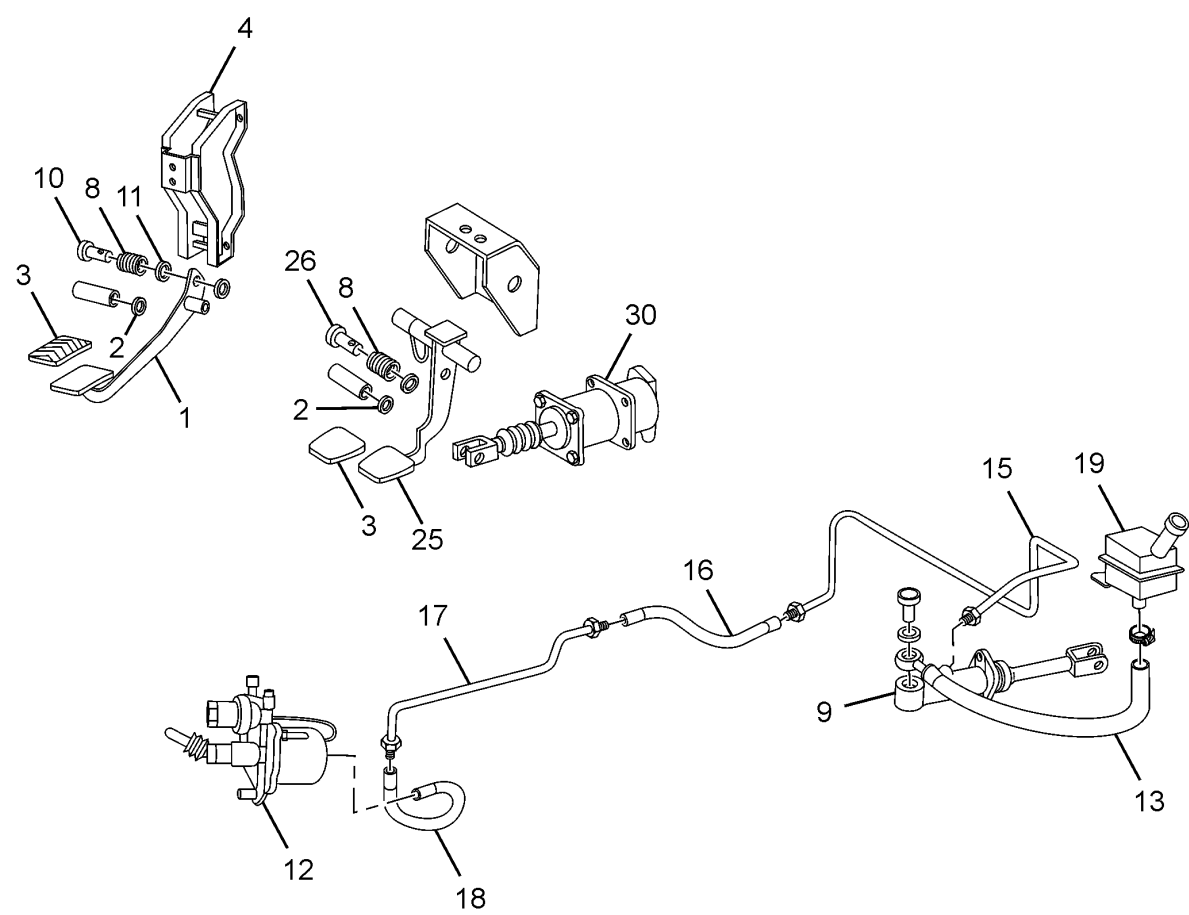
26.26.03		GEAR SHIFT LINKAGE		GROUP 26	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
2	264126810103	ASSY.BRACKET (WITH POWER STG.)	1		
4	264126800226	ASSY. GEAR SHIFT LEVER	1		
5	264126800204	SUB ASSY. CUP	1		
6	264126803409	BUSH (G.S. LEVER BALL SEAT)	1		
—	268426713403	BUSH (EXTENSION ARM)	2		
—	264126803412	BUSH (SPHERICAL SEAT G S LEVER)	1		
8	264126808238	RETAINING PLATE	1		
9	264126808702	SPRING RING	2		
—	264126808234	BELLOW HOLDER	1		
11	3522540097	RUBBER BELLOW (SMALL)	2		
12	264126806304	SPACER (G.S. LEVER)	1		
13	263026700102	ASSY. KNOB (G.S. LEVER)	1		
—	250526706009	SHIFTING LEVER (ON GEAR BOX TOP COVER)	1		
17	264126807719	REXIN BELLOW (M/S SAHAYOG ENGINEERS)	1		
20	264126800234	ASSY TURNING TUBE W/O BALL JOINT	1		
21	250726700152	SUB -ASSY. BALL & SOCKET JOINT	1		
—	12080901800	HEX. THIN NUT M 18X1.5 (BALL JOINT)	1		
22	276326807901	LINK ROD	1		
23	264126800224	ASSY. BALL JOINT RH THREADS	1		
24	264126800225	ASSY. BALL JOINT LH THREADS	1		

CHASSIS TYPE: ALL



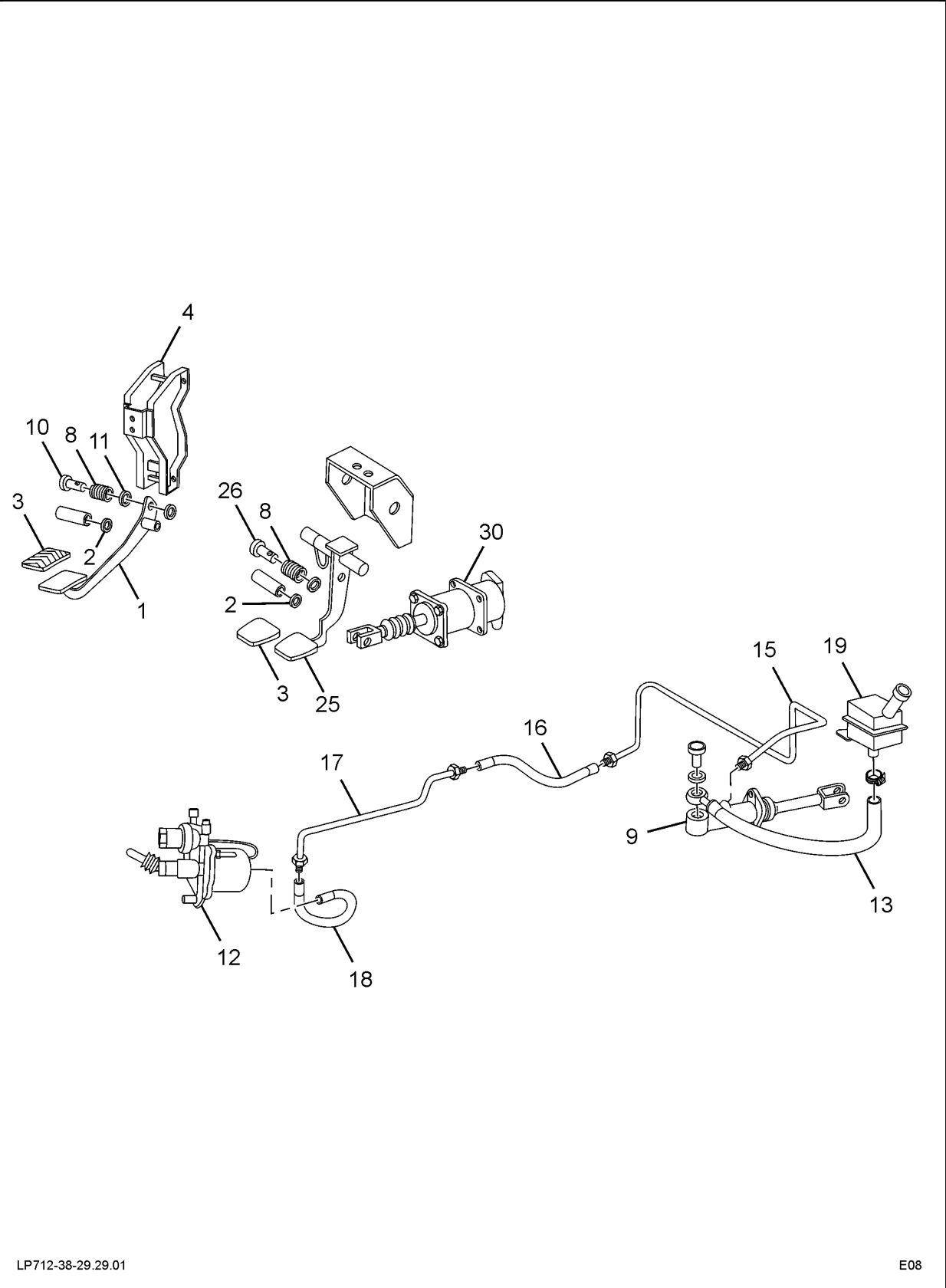
29.29.01		CONTROLS		GROUP 29
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264129200109	ASSY. CLUTCH PEDAL COMPLETE	1	
2	265129103401	SINTERED BUSH	2	
—	264129108602	SPACER	1	
3	265129107703	RUBBER COVER	1	
4	264129200107	ASSY.SUPPORT COMPLETE(CLUTCH)	1	
8	264129108701	TORSION SPRING	1	
9	264129100153	ASSY. CLUTCH MASTER CYL.	1	
10	264129106702	PIN CLUTCH PEDAL	1	
11	264129106301	BUSH (CLUTCH PEDAL)	1	
12	264129200112	ASSY. CLUTCH BOOSTER.	1	
13	264129100175	ASSY. CONNECTING LINE	1	
16	264129100199	ASSY. HOSE	1	
15	264129100191	ASSY. TUBE	1	
17	264129100192	ASSY. TUBE	1	
18	0004280035J	ASSY. HIGH PRESSURE HOSE	1	
—	260843509201	THRUST RING	1	
—	17050501124	O-RING 12.37X2.62 TS16220	1	
—	257643506804	SOCKET	1	
—	264129200113	ASSY. BRACKET (CLUTCH BOOSTER.)	1	
—	264129208201	BRACKET(CLUTCH BOOSTER SUPPORT)	1	
—	264129300104	ASSY. PUSH ROD	1	
		BRAKE PEDAL		
25	264129100189	ASSY. BRAKE PEDAL COMPLETE	1	
2	265129103401	SINTERED BUSH	2	
3	265129107703	RUBBER COVER	1	
26	264129106703	BRAKE PIN	1	
8	264129108701	TORSION SPRING	1	
19	264129100182	ASSY. FLUID CONTAINER	1	
30	264143700147	ASSY. DUAL BRAKE VALVE VOSS	1	
		REPAIR KITS		
—	264129100155	REPAIR KIT (MAJOR) CL MASTER CYL.(19.05 DIA) CONSISTS OF	1	
—	-	MINOR KIT CLUTCH M/CYL	1	
—	-	CRIMPING SLEEVE	1	
—	-	SEAL	1	
—	-	PUSH ROD	1	
—	-	FORK	1	
—	-	CIRCLIP	1	
—	-	RUBBER BELLOW	1	

CHASSIS TYPE: ALL

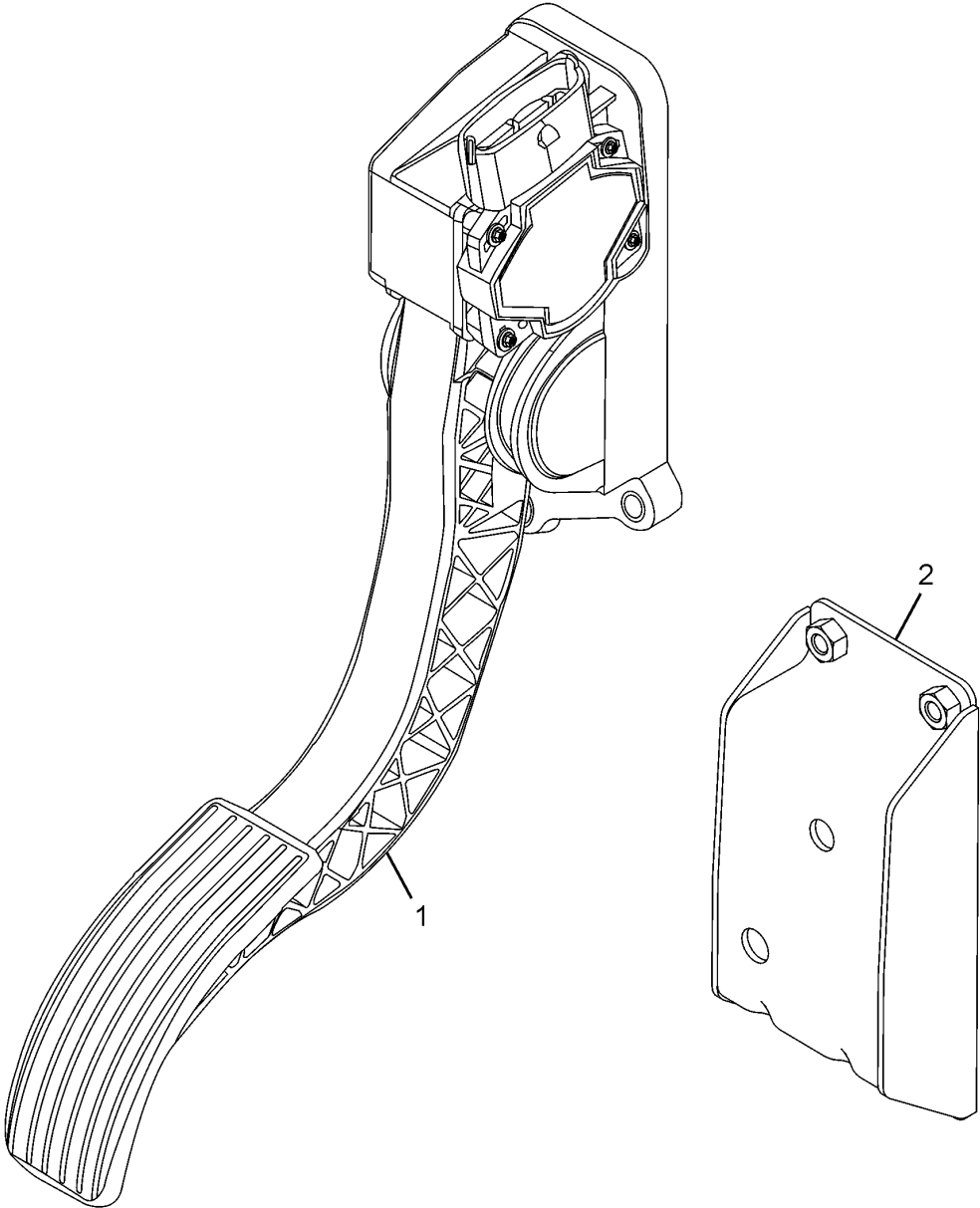


29.29.01		CONTROLS		GROUP 29	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	264129100156	REPAIR KIT (MINOR) CLUTCH MASTER CYLINDER (19.05 DIA)	1		
—	264129200114	REPAIR KITS FOR CLUTCH BOOSTER PT NO 264129200112	1		
—	-	ASSY. MAJOR REPAIR KIT (90 DIA BOOSTER), CONSISTING OF :-	1		
—	-	GASKET	1		
—	-	AIR PROOF GASKET	1		
—	-	AIR PROOF GASKET	1		
—	-	BANJO BOLT	1		
—	-	'O' RING 29 X 3.4	1		
—	-	'O' RING 14 X 2.2	1		
—	-	'O' RING 12 X 2	1		
—	-	'O' RING 19 X 2.5	1		
—	-	RUBBER PIPE	1		
—	-	SEAL	1		
—	-	AIR SEAL	1		
—	-	SEAL	1		
—	-	SEAL	2		
—	-	CUP SEAL	1		
—	-	CUP SEAL	1		
—	-	SPRING	1		
—	-	SPRING	1		
—	-	WASHER	1		
—	-	GAITER	1		
—	-	HYDRAULIC PISTON	1		
—	-	CIRCLIP	1		
—	-	SPRING CLIP	1		
—	-	VALVE POPPET	1		
—	264129200115	ASSY. MINOR REPAIR KIT (90 DIA BOOSTER), CONSISTING OF :-	1		
—	-	GASKET	1		
—	-	AIR PROOF GASKET	1		
—	-	AIR PROOF GASKET	1		
—	-	'O' RING29 X 3.4	1		
—	-	'O' RING 14 X 2.2	1		
—	-	'O' RING 12 X 2	1		
—	-	'O' RING 19 X 2.5	1		
—	-	SEAL	1		
—	-	AIR SEAL	1		
—	-	SEAL	1		
—	-	SEAL	2		
—	-	CUP SEAL	1		

CHASSIS TYPE: ALL

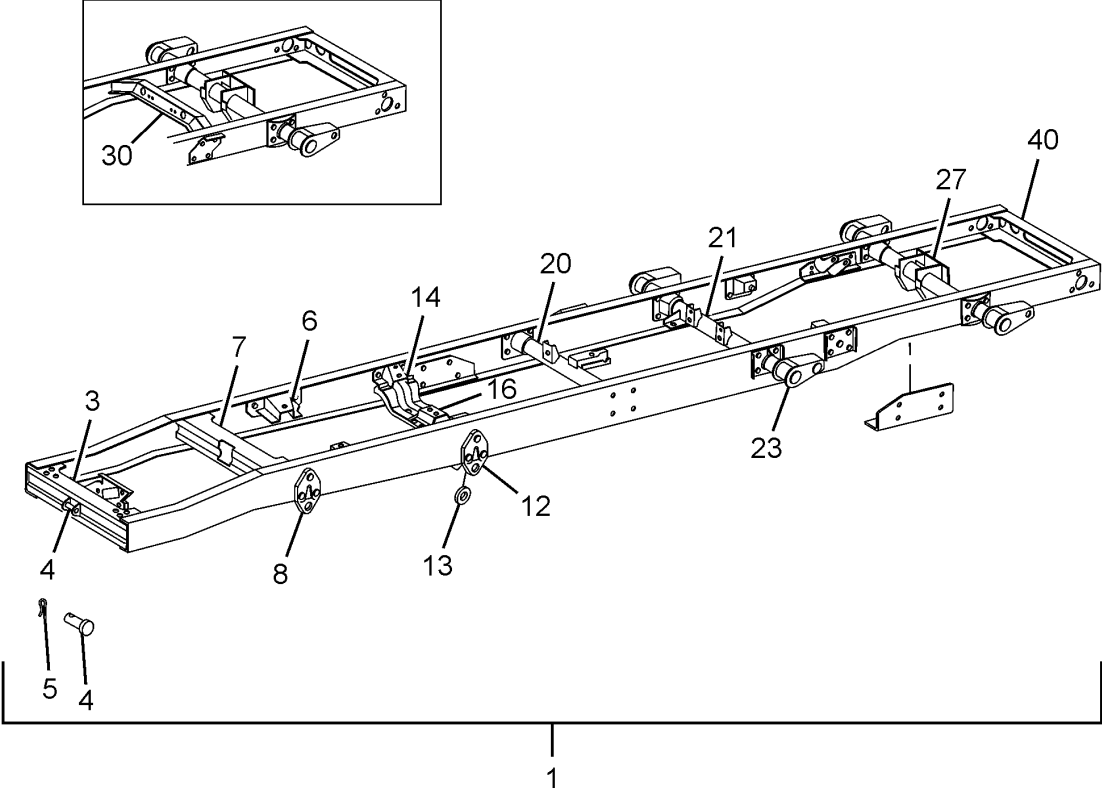


CHASSIS TYPE: ALL



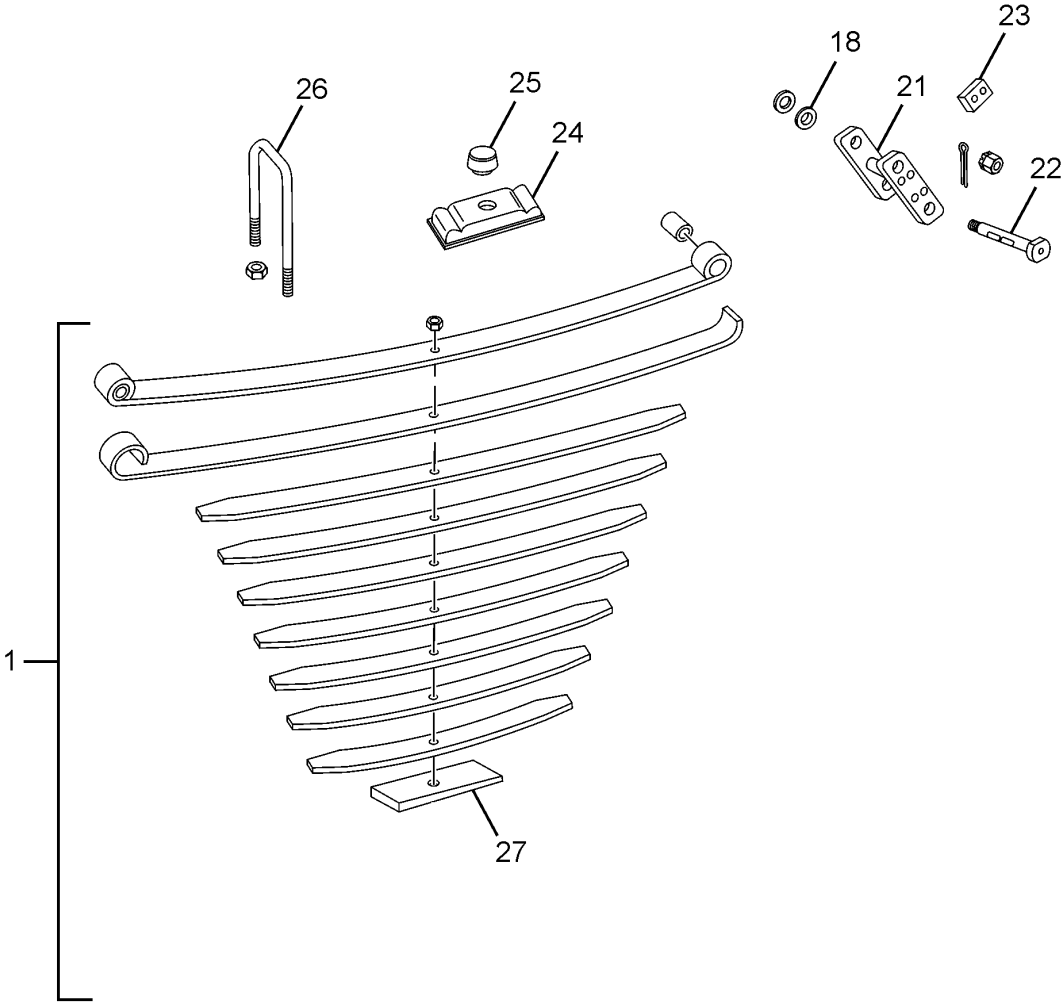
30.30.01		ACCELERATOR CONTROL		GROUP 30
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	269930100138	ACCELERATOR PEDAL MODULE (M/S BOSCH)	1	
2	264130108230	BRACKET (ACCL. PEDAL MTG.)	1	

CHASSIS TYPE: ALL



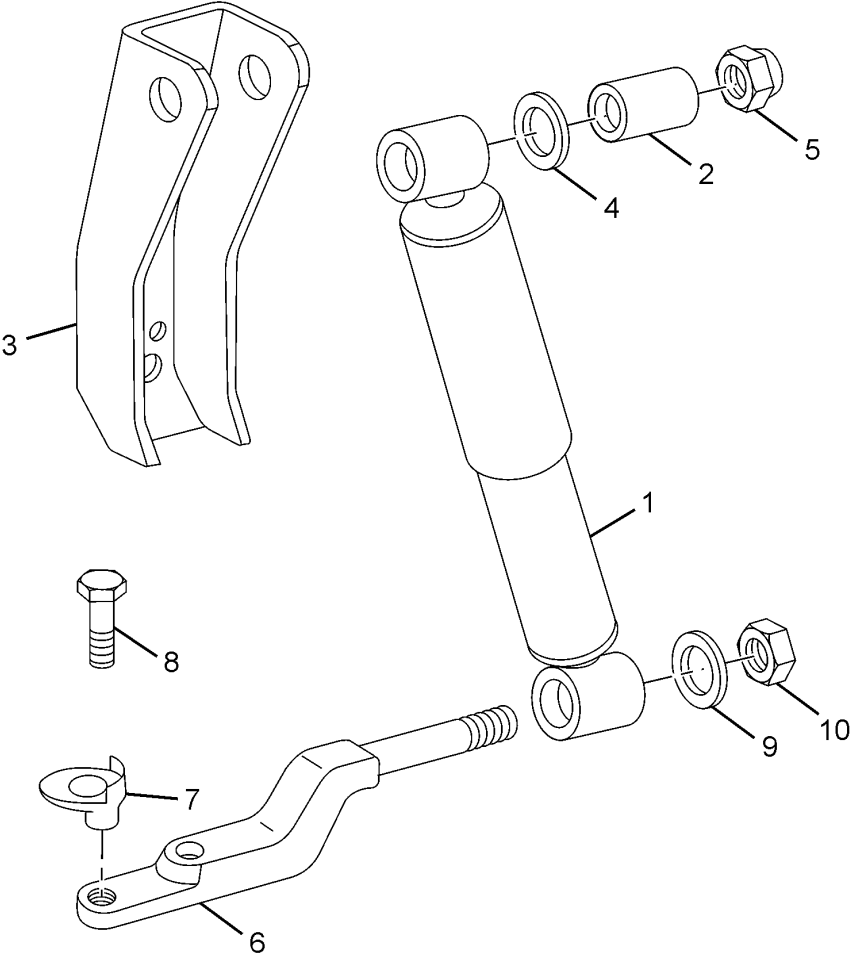
31.31.01		FRAME		GROUP 31
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264131000142	ASSY. FRAME (LP712/38WB ARMY)	1	
3	264131200109	ASSY. FRONT CROSS MEMBER	1	
4	265131406701	PIN	1	
5	265131406702	PIN	1	
6	264424100101	ASSY. BRACKET (ENGINE MTG.)	2	
7	264131208250	CROSS MEMBER FRONT	1	
8	264132100103	ASSY. FRONT SPRING BRACKET FRONT	2	
12	264032100101	ASSY. FRONT SPRING BRACKET (REAR)	2	
13	265132403401	BUSH	4	
14	264131200122	SUPPORT ENGINE CROSS MEMBER LH	1	
14	264131200121	SUPPORT ENGINE CROSS MEMBER RH	1	
16	264131208256	ENGINE CROSS MEMBER (REAR)	1	
20	264131200103	ASSY CENTRE BEARING C.M.	1	
21	264131200106	ASSY. C.M. REAR SPRING FRONT	1	
23	264032403701	SPRING HANGER BRACKET (REAR)	4	
27	264131200119	ASSY. SPARE WHEEL CROSS MEMBER	1	
30	264131200120	ASSY. CROSS MEMBER REAR SHOCK ABSORBER MTG.	1	
40	264131208255	END CROSS MEMBER	1	

CHASSIS TYPE: ALL



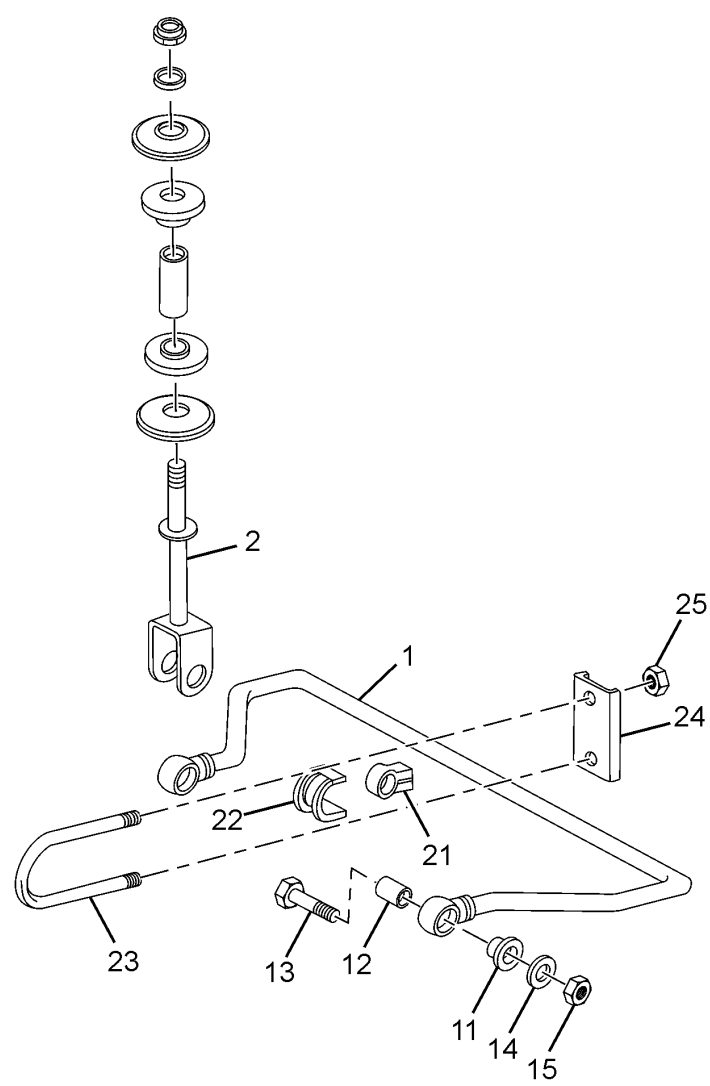
32.32.01		FRONT SPRING AND SUSPENSION (S-CAM)		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264332100107	ASSY. FRONT SPRING-HIGHER CAMBER	1	
1	264332100109	ASSY. FRONT SPRING-NORMAL CAMBER	1	
18	265132400126	ASSY. SEALING RING	12	
21	264032100105	ASSY. SHACKLE (FRONT SPRING)	2	
22	265132106704	SPRING PIN	4	
23	264032108201	LOCK PLATE (FRONT SPRING)	4	
23	264032108202	LOCK PLATE (FRONT SPRING)	2	
24	206033105301	ASSY. GUIDE PLATE (FRONT SPRING)	2	
25	264032207702	RUBBER BUFFER FRONT SPRING	2	
26	264332204201	U BOLT - FRONT SPRING	4	
27	264132207103	CASTER PLATE	1	

CHASSIS TYPE: ALL



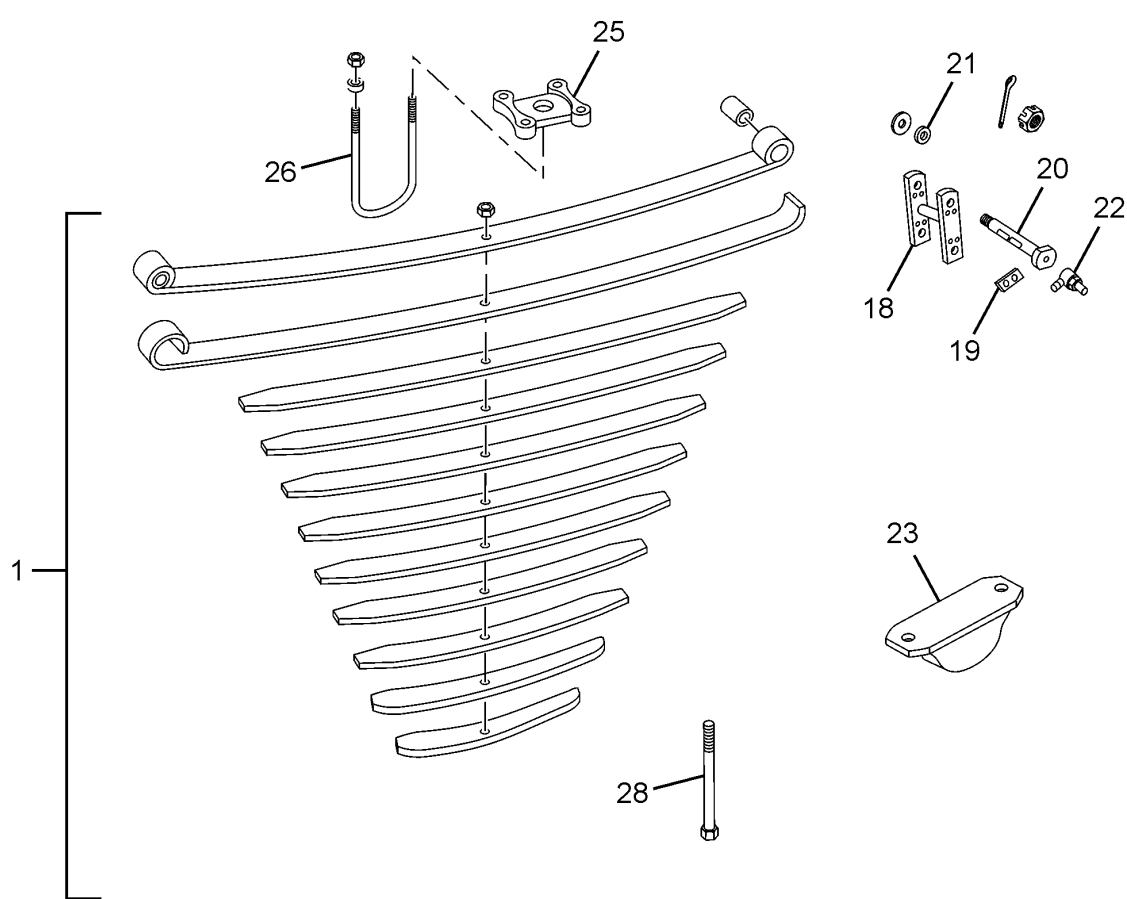
32.32.02		FRONT SHOCK ABSORBER (S-CAM)		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264332300101	ASSY FRONT SHOCK ABSORBER	2	
2	257432308602	BUSH (FRONT SHOCK ABSORBER)	4	
3	264432300102	ASSY. FRONT SHOCK ABSORBER BRACKET	2	
4	265132608210	WASHER	2	
5	12140601606	NYLOC NUT M 16X1.5	2	
—	3123231576	WASHER	4	
6	264132305103	BRACKET BOTTOM (FRONT SHOCK ABSORBER MTG.)	2	
7	12580601306	TAB WASHER 13	2	
8	11063996167	HEX BOLT M 16X1.5X125	2	
9	264132308206	WASHER	2	
10	12140601606	NYLOC NUT M 16X1.5	2	

CHASSIS TYPE: ALL



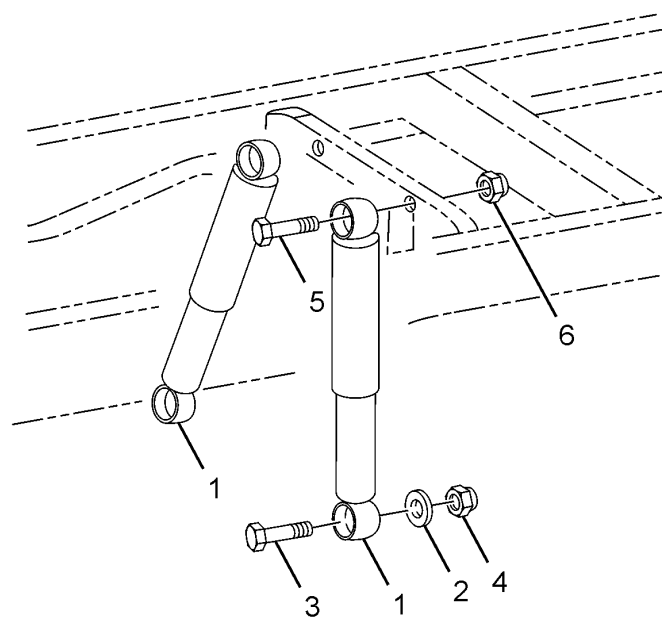
32.32.03		FRONT SHOCK ABSORBER (S-CAM)		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	282132800102	ASSY.FRONT ANTIROLL BAR COMPLETE	1	
2	282132800103	ASSY.CONNECTING ROD (FRONT ANTIROLLBAR)	2	
11	257632807501	RUBBER BUSH	4	
12	264032908401	SLEEVE (REAR ANTIROLL BAR)	2	
13	11063996108	HEX BOLT M 14X1.5X80	2	
14	12460501502	BRIGHT WASHER 15	2	
15	12140601401	NYLOC NUT M 14X1.5	2	
21	282132807703	BEARING BLOCK (FRONT ARB MOUNTING)	2	
22	282132803702	CLAMP SUPPORT (FRONT ANTIROLL BAR)	2	
23	264132804201	'U' CLAMP (FRONT ARB. MTG.)	2	
24	264132807103	CLAMP PLATE (FRONT ARB. MTG.)	2	
25	12051696016	HEX NUT M 12X1.5	8	

CHASSIS TYPE: ALL



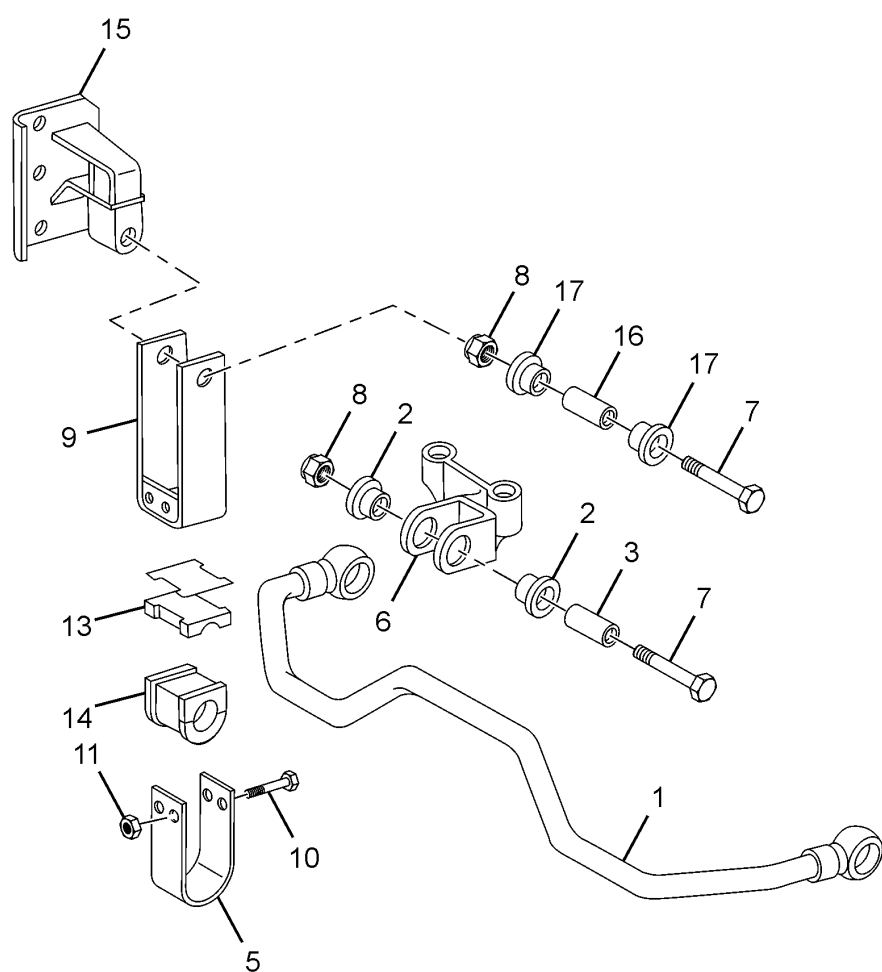
32.32.04		REAR SPRING (S-CAM)		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	282132400106	ASSY.REAR SPRING	2	
18	264032400106	ASSY. SHACKLE REAR	2	
19	264032108202	LOCK PLATE	6	
20	264032406702	SPRING PIN (SHACKLE END)	6	
21	264032400104	ASSY. SEALING RING	12	
22	257441109902	GREASE NIPPLE	4	
23	264431400102	ASSY. RUBBER BUFFER	2	
25	257432253706	GUIDE PLATE REAR SPRING	2	
26	264432504203	'U' CLAMP REAR	4	
—	3123251070	SPHERICAL WASHER	2	
28	282132403201	CENTRE BOLT	2	

CHASSIS TYPE: ALL



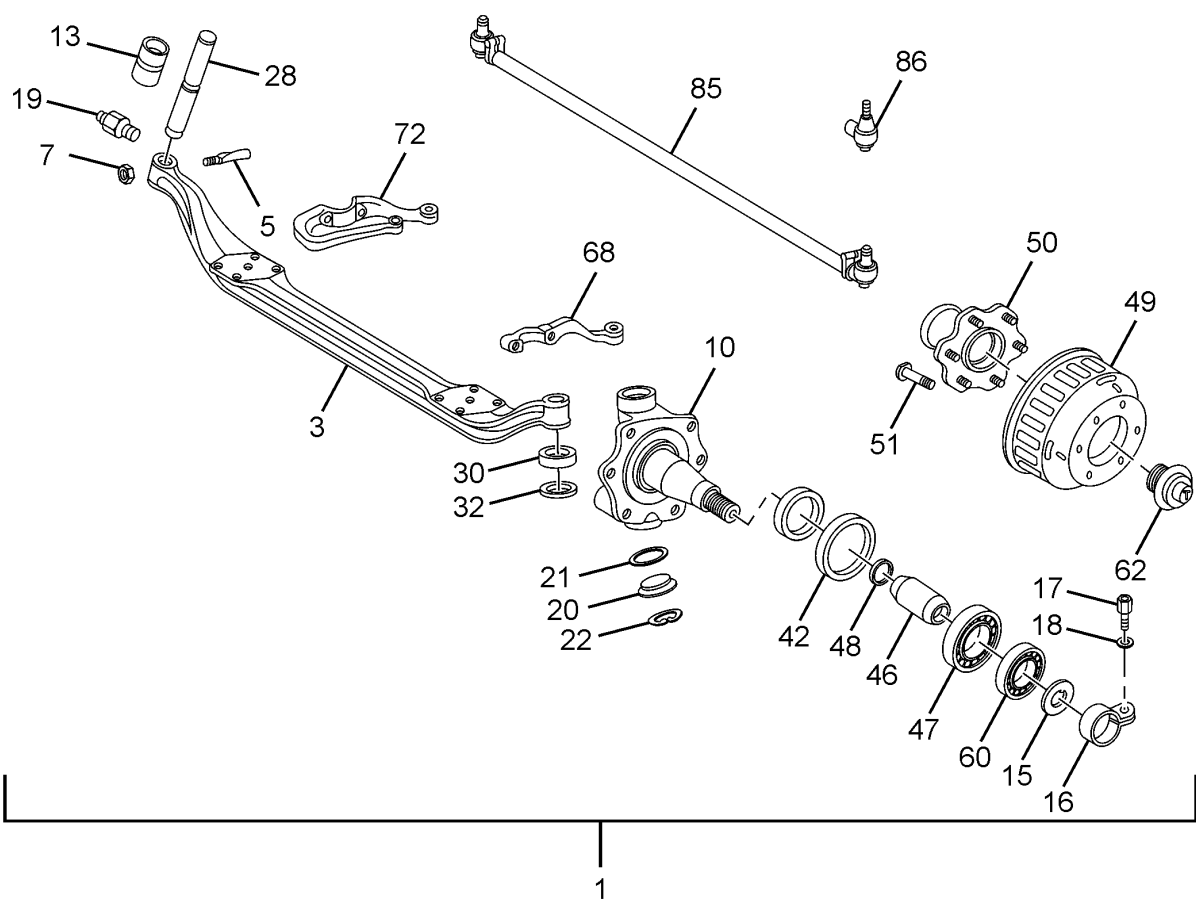
32.32.05		REAR SHOCK ABSORBER (S-CAM)		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	282132600101	ASSY.REAR SHOCK ABSORBER	2	
2	3123231576	WASHER	4	
3	11063996167	HEX BOLT M 16X1.5X125	2	
4	12140601606	NYLOC NUT M 16X1.5	2	
5	11063996108	HEX BOLT M 14X1.5X80	2	
6	12140601401	NYLOC NUT M 14X1.5	2	

CHASSIS TYPE: ALL



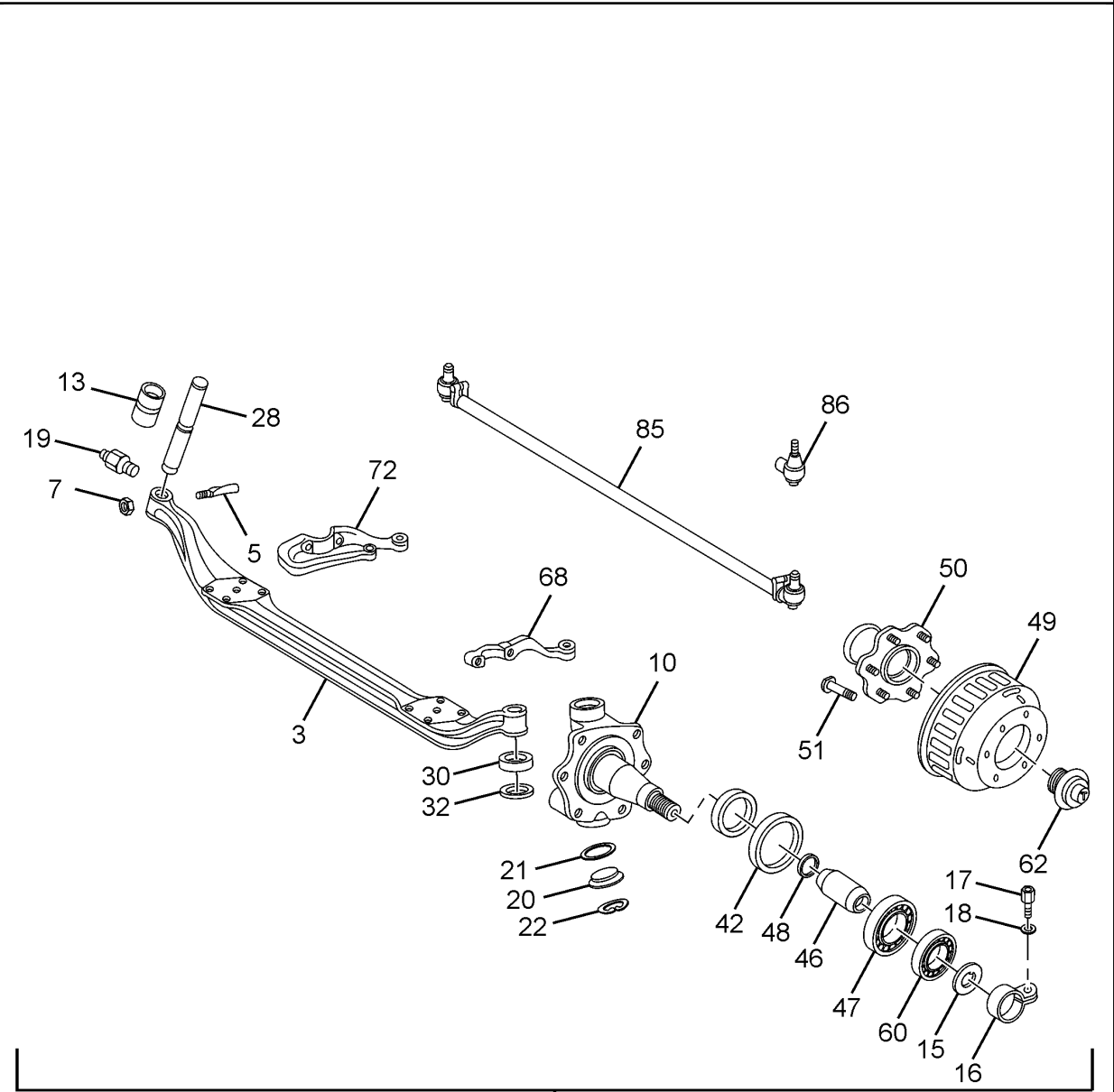
32.32.06		REAR ANTIROLL BAR		GROUP 32
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	282132900103	ASSY.REAR ANTIROLL BAR COMPLETE	1	
2	257632807501	RUBBER BUSH	4	
3	264032908401	SLEEVE	2	
—	257632807502	RUBBER BUSH	2	
5	264132900103	ASSY. CON. LINK (REAR ANTI - ROLL BAR)	2	
6	264032903301	BRACKET (RH)	1	
6	264032903302	BRACKET (LH)	1	
7	264032906702	MOUNTING PIN (TOP END)	2	
8	12140698014	NYLOC NUT M 20X1.5	2	
9	282132907101	CLAMP (REAR ANTIROLL BAR)	2	
10	11063896251	HEX BOLT M 10X85	4	
11	12140501008	NYLOC NUT M 10	4	
13	282132903402	BUSH-HALF (TOP)	2	
14	282132903401	BUSH-HALF (BOTTOM)	2	
15	264132900102	ASSY. BRACKET LH ,REAR (ARB)	1	
15	264132900101	ASSY. BRACKET RH ,REAR (ARB)	1	
16	257632808401	SLEEVE	2	
17	257632807501	RUBBER BUSH	4	
7	264032906702	MOUNTING PIN (REAR ANTI - ROLL BAR)	2	
—	12460502100	BRIGHT WASHER 21	2	
8	12140698014	NYLOC NUT M 20X1.5	2	

CHASSIS TYPE: ALL



33.33.01		FRONT AXLE		GROUP 33	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264133000118	ASSY.FRONT AXLE WITH BRAKES(ASBESTOS)	1		
3	264133105107	FRONT AXLE BEAM	1		
5	264033206711	COTTER PIN	2		
7	12051596011	HEX NUT M 12	2		
10	264133200131	ASSY. STUB AXLE WITH BUSH	2		
—	264033408601	SEAL RACE (STUB AXLE)	2		
13	264033203402	STEERING BUSH	4		
15	265133409204	THRUST WASHER	2		
16	265133205117	SPLIT NUT	2		
17	11411410252	CAP SCREW M 10X25	2		
18	264133409202	WASHER	2		
—	257533206301	DUST CAP, STUB AXLE	2		
19	17170600801	GREASE NIPPLE AM 8X1	2		
20	282133408202	KING PIN CAP	8		
21	282133407701	SEALING RING	4		
22	14580604006	INTERNAL CIRCLIP 40X1.75 N	4		
28	264033206707	KING PIN (STD)	2		
30	264033403108	THRUST BEARING (STD) RH SIDE	1		
30	264133403109	THRUST PAD UPPER (STD) LH SIDE	1		
32	264033208302	SHIM 0.8 MM THICK	AR	FOR SELECTION	
32	264033208303	SHIM 0.9 MM THICK	AR	FOR SELECTION	
32	264033208304	SHIM 1.0 MM THICK	AR	FOR SELECTION	
32	264033208305	SHIM 1.1 MM THICK	AR	FOR SELECTION	
32	264033208306	SHIM 1.2 MM THICK	AR	FOR SELECTION	
32	264033208308	SHIM 1.4 MM THICK	AR	FOR SELECTION	
32	264033208309	SHIM 1.5 MM THICK	AR	FOR SELECTION	
32	264033208310	SHIM 1.6 MM THICK	AR	FOR SELECTION	
32	264033208311	SHIM 1.7 MM THICK	AR	FOR SELECTION	
42	265133407804	OIL SEAL	2		
46	264133209901	SPACER (BETWEEN BEARINGS)	2		
47	265135603101	TAPER ROLLER BEARING	2		
48	265133208630	SHIM	AR	FOR SELECTION	
48	265133208631	SHIM	AR	FOR SELECTION	
48	265133208632	SHIM	AR	FOR SELECTION	
48	265133208633	SHIM	AR	FOR SELECTION	
48	265133208634	SHIM	AR	FOR SELECTION	
48	265133208635	SHIM	AR	FOR SELECTION	
48	265133208636	SHIM	AR	FOR SELECTION	
48	265133208637	SHIM	AR	FOR SELECTION	
48	265133208638	SHIM	AR	FOR SELECTION	

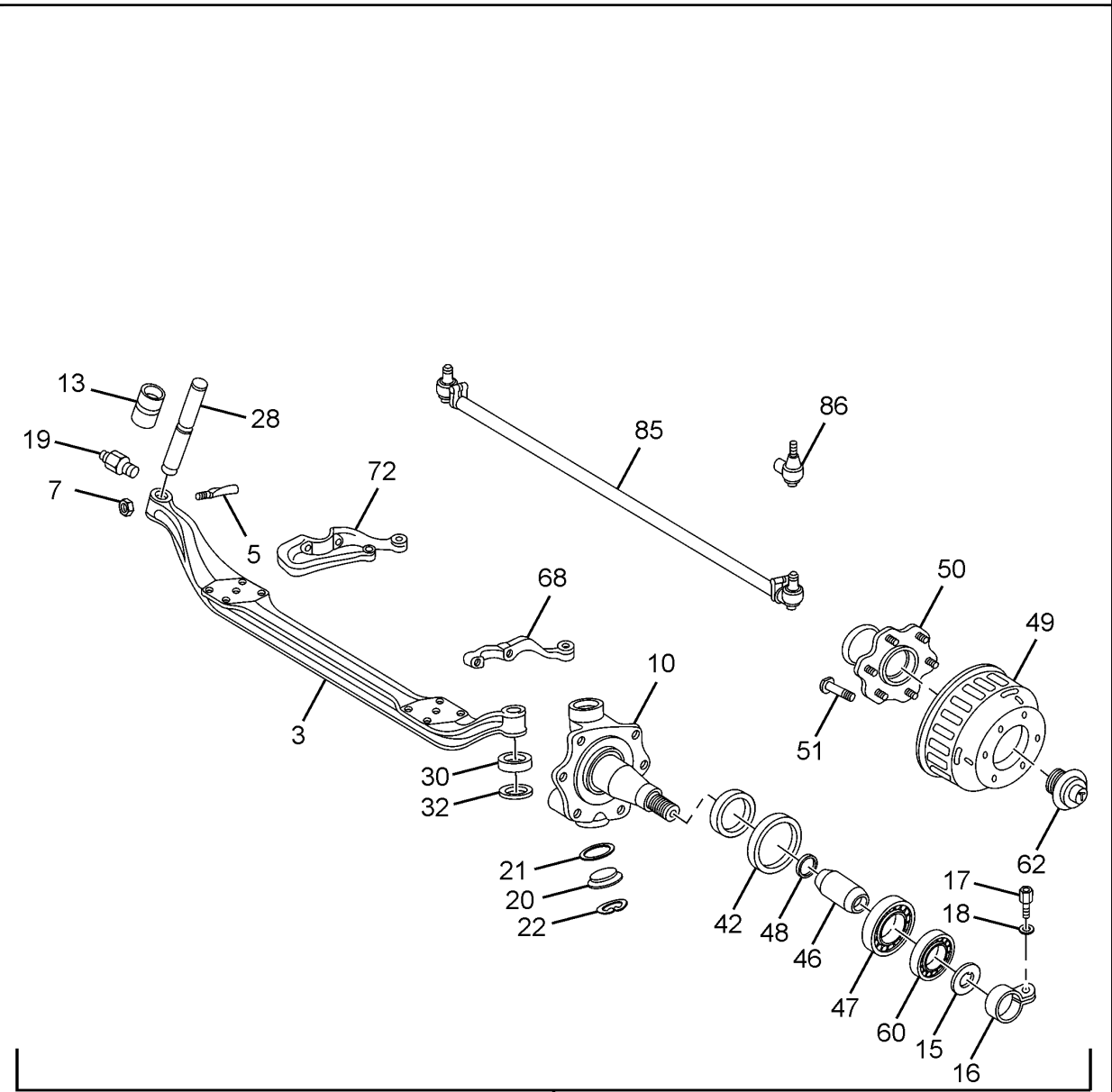
CHASSIS TYPE: ALL



1

33.33.01		FRONT AXLE		GROUP 33	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
48	265133208639	SHIM	AR	FOR SELECTION	
49	264142103709	BRAKE DRUM (CASTILATED)	2		
50	264133403708	FRONT HUB	2		
51	264140106703	HUB PIN (FRONT)	12		
60	264133403103	TAPER ROLLER BEARING	2		
62	264133403704	HUB COVER FRONT	2		
68	282133805105	TIE ROD ARM RH,	1		
68	264133805109	TIE ROD ARM LH,	1		
72	282133805104	STEERING ARM	1		
85	264133200121	ASSY. TIE ROD	1		
86	264133200112	ASSY. BALL JOINT LH	1		
86	264133200113	ASSY. BALL JOINT RH	1		
—	885433190709	KING PIN KIT STD COMPRISES OF :	1	FOR SELECTION	
—	-	KING PIN (30.00)	2		
—	-	BUSH	4		
—	-	SEALING CAP	4		
—	-	‘O’ RING	2		
—	-	COTTER PIN	2		
—	-	CIRCLIP	4		
—	-	HEX. NUT	2		
—	-	SPRING WASHER	2		
—	-	GREASE NIPPLE	4		
—	885433010709	KING PIN M KIT RS I COMPRISES OF :	1		FOR SELECTION
—	-	KING PIN (30.10)	2		
—	-	BUSH	4		
—	-	SEALING CAP	4		
—	-	‘O’ RING	2		
—	-	COTTER PIN	2		
—	-	CIRCLIP	4		
—	-	HEX. NUT	2		
—	-	SPRING WASHER	2		
—	-	GREASE NIPPLE	4		
—	885433020709	KING PIN M KIT RS II COMPRISES OF :	1	FOR SELECTION	
—	-	KING PIN (30.20)	2		
—	-	BUSH	4		
—	-	SEALING CAP	4		
—	-	‘O’ RING	2		
—	-	COTTER PIN	2		
—	-	CIRCLIP	4		
—	-	HEX. NUT	2		
—	-	SPRING WASHER	2		
—	-	GREASE NIPPLE	4		

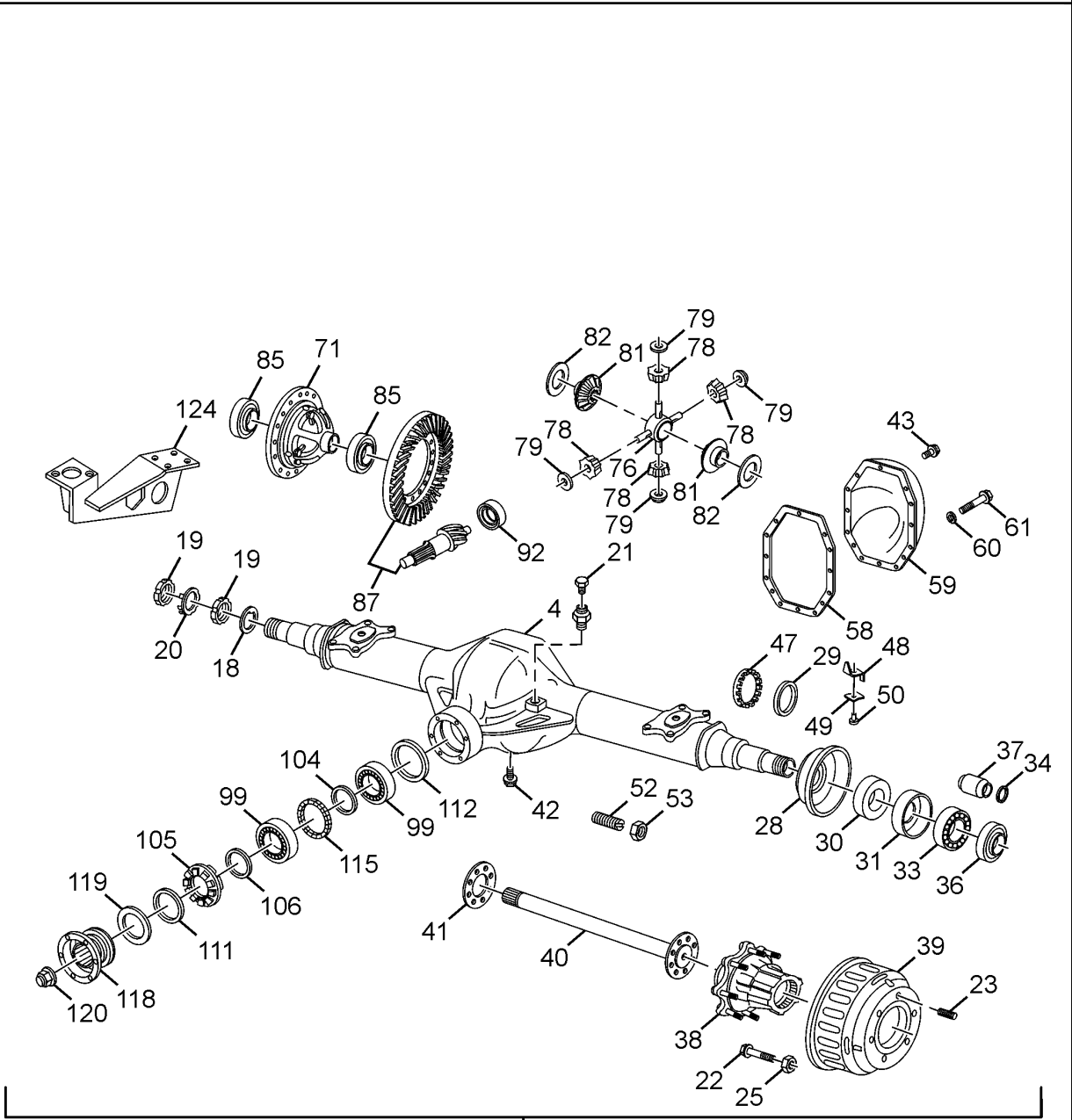
CHASSIS TYPE: ALL



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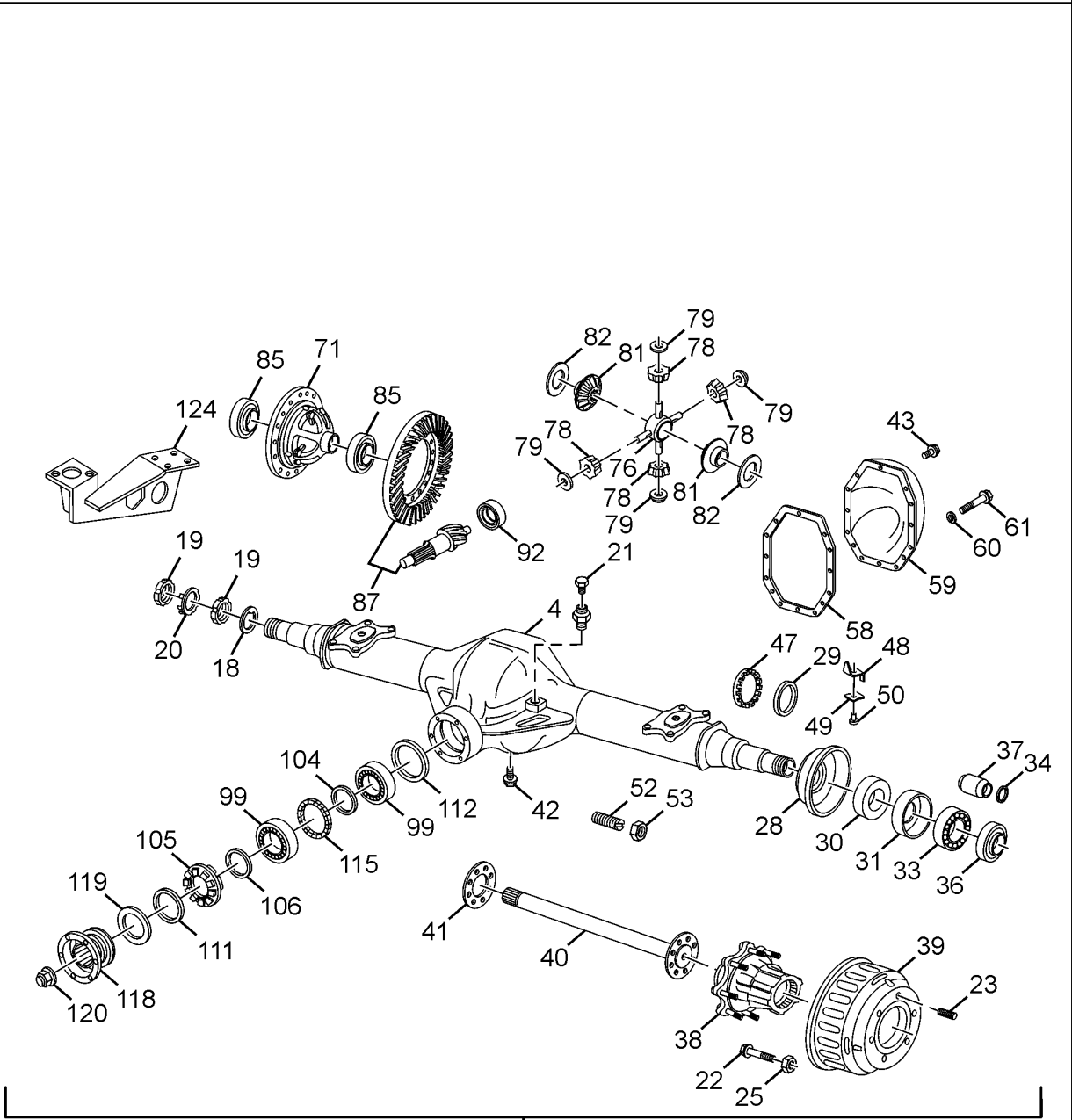
33.33.01		FRONT AXLE		GROUP 33
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	885433030709	KING PIN M KIT RS III COMPRISES OF :	1	FOR SELECTION
—	-	KING PIN (30.30)	2	
—	-	BUSH	4	
—	-	SEALING CAP	4	
—	-	'O' RING	2	
—	-	COTTER PIN	2	
—	-	CIRCLIP	4	
—	-	HEX. NUT	2	
—	-	SPRING WASHER	2	
—	-	GREASE NIPPLE	4	

CHASSIS TYPE: ALL



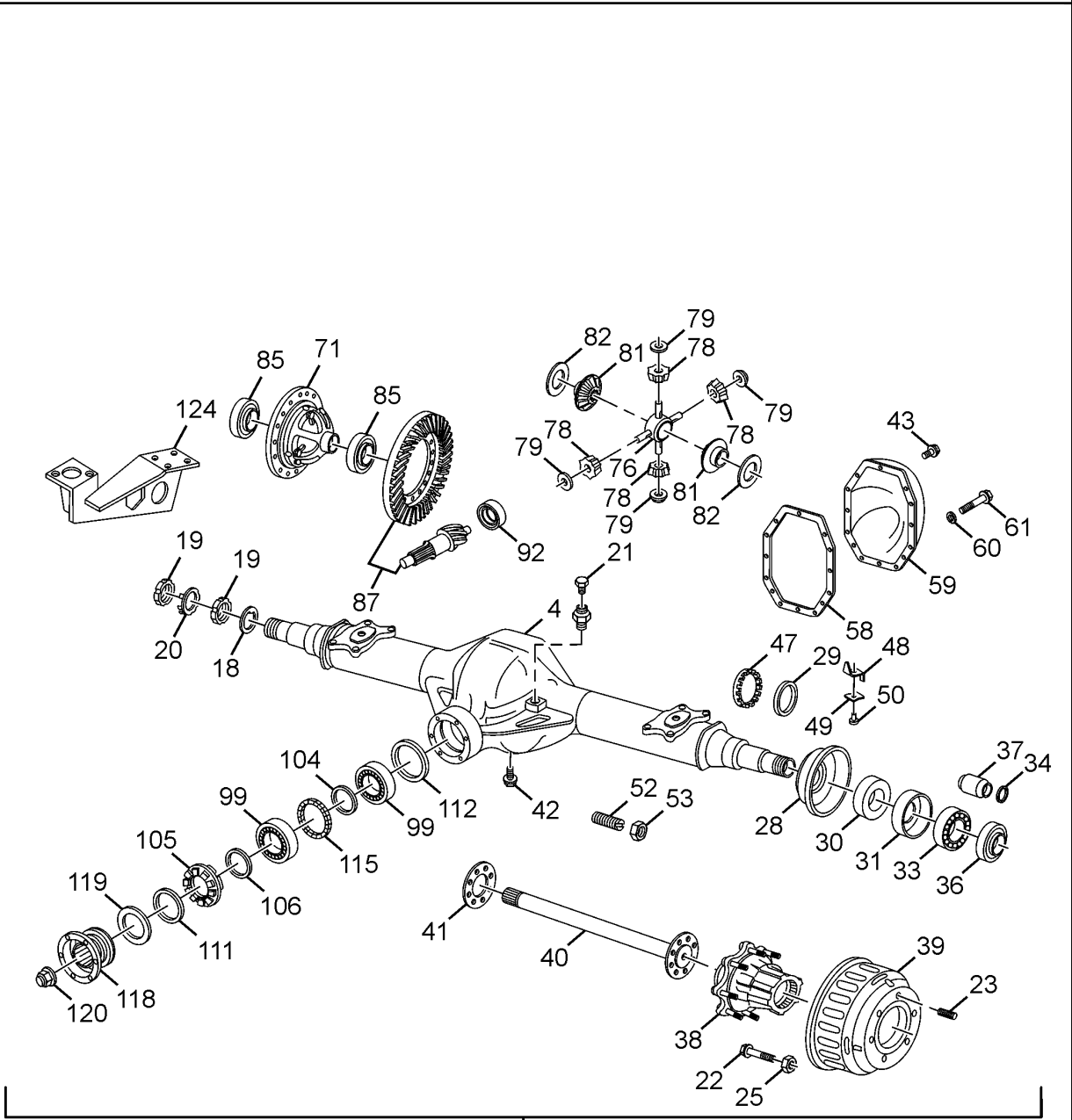
35.35.01		REAR AXLE (S-CAM)		GROUP 35	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	266135000124	ASSY.R.A.COMP.WITH NON/ASBS BRKS.(31/9)	1		
4	266135100120	ASSY. REAR AXLE HOUSING WITH SUPPORTING TUBES	1		
—	266135108202	OIL SLINGER	2		
18	261235608601	SPACER	2		
19	261235606501	LOCKING RING	4		
20	261235608202	LOCKING PLATE	2		
21	266835150102	PRESSURE RELIEF VALVE	1		
22	264140106703	HUB PIN REAR	12		
23	266535608801	STUD M16	16		
25	12051696059	HEX NUT M16X1.5	16		
28	266135608201	OIL CATCHER	2		
29	266135108602	PRESSURE RING	2		
—	0009976747	OIL SEAL, HUB OUTER (SINGLE LIP)	2		
30	266135607701	OIL SEAL, HUB INNER (DOUBLE LIP)	2		
—	14580611002	INTERNAL CIRCLIP 110X4	2		
31	266135608601	SPACER	2		
33	257535603110	TAPER ROLLER BEARING, INNER	2		
36	261235603102	TAPER ROLLER BEARING, OUTER	2		
37	266135608602	SPACER TUBE	2		
34	266135608301	SHIM-0.05 THK.	AR	FOR SELECTION	
34	266135608302	SHIM-0.10 THK.	AR	FOR SELECTION	
34	266135608303	SHIM-0.15 THK.	AR	FOR SELECTION	
34	266135608304	SHIM-0.20 THK.	AR	FOR SELECTION	
34	266135608305	SHIM-0.25 THK.	AR	FOR SELECTION	
34	266135608306	SHIM-0.30 THK.	AR	FOR SELECTION	
34	266135608307	SHIM-0.50 THK.	AR	FOR SELECTION	
34	266135608308	SHIM-1.00 THK.	AR	FOR SELECTION	
34	266135608309	SHIM-1.50 THK.	AR	FOR SELECTION	
34	266135608310	SHIM-2.5 THK.	AR	FOR SELECTION	
38	266135603710	REAR HUB	2		
39	264142103709	BRAKE DRUM (CASTILATED)	2		
40	266135707902	REAR AXLE SHAFT	2		
41	266135605302	GASKET (FOR BRAKE DRUM WITH HUB)	2		
42	250626107203	MAGNETIC DRAIN PLUG	1		
43	0009970506	SCREW PLUG, OIL FILLING	1		
—	261235308201	LOCKING PLATE	2		
47	266135306501	THREADED RING (DIFFERENTIAL)	2		
48	3129941201	LOCKING PLATE	2		

CHASSIS TYPE: ALL



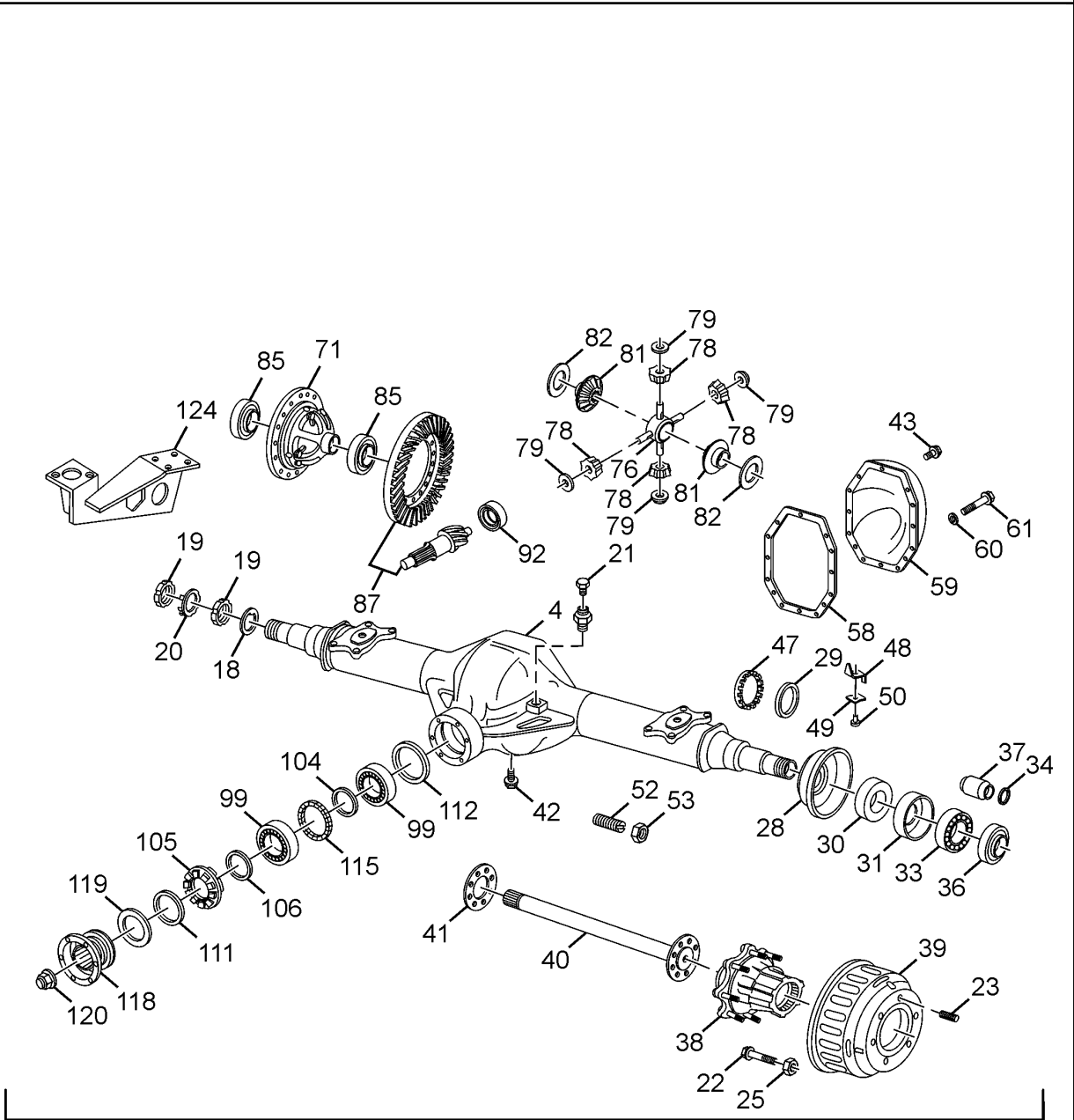
35.35.01		REAR AXLE (S-CAM)		GROUP 35
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
49	261235608202	LOCKING PLATE	2	FOR SELECTION
50	11323996191	HEX. SCREW M 8X12	2	
52	261235300103	ADJUSTING PIN	1	
53	12080901800	HEX. THIN NUT M 18X1.5	1	
58	266135105301	GASKET (BETWEEN R.A. HOUSING & REAR COVER)	1	
59	266135100105	ASSY. COVER REAR AXLE HOUSING	1	
60	12520698050	SPRING WASHER B 10	12	
61	11323998185	HEX. SCREW M 10X18	12	
71	266135300112	DIFFERENTIAL HOUSING ASSY.	1	
—	266135306101	LOCKING PLATE (DIFFERENTIAL CASE)	8	
—	266135308004	HEX SCREW (CW-DIFF CASE),80/84 MTG DIST.	16	
76	266135305103	DIFFERENTIAL SPIDER	1	
78	266135305419	DIFFERENTIAL BEVEL PINION	4	
79	266135309210	SPHERICAL WASHER (STEEL)	4	
81	266135305420	REAR AXLE SHAFT GEAR	2	
82	266135309202	THRUST WASHER, SHAFT GEAR 1.95 MM	2	
82	266135309203	THRUST WASHER, SHAFT GEAR 2.00 MM	2	
82	266135309204	THRUST WASHER, SHAFT GEAR 2.05 MM	2	
82	266135309205	THRUST WASHER, SHAFT GEAR 2.10 MM	2	
82	266135309206	THRUST WASHER, SHAFT GEAR 2.15 MM	2	
82	266135309207	THRUST WASHER, SHAFT GEAR 2.20 MM	2	
82	266135309208	THRUST WASHER, SHAFT GEAR 2.25 MM	2	
85	261235303101	TAPER ROLLER BEARING (55X100X26.75)	2	
87	266135300113	ASSY.CROWN WHEEL & PINION (31/9)	1	
—	266135306506	THREADED RING (PINION)	1	
92	266135303116	CYLINDRICAL ROLLER BRG. (PINION NOSE)	1	
99	266135303105	TAPER ROLLER BRG. (TAIL PINION)	2	
104	266135308632	SPACER (BETWEEN TAIL PINION BRGS.)	1	
105	266135306501	THREADED RING	1	

CHASSIS TYPE: ALL



35.35.01		REAR AXLE (S-CAM)		GROUP 35	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
106	266135308668	SPACER (BETWEEN BRG. AND FLANGE)	1	FOR SELECTION	
111	266135307702	OIL SEAL TAIL PINION	1		
112	266135308303	SHIM 0.15 THICK	AR		
112	266135308304	SHIM 0.20 THICK	AR		
112	266135308305	SHIM 0.25 THICK	AR		
112	266135308306	SHIM 0.30 THICK	AR		
112	266135308307	SHIM 0.45 THICK	AR		
112	266135308308	SHIM 0.50 THICK	AR		
112	266135308309	SHIM 1.0 THICK	AR		
112	266135308310	SHIM 1.5 THICK	AR		
115	266135308644	SPACER RING, TAIL PINION 7.78 THICK	1		
115	266135308647	SPACER RING, TAIL PINION 7.84 THICK	1		
115	266135308650	SPACER RING, TAIL PINION 7.90 THICK	1		
115	266135308651	SPACER RING, TAIL PINION 7.92 THICK	1		
115	266135308652	SPACER RING, TAIL PINION 7.94 THICK	1		
115	266135308655	SPACER RING, TAIL PINION 8.00 THICK	1		
115	266135308656	SPACER RING, TAIL PINION 8.02 THICK	1		
115	266135308658	SPACER RING, TAIL PINION 8.06 THICK	1		
115	266135308659	SPACER RING, TAIL PINION 8.08 THICK	1		
115	266135308660	SPACER RING, TAIL PINION 8.10 THICK	1		
115	266135308667	SPACER RING, TAIL PINION 8.20 THICK	1		
118	266135305001	COUPLING FLANGE	1	FOR SELECTION	
119	266135308203	DUST COVER	1		
—	266135307801	DUST SEAL	1		
120	266135306504	HEX. NUT (TAIL PINION COUPLING FLANGE)	1		
124	264142310126	ASSY. BRAKE CHAMBER MOUNTING BRACKET RH	1		
124	264142310130	ASSY. BRAKE CHAMBER MOUNTING BRACKET LH	1		

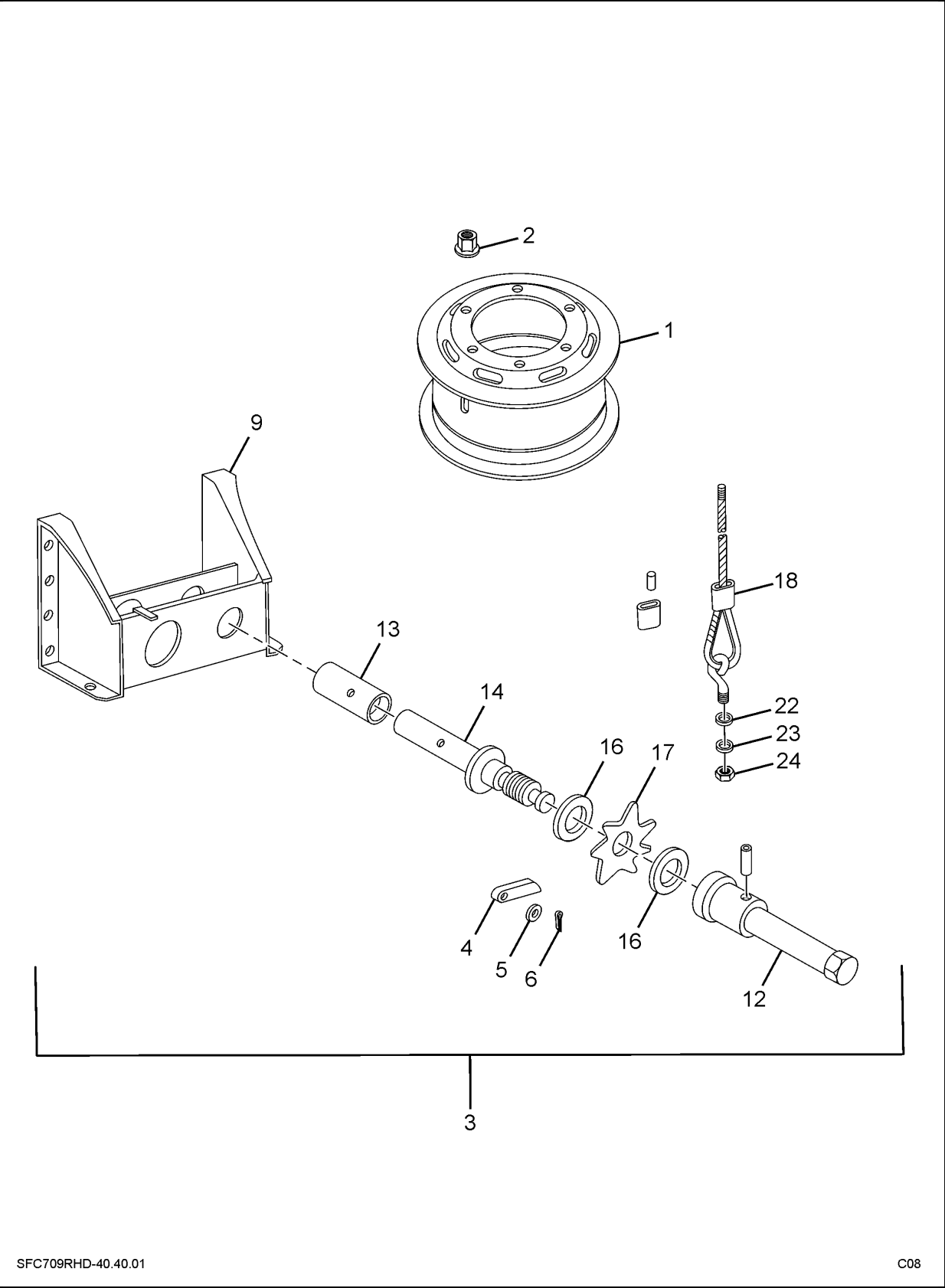
CHASSIS TYPE: ALL



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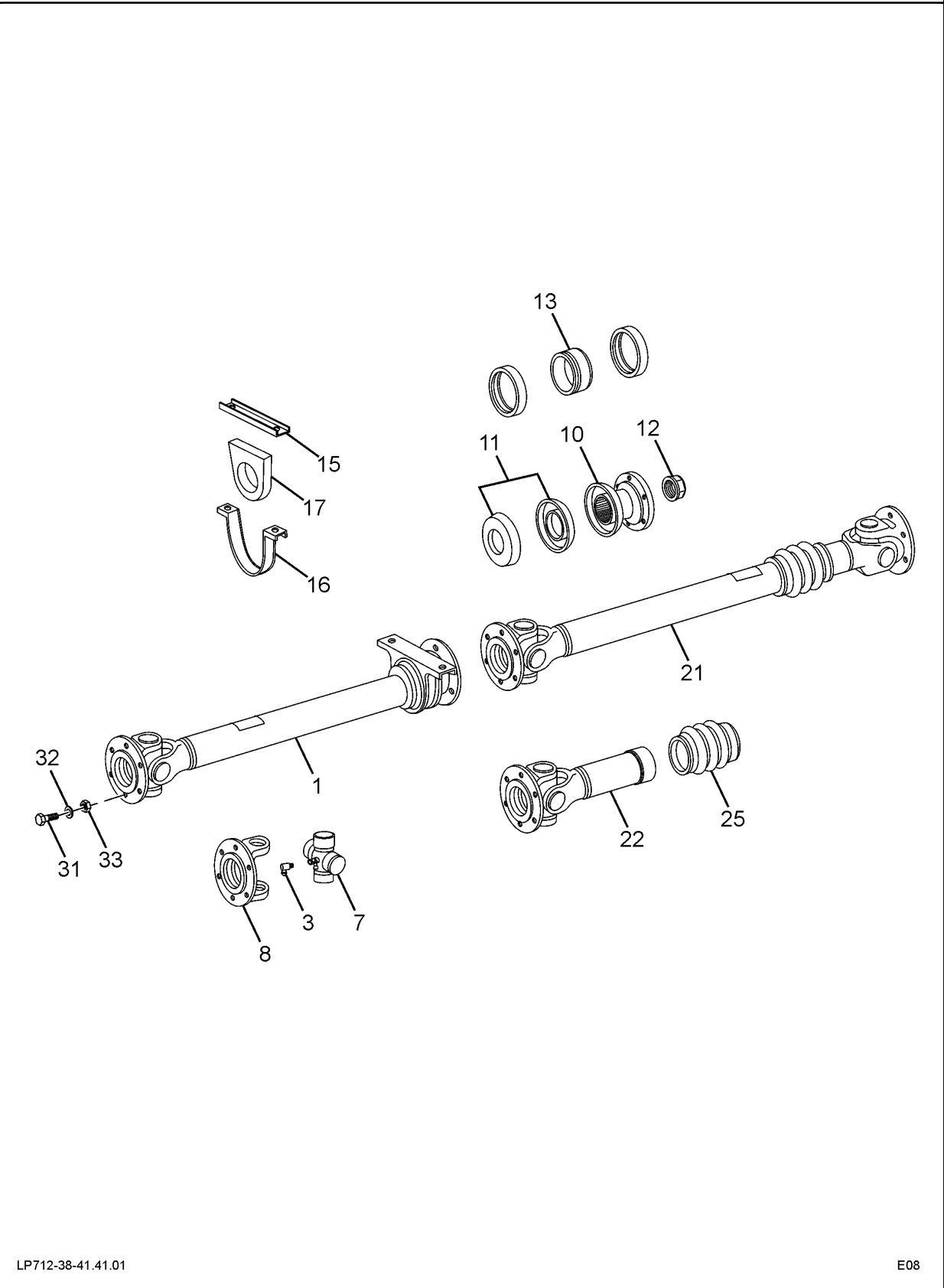
35.35.01		REAR AXLE (S-CAM)		GROUP 35
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	266135300125	DIFFERENTIAL GEAR AND SPIDER KIT	1	
81	-	CONSISTS OF:	2	
78	-	GEAR R.A SHAFT	4	
76	-	BEVEL GEAR	1	
		DIFFERENTIAL SPIDER		

CHASSIS TYPE: ALL



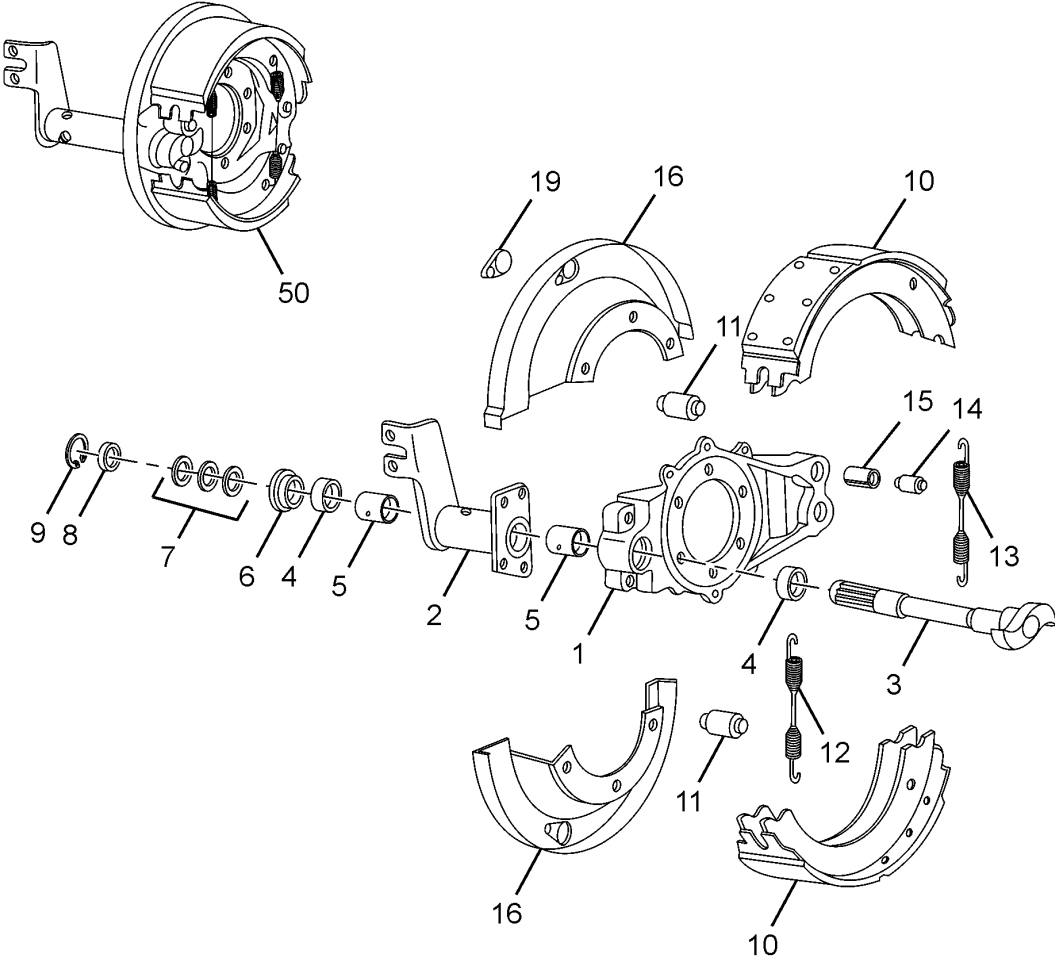
40.40.01		SPARE WHEEL CARRIER		GROUP 40
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264040100102	ASSY. WHEEL RIM & DISC	7	
—	265140100002	LOCKING RING	7	
2	264040100101	ASSY. WHEEL NUT	24	
3	264140300106	ASSY.SPARE WHEEL CARRIER	1	
4	257640307109	RATCHET ARM	1	
5	12480600906	BLACK WASHER B 9	1	
6	13150606149	SPLIT PIN 2X14	1	
9	-	ASSY. BRACKET (SPARE WHEEL MTG.)	1	
—	264040308212	REINFORCEMENT	2	
12	-	ASSY.HANDLE	1	
13	265140308401	SLEEVE	1	
14	265140300115	ASSY. SHAFT	1	
16	257340306301	FRICTION PAD	2	
17	257640307108	RATCHET WHEEL	1	
18	265140300116	ASSY. WIRE ROPE	1	
22	0423120076J	WASHER	2	
23	12520698025	SPRING WASHER B 8	1	
24	12051598022	HEX. NUT M 8	1	
-	11323996107	HEX. SCREW M 12X35	4	
-	12051596011	HEX. NUT	4	
-	264140300104	ASSY. BRACKET	1	

CHASSIS TYPE: ALL



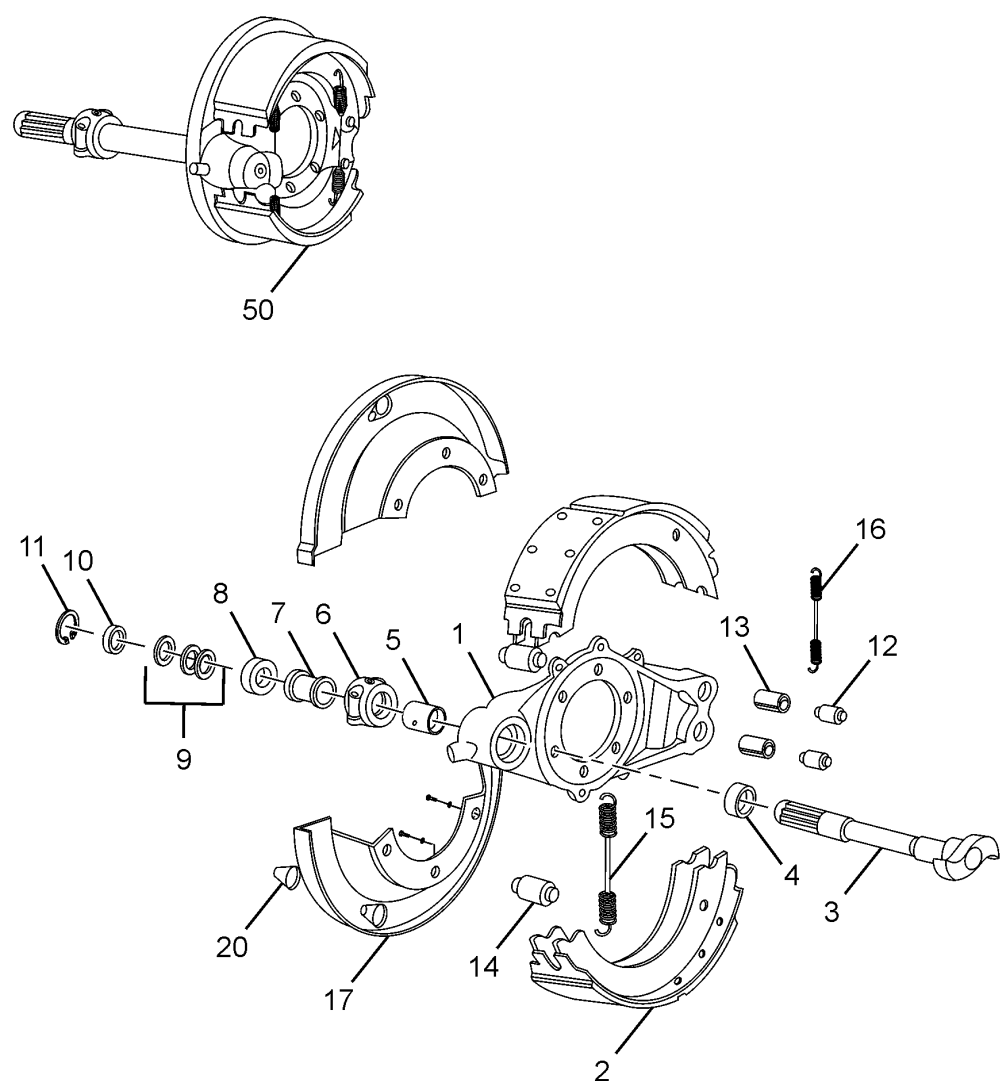
41.41.01		PROPELLER SHAFT		GROUP 41	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264141110116	PROPELLER SHAFT (FRONT) ASSY.PROP.SHAFT WITH CENTRE BEARING	1		
3	17172001009	GREASE NIPPLE AM 10X1	1		
7	265141100128	CROSS REPAIR KIT	2		
8	3124111111	UNIVERSAL JOINT FLANGE	1		
10	257341300114	ASSY. COUPLING FLANGE - WITH PROTECTIVE COVER	1		
11	257341308209	PROTECTIVE CAP	2		
12	0424110072J	HEX NUT	1		
13	257341300118	ASSY. CENTRE BEARING	1		
—	257441303101	SRDG. BRG. 6208	1		
—	0009972247	PACKING RING	2		
15	257341304202	CLAMP	1		
16	257341303307	BRACKET	1		
17	257341307505	RUBBER HOUSING	1		
		PROPELLER SHAFT (REAR)			
21	264141120107	ASSY. PROPELLER SHAFT REAR	1		
22	257341120109	ASSY. U.J. LONG FORK COMPLETE	1		
8	3124111111	U.J. FLANGE	1		
7	265141100128	CROSS REPAIR KIT	2		
25	3284110097	PROTECTIVE CAP	1		
—	3284110051	RING	2		
—	14280500802	HOSE CLAMP 80	1		
—	14280500705	HOSE CLAMP 70	1		
31	257641113201	BOLT	18		
32	250526406101	LOCKING PLATE	9		
33	12052396016	HEX NUT M 10X1	18		
		REPAIR KIT			
7	265141100128	CROSS REPAIR KIT CONSISTING OF :	1		
—	-	CROSS	1		
—	-	ASSY. BEARING CUP	4	NOT SERVICED	
—	-	CLOSING RING	4	NOT SERVICED	
—	-	GREASE NIPPLE	1	NOT SERVICED	
—	-	HEX THIN NUT M 8X1	1	NOT SERVICED	

CHASSIS TYPE: ALL



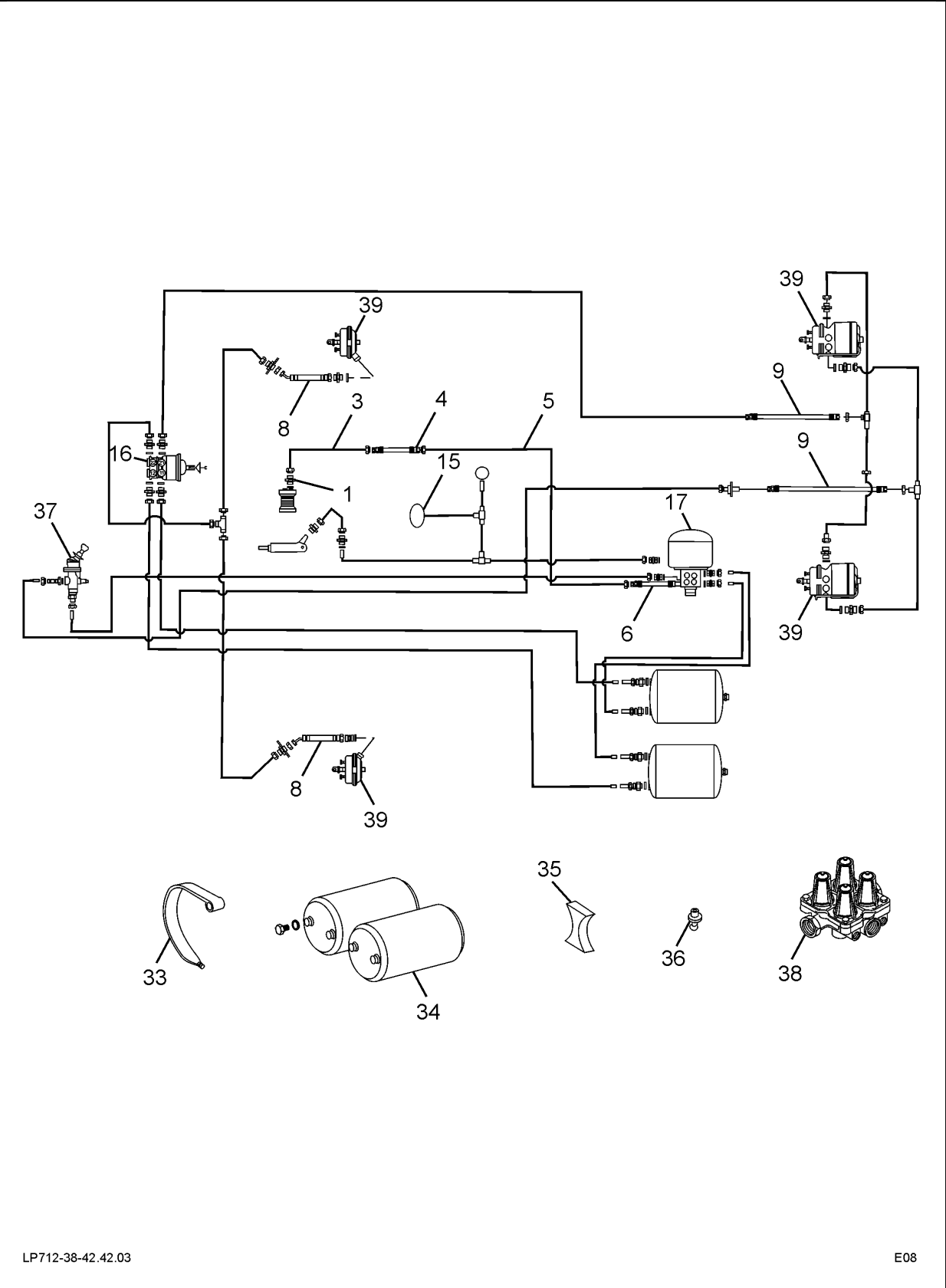
42.42.01		FRONT WHEEL BRAKE (S-CAM)		GROUP 42	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
50	264142110185	ASSY FA BRK RH WITH DUST COVER-ASB	1	FOR SELECTION FOR SELECTION	
50	264142110188	ASSY FA BRK LH WITH DUST COVER-ASB	1		
1	264142103704	SPIDER FRONT LH	1		
1	264142103705	SPIDER FRONT RH	1		
2	264142100170	ASSY. CHAMBER MTG. BRACKET LH	1		
2	264142100171	ASSY. CHAMBER MTG. BRACKET RH	1		
3	264142105104	CAM SHAFT LH	1		
3	264142105105	CAM SHAFT RH	1		
4	264142107703	OIL SEAL	4		
5	264142103404	BUSH (BRONZE)	4		
6	264142108602	SLEEVE (DELRIN)	2		
7	264142108304	SHIM 0.50 MM	AR		
7	264142108305	SHIM 0.30 MM	AR		
8	264142108306	SHIM 1.00 MM	2		
9	264142104301	CIRCLIP	2		
10	264142110136	ASSY BRK SHOE WITH TVS 3179 LINER	4		
11	264142109906	ROLLER	4		
12	264142108705	SPRING PULL OFF (CAM END)	2		
13	264142108706	SPRING PULL OFF (FULCRUM END)	4		
14	264142106704	FULCRUM PIN	4		
15	264142103405	FULCRUM PIN BUSH	4		
16	264142108213	DUST COVER FRONT (BOTTOM)	1		
16	264142108212	DUST COVER FRONT (TOP)	1		
19	257342107501	GROMMET	4		
REPAIR KIT					
—	264142120105	LINING KIT (STD)	1	FOR SELECTION	
—	264142120106	LINING KIT (R/S I)	1	FOR SELECTION	
—	264142120107	LINING KIT (R/S II)	1	FOR SELECTION	

CHASSIS TYPE: ALL



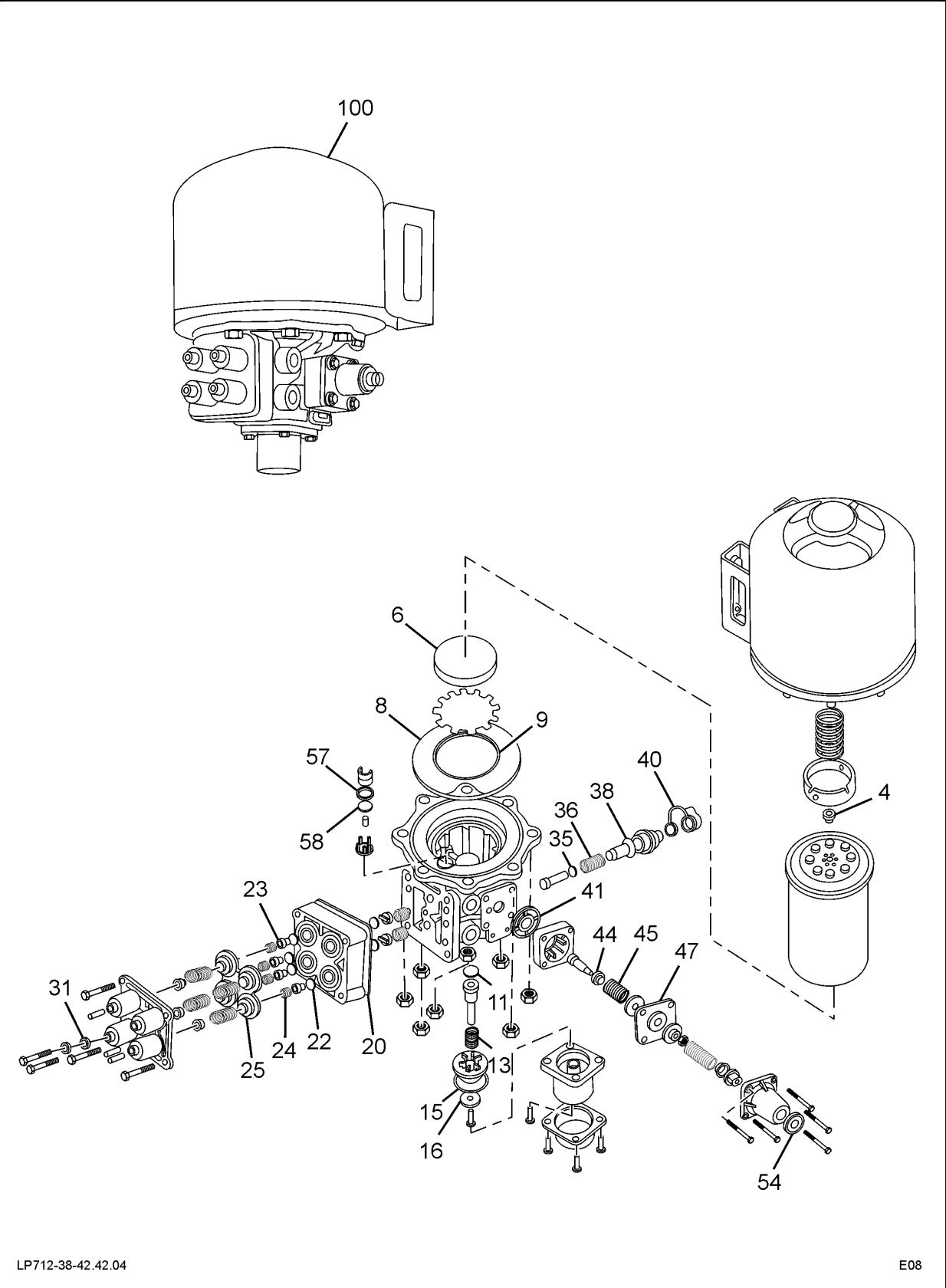
42.42.02		REAR WHEEL BRAKE (S-CAM)		GROUP 42	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
50	264142310104	ASSY.R/A BRAKE RH WITH DUST COVER (ASBS)	1	FOR SELECTION FOR SELECTION	
50	264142310103	ASSY.R/A BRAKE LH WITH DUST COVER (ASBS)	1		
1	264342303704	TORQUE PLATE -LH	2		
2	264142110136	ASSY BRK SHOE WITH TVS 3179 LINER	4		
3	264142305106	CAM SHAFT REAR LH	1		
3	264142305107	CAM SHAFT REAR RH	1		
4	264142107703	OIL SEAL	8		
5	264142103404	BUSH (BRONZE)	4		
6	264142300191	ASSY. BRACKET CAM SHAFT	2		
7	264142308603	SPACER (CAM SHAFT)	2		
8	264342108601	SLEEVE	2		
9	264142108304	SHIM 0.50 MM	4		
9	264142108305	SHIM 0.30 MM	2		
10	264142108306	SHIM 1.00 MM	2		
11	264142104301	CIRCLIP	2		
12	264142106704	FULCRUM PIN	4		
13	264142103405	FULCRUM PIN BUSH	4		
14	264142109906	ROLLER	4		
15	264142108705	SPRING PULL OFF (CAM END)	2		
16	264142108706	SPRING PULL OFF (FULCURM END)	4		
17	264142308210	DUST COVER (TOP)	1		
17	264142308211	DUST COVER (BOTTOM)	1		
20	257342107501	GROMMET	4		
		REPAIR KIT			
—	264142120105	LINING KIT (STD)	1	FOR SELECTION	
—	264142120106	LINING KIT (R/S I)	1	FOR SELECTION	
—	264142120107	LINING KIT (R/S II)	1	FOR SELECTION	

CHASSIS TYPE: ALL



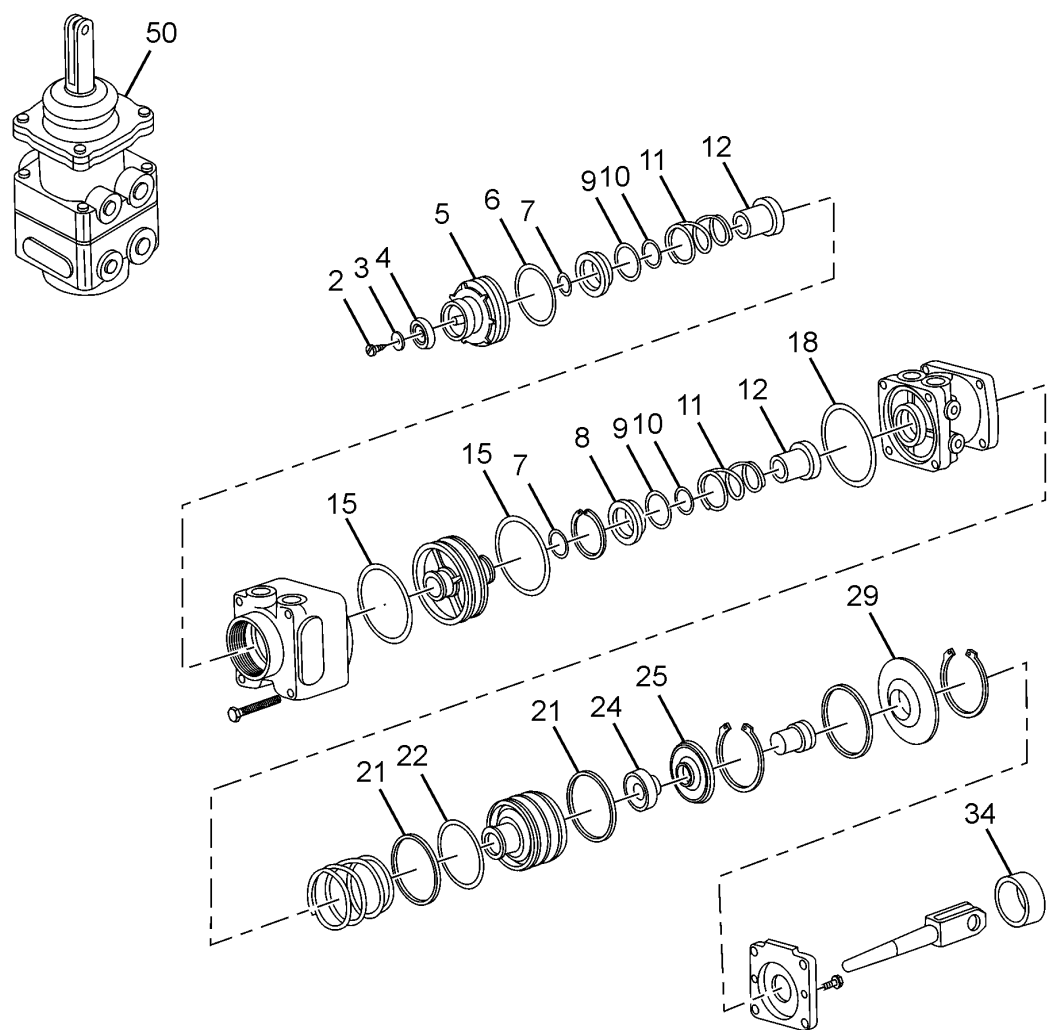
42.42.03		AIR LINES		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264142906803	COUPLING BODY M 20X22 (ON COMPRESSOR)	1	
3	264142900175	ASSY.TUBE	1	
4	16420801509	COUPLING BODY L15 IS9390 SS8451-8C	1	
5	264143900144	ASSY.PIPE-SECOND PIPE FROM COMPR. TO DDU	1	
6	208546800101	1/2"ASSY HOSE(450LG)	1	
—	264142910124	ASSY.PIPE COUPLING NUT TO EBV	1	
8	257342950177	ASSY HOSE WITH END FITTINGS	2	
9	257342900161	ASSY. HOSE 3/8 " (REAR BRAKE)	2	
—	16442800603	COUPLING BODY 6 TS16519	2	
—	264142910108	ASSY.NYLON PIPES-CAB PIPES (MEFT 021)	1	
—	264143900140	ASSY.NY PIPE SET CHASSIS COMPL-LPT712/38	1	
15	277043700113	PURGE TANK (SUITABLE FOR VOSS)	1	
16	264143700147	DUAL BRAKE VAVLE VOSS (SCL)	1	
17	263243700103	DRYING AND DISTRIBUTION UNIT-SCL M304881	1	
33	257643200118	ASSY. STRAP	2	
—	257643206702	PIN	2	
—	13150608168	SPLIT PIN 3.2X16 IS549 SS8451-8C	4	
—	17050501175	O-RING 20.30X2.62 TS16220	4	
34	264143200121	ASSY.AIR TANK (WITH LAPPED JOINTS)	2	
35	257643208602	SPACER BLOCK	2	
36	257643790159	WATER DRAIN VALVE	2	
37	257343700154	GRADUATED HAND CONTROL VALVE	1	
38	264142100148	OFFER DRG.FRONT BRAKE CHAMBER-TYPE 12	2	
39	209342300112	ASSY. REAR BRAKE ACTUATOR	2	

CHASSIS TYPE: ALL



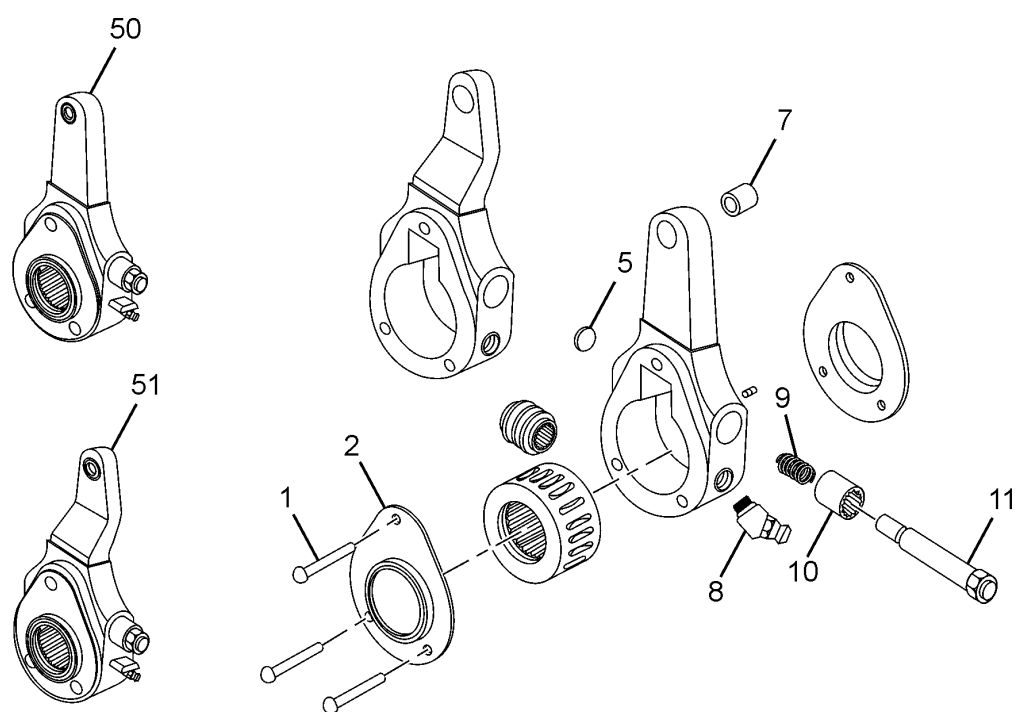
42.42.04		DRYING AND DISTRIBUTION UNIT		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
100	263243700103	DRYING AND DISTRIBUTION UNIT-NON VOSS	1	
—	264143700127	REPAIR KIT, DRYING AND DISTRIBUTION UNIT, CONSISTS OF :-	1	
4	-	PURGE VALVE	1	
6	-	FILTER	1	
8	-	SEALING RING	1	
9	-	SEALING RING	1	
11	-	'O' RING	1	
13	-	SPRING	1	
15	-	'O' RING	1	
16	-	SPHERICAL VALVE	1	
20	-	GASKET, QSPV	1	
22	-	'O' RING	6	
23	-	VALVE	6	
24	-	SPRING, SYS. PROT. VALVE	7	
25	-	DIAPHRAGM, SYS. PROT. VALVE	1	
31	-	LIP SEAL	1	
35	-	'O' RING	1	
36	-	SPRING	1	
38	-	'O' RING	1	
40	-	CAP	1	
41	-	GASKET, UNLOADER VALVE	1	
44	-	BONDED VALVE	1	
45	-	SPRING, UNLOADER VALVE	1	
47	-	DIAPHRAGM, UNLOADER VALVE	1	
54	-	CAP	1	
57	-	'O' RING	1	
58	-	SPHERICAL VALVE	1	
	-	GREASE SACHET	2	

CHASSIS TYPE: ALL

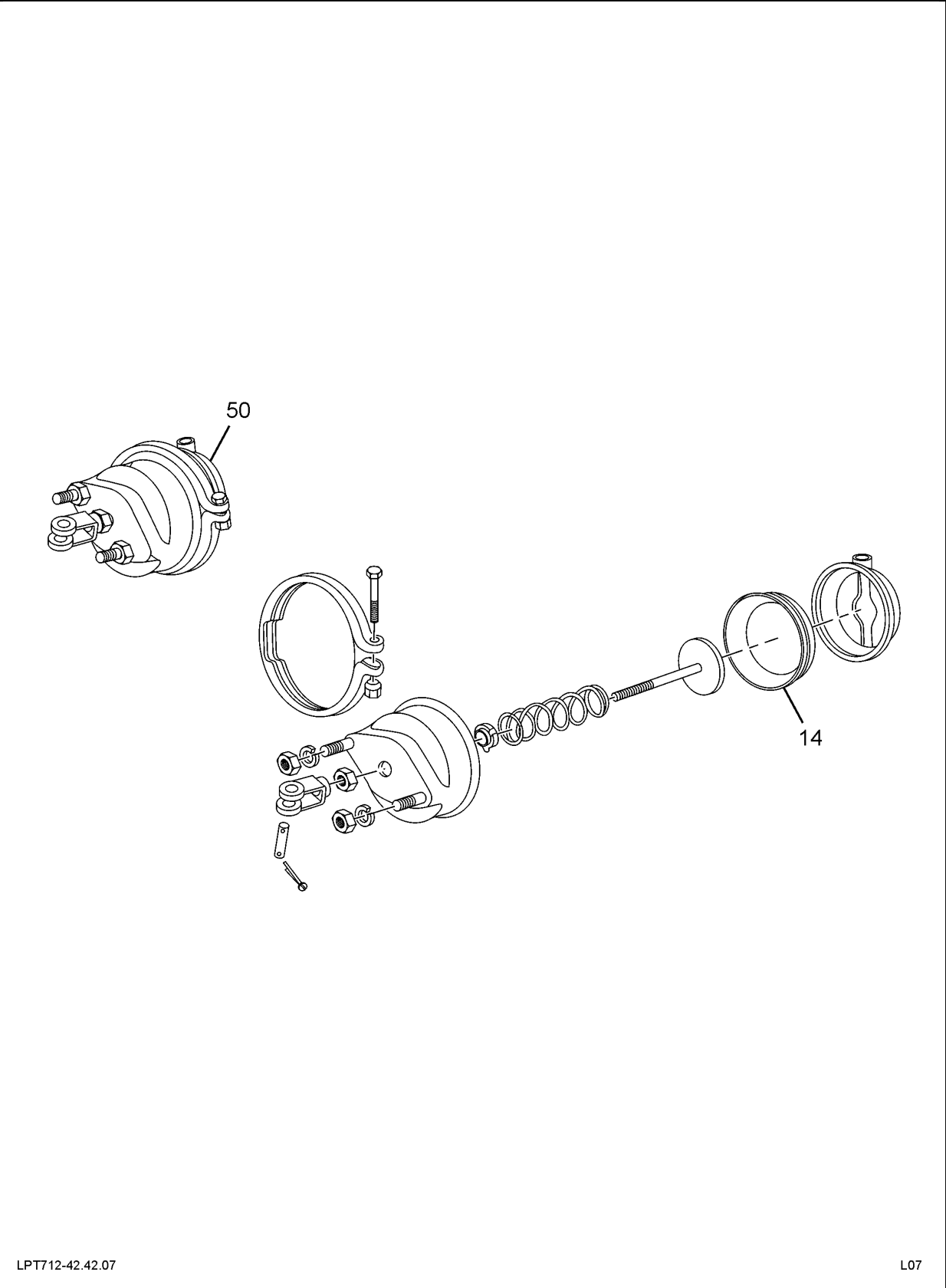


42.42.05		DUAL BRAKE VALVE		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	264143700147	DUAL BRAKE VALVE (VOSS)	1	
—	257643730134	VENTING GUIDE ASSY. CONSISTING OF :	1	
2	-	SELF TAPPING SCREW	1	
3	-	CAP	1	
4	-	WASHER	1	
5	-	VENTING GUIDE	1	
—	264143700126	REPAIR KIT CONSISTING OF :	1	
4	-	WASHER	1	
6	-	'O' RING	1	
7	-	'O' RING	2	
8	-	INTEGRAL FILTER	2	
9	-	'O' RING	2	
10	-	'O' RING	2	
11	-	SPRING	2	
12	-	VALVE	2	
15	-	'O' RING	2	
18	-	'O' RING	1	
21	-	GUIDE RING	2	
22	-	'O' RING	1	
24	-	RUBBER SPRING	1	
25	-	SPRING SEAT	1	
29	-	BOOT	1	
34	-	BOOT	1	
—	-	GREASE SACHET	2	

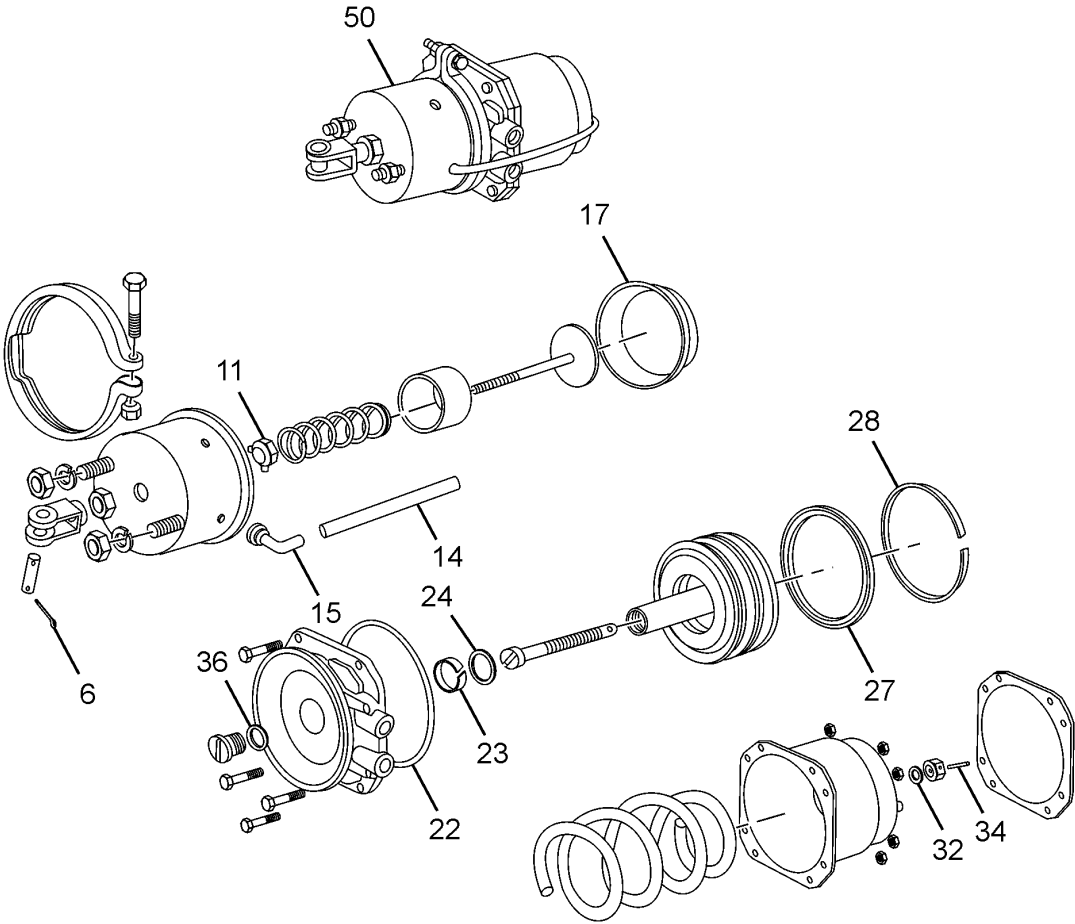
CHASSIS TYPE: ALL



CHASSIS TYPE: ALL

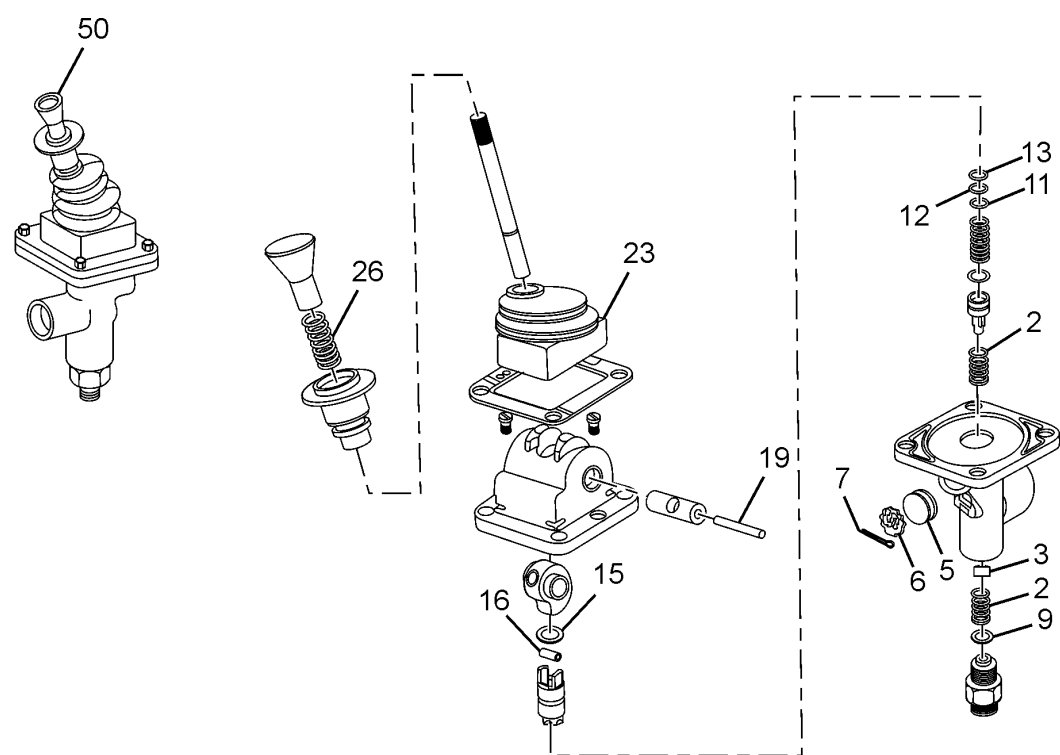


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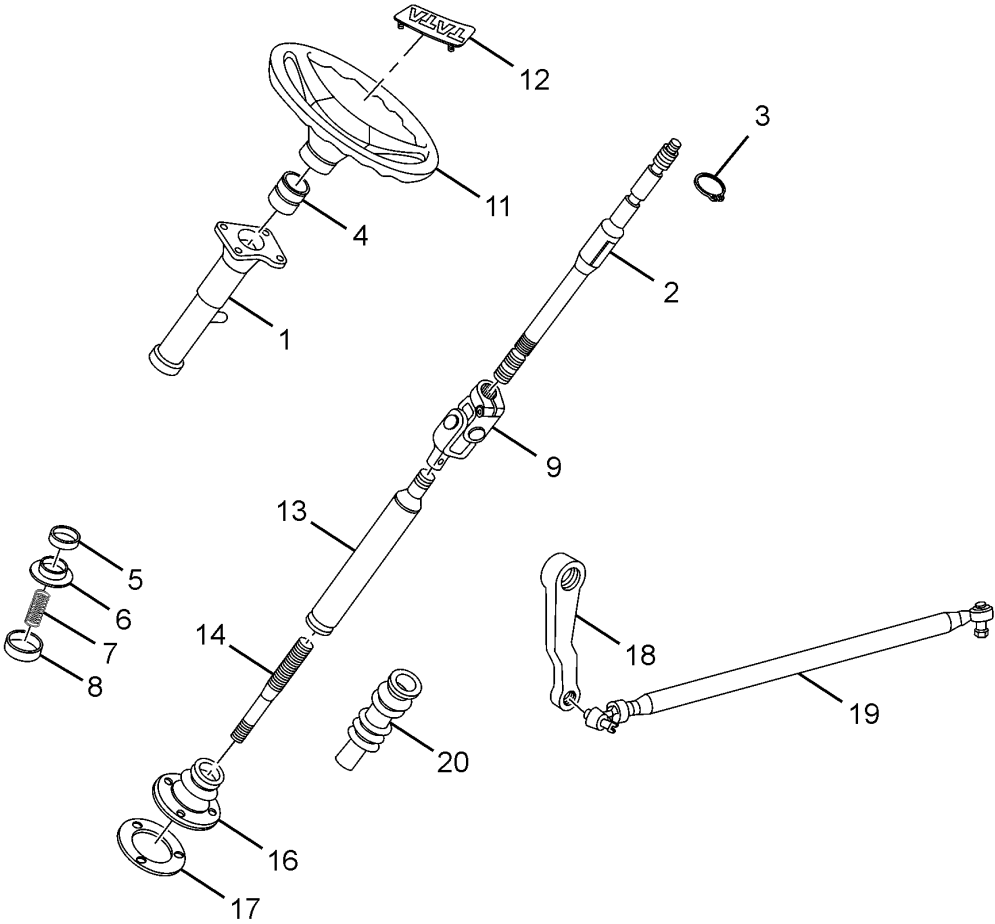
42.42.08		REAR BRAKE ACTUATOR		GROUP 42
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
50	209342300112	ASSY. REAR BRAKE ACTUATOR	2	
—	264142300129	REPAIR KIT CONSISTING OF :	1	
6	-	SPLIT PIN	1	
11	-	DUST SEAL	1	
14	-	TUBE	1	
15	-	ELBOW	1	
17	-	DIAPHRAGM	1	
22	-	SEALING RING	1	
23	-	BEARING	1	
24	-	O' RING	1	
27	-	SEAL (RAM)	1	
28	-	BEARING (RAM)	1	
32	-	SEALING WASHER	1	
34	-	KNURL PIN	1	
36	-	O' RING	1	

CHASSIS TYPE: ALL



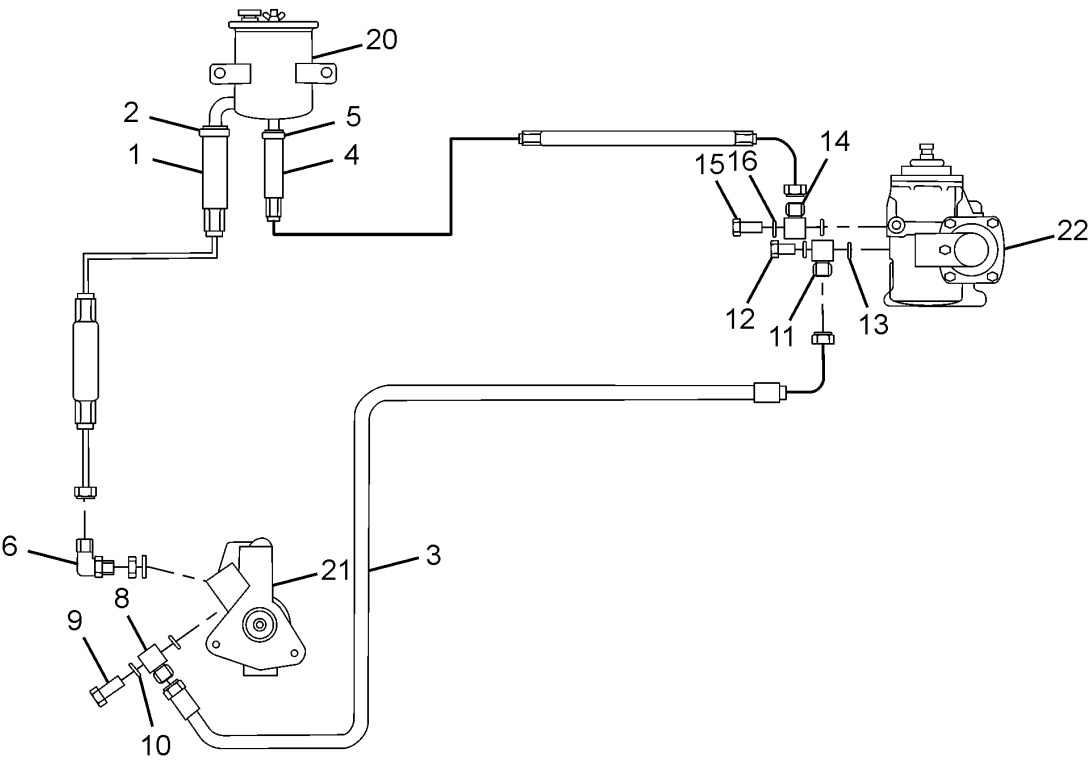
42.42.09		GRADUATED HAND BRAKE VALVE		GROUP 42	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
50	257343700154	ASSY. GRADUATED HAND BRAKE VALVE	1	FOR SELECTION FOR SELECTION FOR SELECTION	
—	261842300134	REPAIR KIT CONSISTING OF :	1		
2	-	SPRING	2		
3	-	VALVE	1		
5	-	FILTER	1		
6	-	STRAINER PLATE	1		
7	-	SPLIT PIN	1		
9	-	SEALING RING	1		
11	-	SHIM	1		
12	-	SHIM	1		
13	-	SHIM	1		
15	-	SEALING RING	1		
16	-	ROLLER	1		
19	-	TENSION PIN	1		
23	-	GAITER	1		
26	-	SPRING	1		
—	-	GREASE SACHET	1		

CHASSIS TYPE: ALL



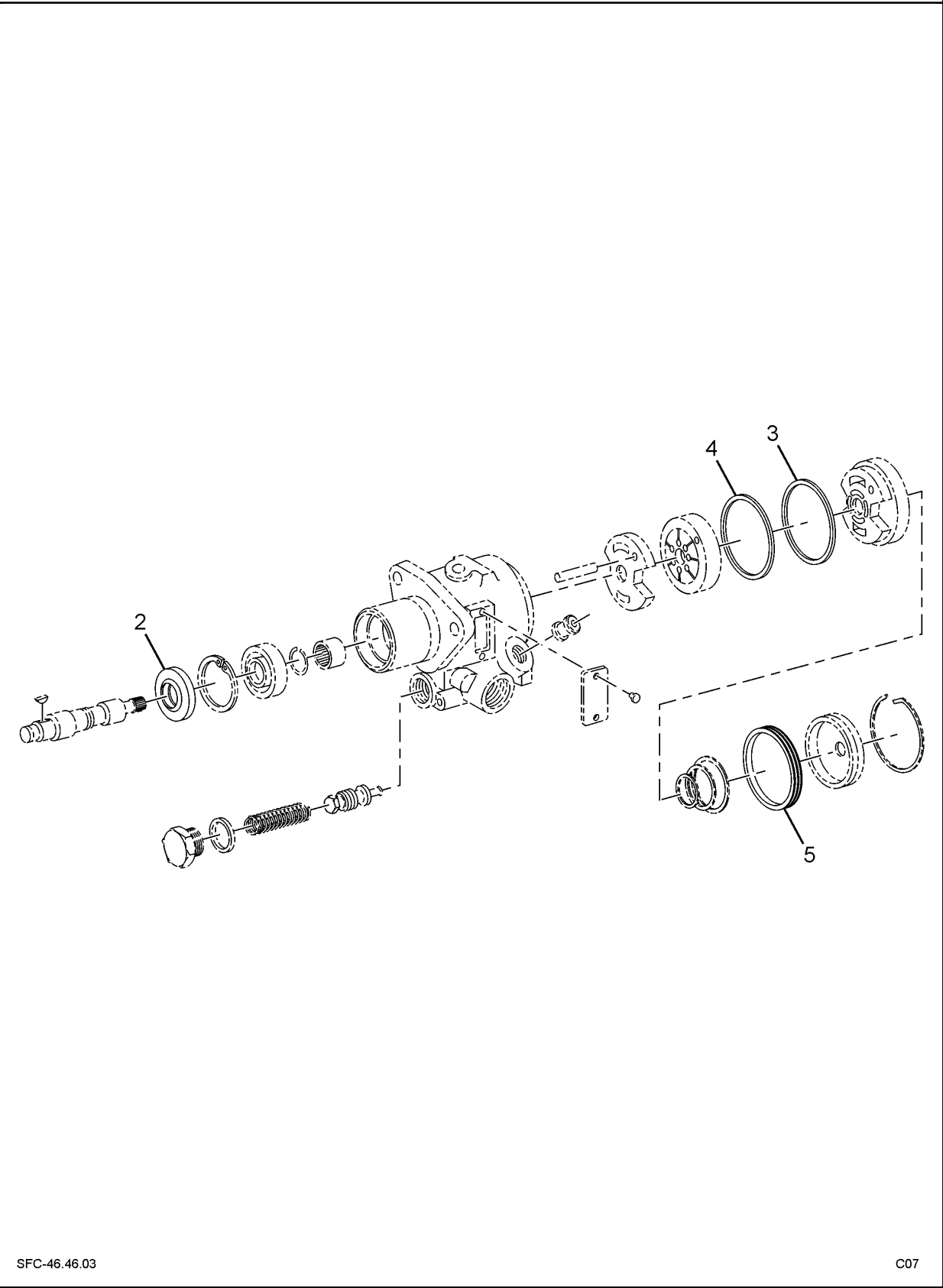
46.46.01		STEERING LINKAGE		GROUP 46	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	278346200105	ASSY. STEERING COLUMN	1		
2	278346200104	ASSY. STEERING SPINDLE TOP	1		
3	14550602009	CIRCLIP 20X1.2 N	1		
4	264046203102	S.R.D.G. BALL BEARING	2		
5	264146207920	SPACER	1		
6	265446209915	SPRING SEAT	1		
7	265446208711	COMPRESSION SPRING	1		
8	265446208278	SPRING SEAT CUP	1		
9	265146600102	ASSY.UNIVERSAL JOINT	2		
—	265146603201	BOLT.	4		
11	269846400103	ASSY STEERING WHEEL (420 DIA, GRAY)	1		
12	265446406312	T EMBLEM	2		
13	264146207930	STEERING SPINDLE BOTTOM	2		
14	264346200104	ASSY.STG.SPINDLE, MIDDLE	2		
—	265146603201	BOLT	4		
16	264146106301	RUBBER BELLOW (FLOOR)	1		
17	264146108201	CLAMPING RING	1		
18	264146306018	PITMAN ARM	1		
19	264146600158	ASSY.DRAG LINK -RHD	1		
20	264146206301	RUBBER BELLOW	1		

CHASSIS TYPE: ALL



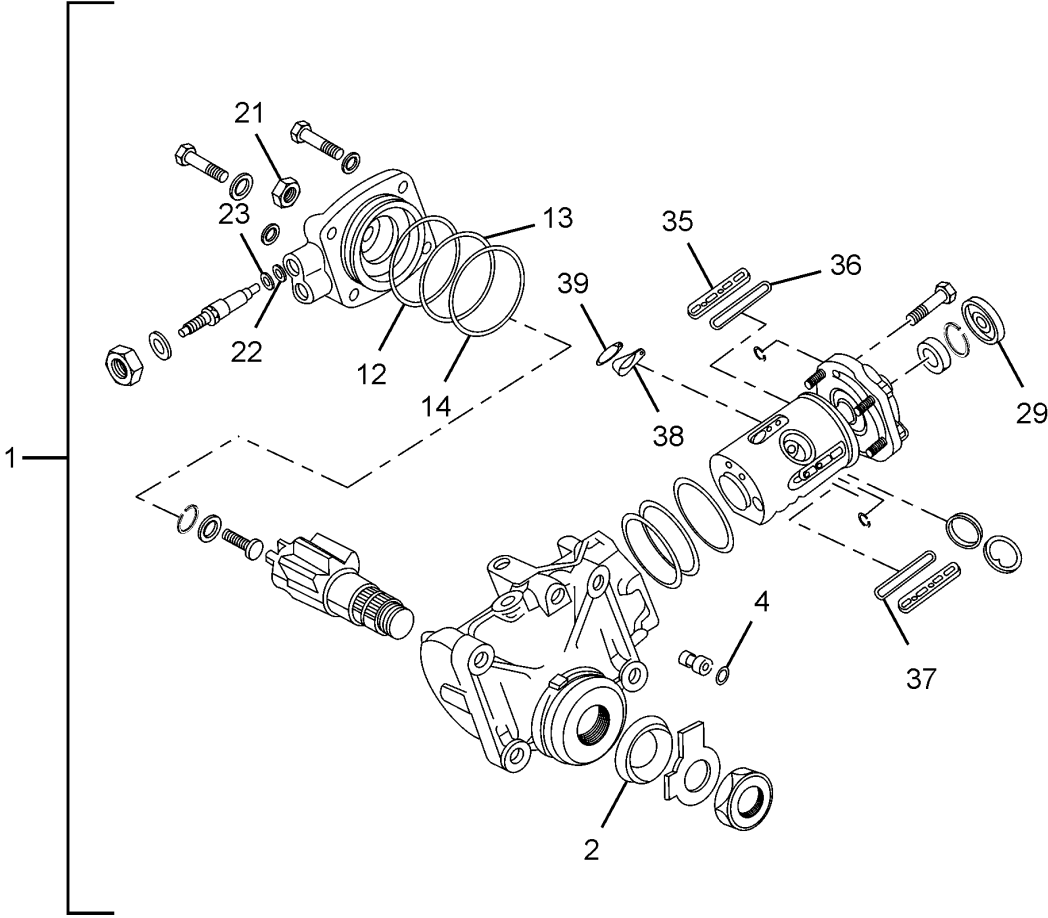
46.46.02		POWER STEERING COMPONENTS AND PIPE LINES		GROUP 46	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	282146800101	ASSY. PIPE (RESERVOIR TO PUMP)	1		
2	14280500357	HOSE CLAMP 35 IS4762-SS8451S2-Y	1		
3	282146800102	ASSY. PIPE (PUMP TO GEAR BOX)	1		
4	282146800103	ASSY. PIPE (GEAR BOX TO RESERVOIR)	1		
5	14280500306	HOSE CLAMP 30 IS4762-SS8451S2-Y	1		
6	257646806803	ELBOW	1		
8	264146806805	BANJO BODY	1		
9	264146806806	BANJO	1		
10	16220710240	SEALING WASHER 16X20 IS3175 CU	2		
11	257344106802	BANJO BODY	1		
12	257344106803	BANJO	1		
13	16220510241	SEALING WASHER 16X20 IS3175 AL	2		
14	257646806801	BANJO BODY	1		
15	16530901801	BANJO M18X1.5 TS 16408	1		
16	16220710282	SEALING WASHER 18X22 IS3175 CU	1		
—	264442900127	ASSY.CLAMP	1		
POWER STEERING COMPONENTS					
20	264146800138	ASSY. POWER STEERING HYDRAULIC TANK (ZF)	1	SET A OPTIONAL TO SET B	
21	264146200181	ASSY. POWER STEERING GEAR BOX (ZF), RH	1	SET A OPTIONAL TO SET B	
22	252723110103	ASSY. POWER STEERING PUMP (ZF)	1	SET A OPTIONAL TO SET B	
20	264146210121	ASSY. POWER STRG GEAR BOX-RH (CHINESE)	1	SET B OPTIONAL TO SET A	
21	264146800142	ASSY. RESERVIOR P-STRG (CHINESE)	1	SET B OPTIONAL TO SET A	
22	264146800143	ASSY. PUMP POWER STRG. (CHINESE)	1	SET B OPTIONAL TO SET A	
-	264146200179	ASSY. BRACKET STEERING GEAR BOX MOUNTING	1		

CHASSIS TYPE: ALL



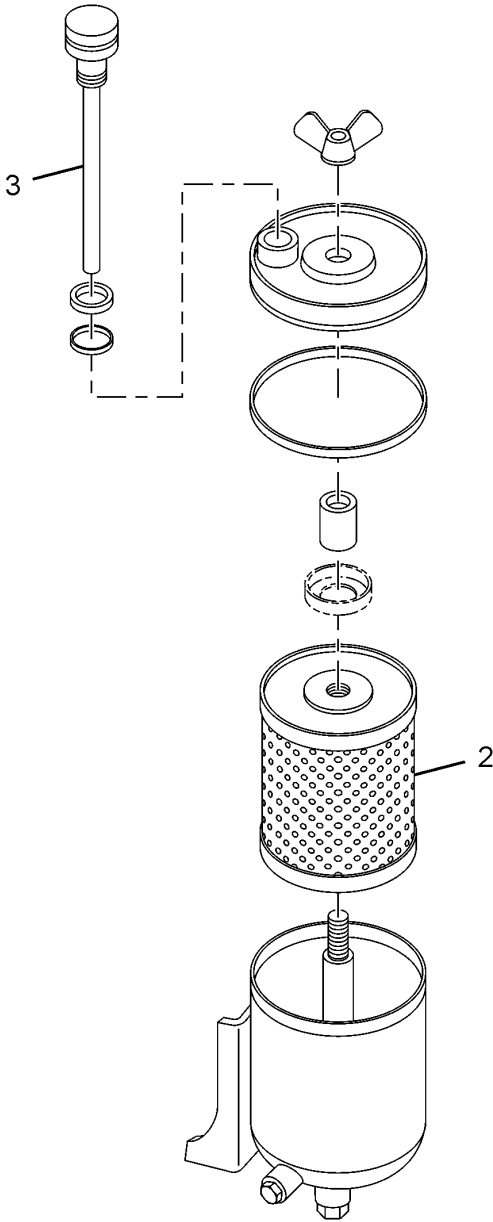
46.46.03		POWER STEERING PUMP		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	252723110103	ASSY. POWER STEERING PUMP (ZF)	1	
—	257323100102	PUMP SEAL KIT, ZF, CONSISTING OF :	1	
2	-	OIL SEAL	1	
3	-	O' RING	1	
4	-	SUPPORT RING	1	
5	-	PROTECTING SEALING RING	1	

CHASSIS TYPE: ALL



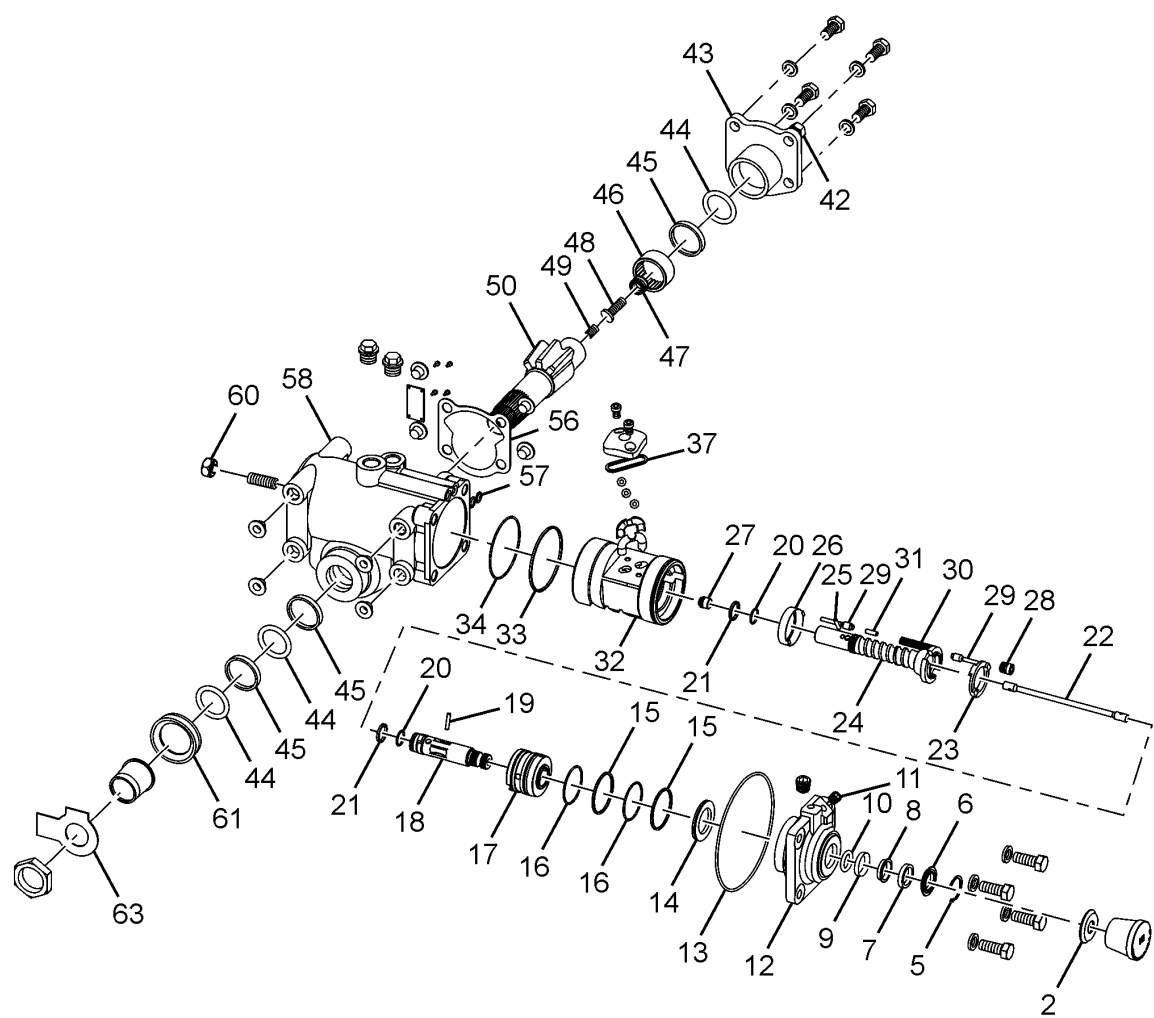
46.46.04		POWER STEERING GEAR BOX (ZF)		GROUP 46	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264146200181	ASSY. POWER STEERING GEAR BOX (ZF), RH	1		
—	257346210102	SEAL KIT (POWER STEERING GEAR BOX) CONSISTING OF :	1		
2	-	DUST SEAL	1		
—	-	GASKET	3		
—	-	SUPPORT RING	3		
4	-	‘O’ RING	1		
13	-	‘O’ RING	1		
12	-	‘O’ RING	1		
14	-	SEALING RING	1		
21	-	SEALING NUT	1		
22	-	‘O’ RING	2		
23	-	‘O’ RING	2		
29	-	PROTECTIVE CAP	1		
35	-	GASKET	2		
36	-	GASKET	2		
37	-	GASKET	2		
38	-	GASKET	2		
39	-	GASKET	2		
—	-	GASKET	2		

CHASSIS TYPE: ALL



46.46.05		POWER STEERING HYDRAULIC TANK (ZF)		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264146800138	ASSY. POWER STEERING HYDRAULIC TANK (ZF)	1	
2	257344400128	ASSY. FILTER	1	
3		DIPSTICK ASSY.	1	

CHASSIS TYPE: ALL



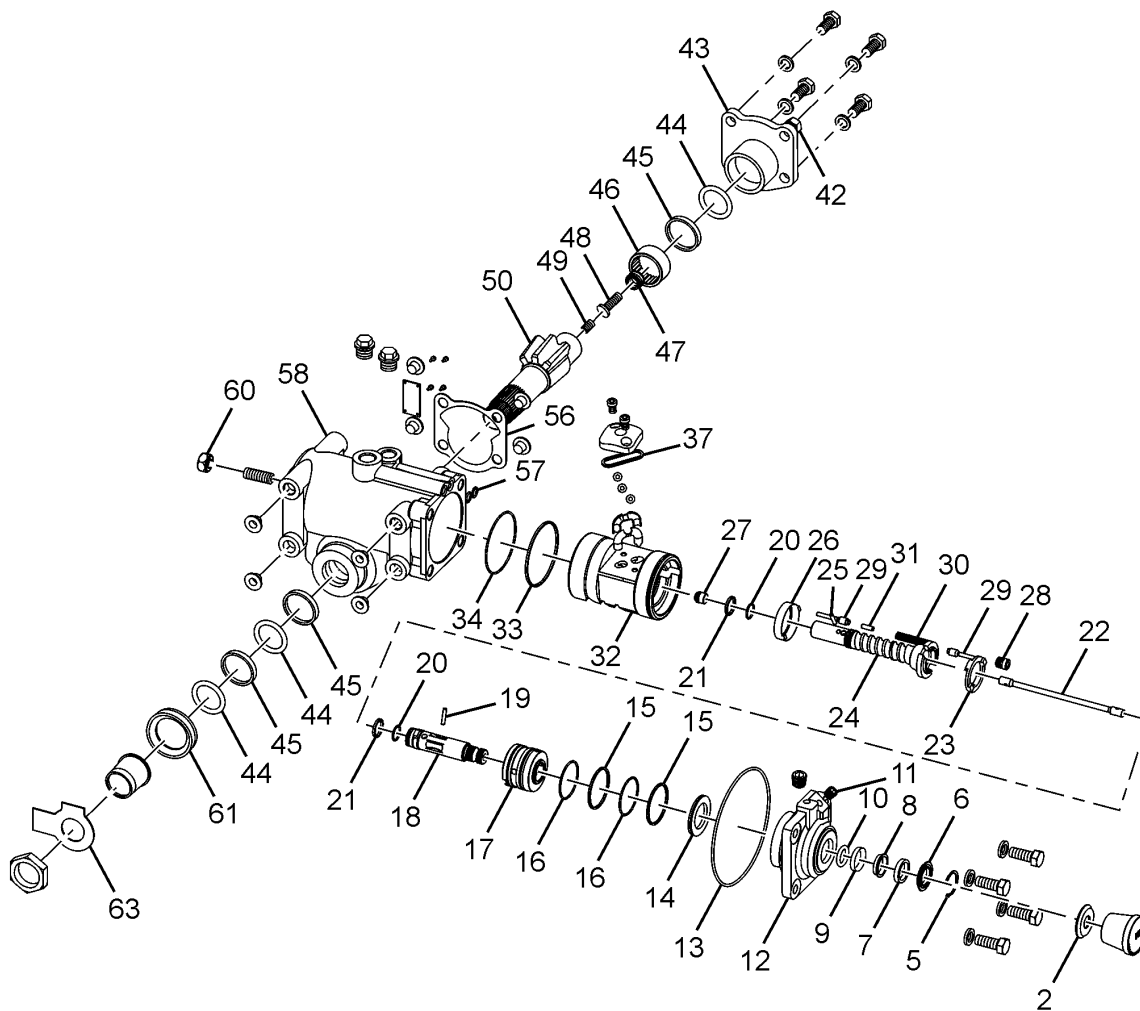
46.46.06		REPAIR KIT FOR CHINA POWER STEERING		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	264146210121	ASSY. POWER STRG GEAR BOX-RH (CHINESE)	1	
—	264146210136	MAJOR SPARE PART KITS CONSISTS OF :	1	
2	-	DUST COVER FOR INPUT SHAFT	1	
5	-	DIRT AND WATER SEAL	1	
6	-	RETAINING RING	1	
8	-	OIL SEAL ASSEMBLY	1	
9	-	SEALING RING FOR INPUT SHAFT	1	
10	-	O RING FOR INPUT SHAFT	1	
13	-	O RING FOR VALVE HOUSING	1	
14	-	THRUST NEEDLE ROLLER BEARING	1	
15	-	SEALING RING FOR VALVE SLEEVE	2	
16	-	O RING FOR VALVE SLEEVE	2	
20	-	O RING FOR WORM SHAFT	1	
21	-	SEALING RING FOR WORM SHAFT	1	
33	-	SEALING RING FOR RACK PISTON	1	
34	-	O RING FOR RACK PISTON	1	
37	-	RECTANGULAR SEAL FOR BALL PIPE CLAMP	1	
42	-	SEALING NUT	1	
44	-	SEALING RING	3	
45	-	HIGH PRESSURE SEALING RING	3	
56	-	SIDE COVER WASHER	1	
57	-	O RING FOR HOUSING	2	
60	-	SEALING NUT	1	
61	-	RUBBER COVER FOR PREVENTING DUST	1	
63	-	TAB WASHER/LOCKING PLATE	1	
—	264146210137	MINOR SPARE PART KITS CONSISTS OF:	1	
5	-	DIRT AND WATER SEAL	1	
6	-	RETAINING RING	1	
8	-	OIL SEAL ASSEMBLY	1	
9	-	SEALING RING FOR INPUT SHAFT	1	
14	-	THRUST NEEDLE ROLLER BEARING	1	
15	-	SEALING RING FOR VALVE SLEEVE	2	
16	-	O RING FOR VALVE SLEEVE	2	
21	-	SEALING RING FOR WORM SHAFT	1	
33	-	SEALING RING FOR RACK PISTON	1	
42	-	SEALING NUT	1	

46.46.06

REPAIR KIT FOR CHINA POWER STEERING

GROUP 46

CHASSIS TYPE: ALL

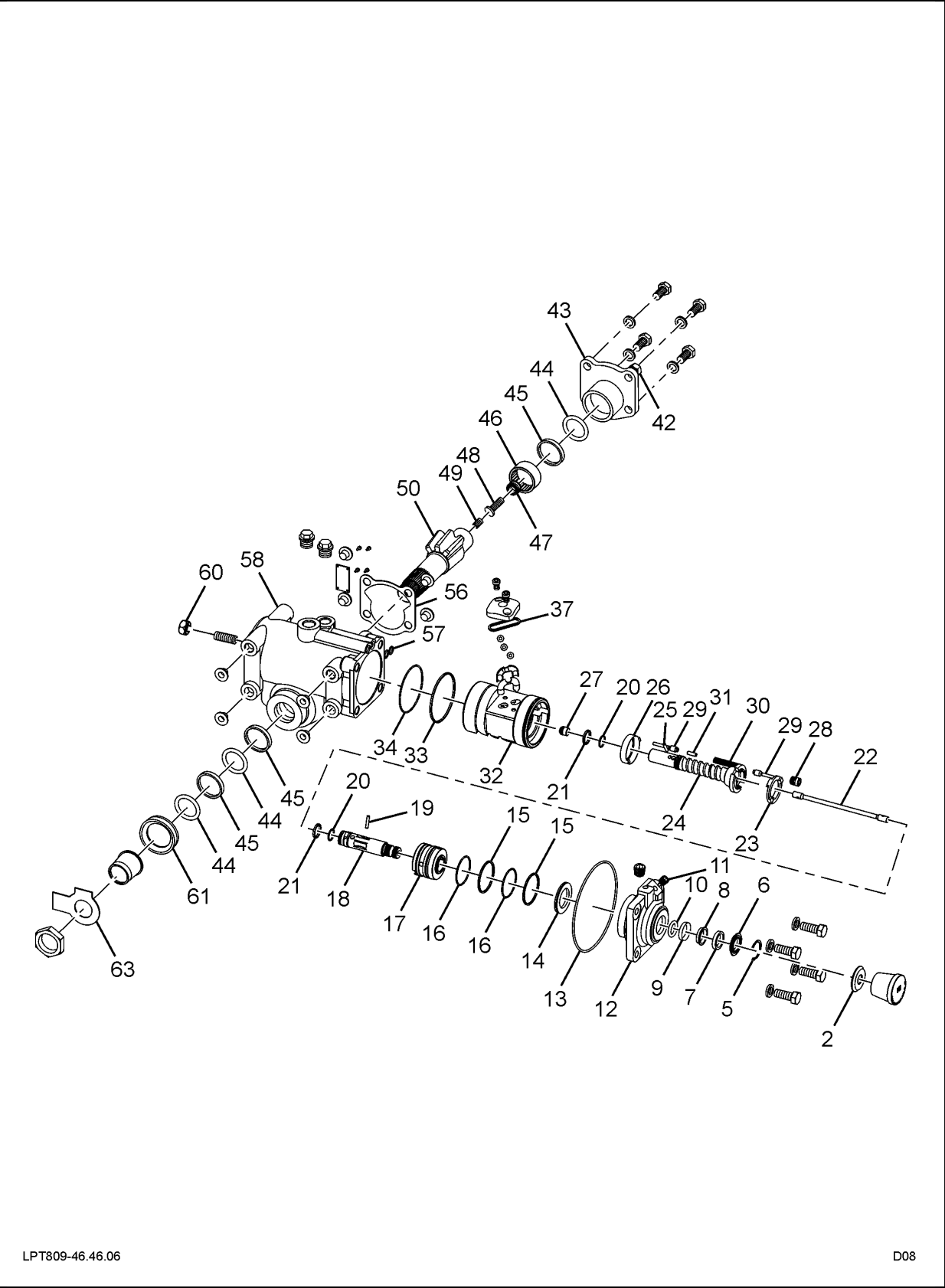


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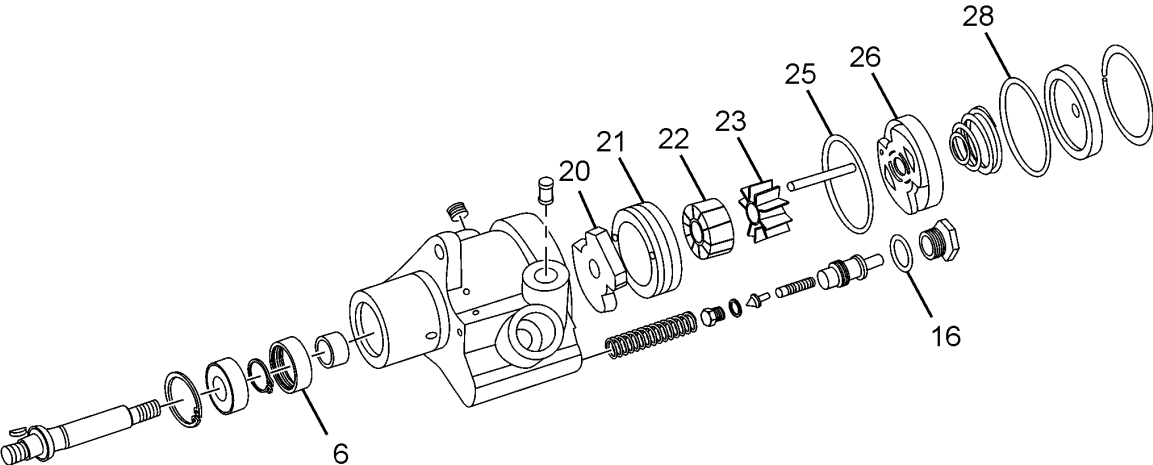
46.46.06		REPAIR KIT FOR CHINA POWER STEERING		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
44	-	SEALING RING	3	
45	-	HIGH PRESSURE SEALING RING	3	
56	-	SIDE COVER WASHER	1	
60	-	SEALING NUT	1	
63	-	TAB WASHER/LOCKING PLATE	1	
—	264146210138	HOUSING ASSEMBLY CONSISTS OF :	1	
46	-	NEEDLE ROLLER BEARING	1	
58	-	HOUSING	1	
44	-	SEALING RING	1	
45	-	HIGH PRESSURE SEALING RING	1	
—	264146210139	VALVE HOUSING ASSEMBLY CONSISTS OF :	1	
5	-	RETAINING RING	1	
6	-	DIRT AND WATER SEAL	1	
7	-	OIL SEAL WASHER	1	
8	-	OIL SEAL ASSEMBLY	1	
9	-	SEALING RING FOR INPUT SHAFT	1	
10	-	O RING FOR INPUT SHAFT	1	
11	-	TAPER SCREW PLUGS	2	
12	-	VALVE HOUSING	1	
—	264146210140	INPUT SHAFT, WORM SHAFT AND VALVE ASSY. CONSISTS OF :	1	
15	-	SEALING RING FOR VALVE SLEEVE	2	
16	-	O RING FOR VALVE SLEEVE	2	
17	-	VALVE SLEEVE	1	
18	-	INPUT SHAFT	1	
19	-	PIN	1	
20	-	O RING FOR SCREW SHAFT	2	
21	-	SEALING RING FOR SCREW SHAFT	2	
22	-	TORSION BAR	1	
23	-	DRIVING RING	1	
24	-	WORM SHAFT	1	
25	-	PIN	1	
26	-	HOLDING DEVICE	1	
27	-	WORM SHAFT PLUG	1	
—	264146210141	PISTON ASSEMBLY CONSISTS OF :	1	
28	-	UNLOADING VALVE SOCKET	2	
29	-	UNLOADING VALVE POLE	2	
30	-	COMPRESSION SPRING	1	
31	-	NYLON POLE	1	
32	-	RACK PISTON	1	
33	-	SEALING RING PISTON	1	

CHASSIS TYPE: ALL



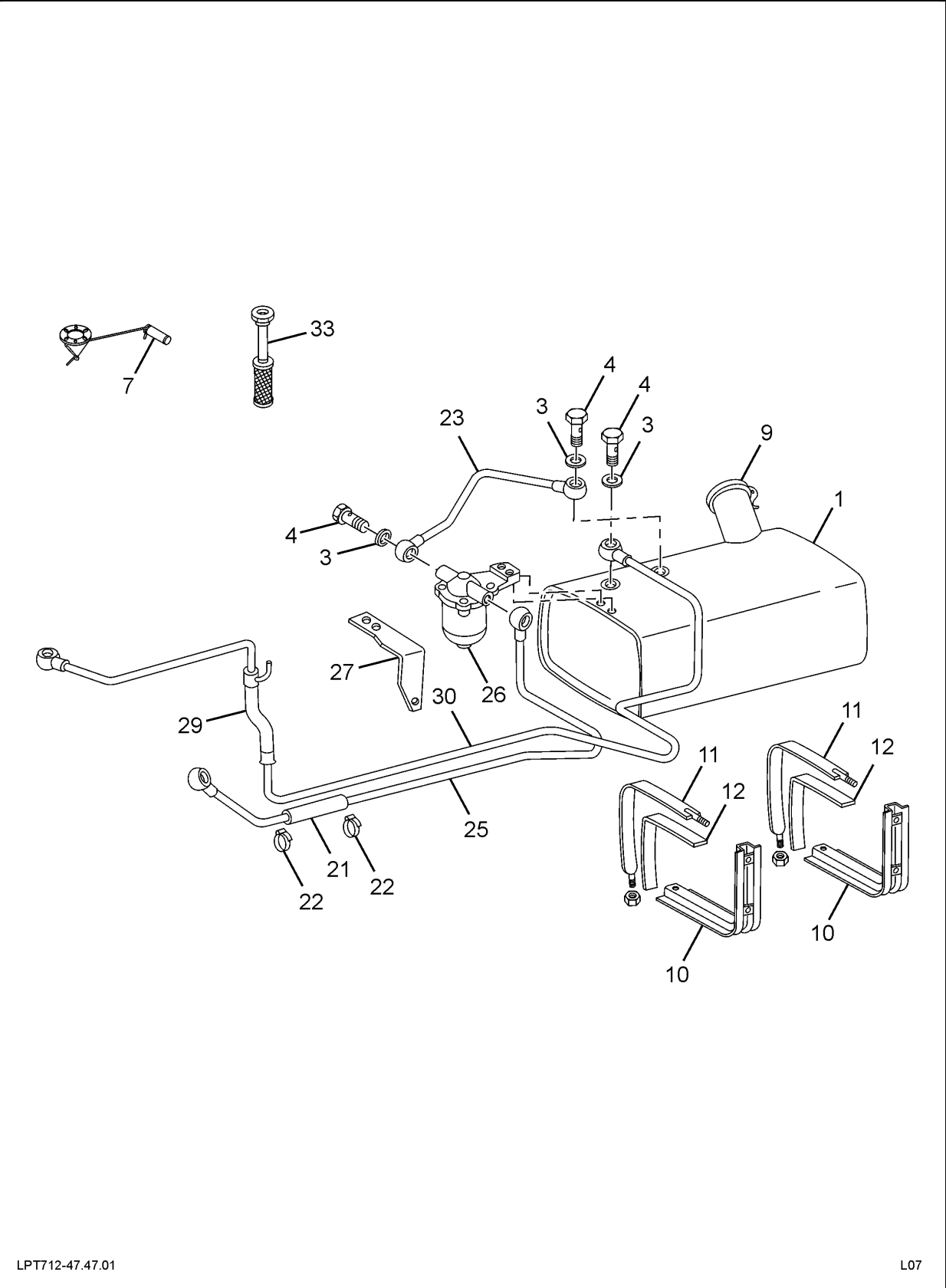
46.46.06		REPAIR KIT FOR CHINA POWER STEERING		GROUP 46
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
34	-	O RING FOR PISTON	1	
—	264146210142	SECTOR SHAFT ASSEMBLY CONSISTS OF :	1	
47	-	HOLDING DEVICE FOR SECTOR SHT	1	
48	-	ADJUSTING SCREW	1	
49	-	SECTOR SHAFT PLUG	1	
50	-	SECTOR SHAFT	1	
—	264146210143	SIDE COVER ASSEMBLY CONSISTS OF :	1	
46	-	NEEDLE ROLLER BEARING	2	
43	-	HOUSING COVER-SIDE COVER	1	
44	-	SEALING RING	3	
45	-	HIGH PRESSURE SEALING RING	3	

CHASSIS TYPE: ALL



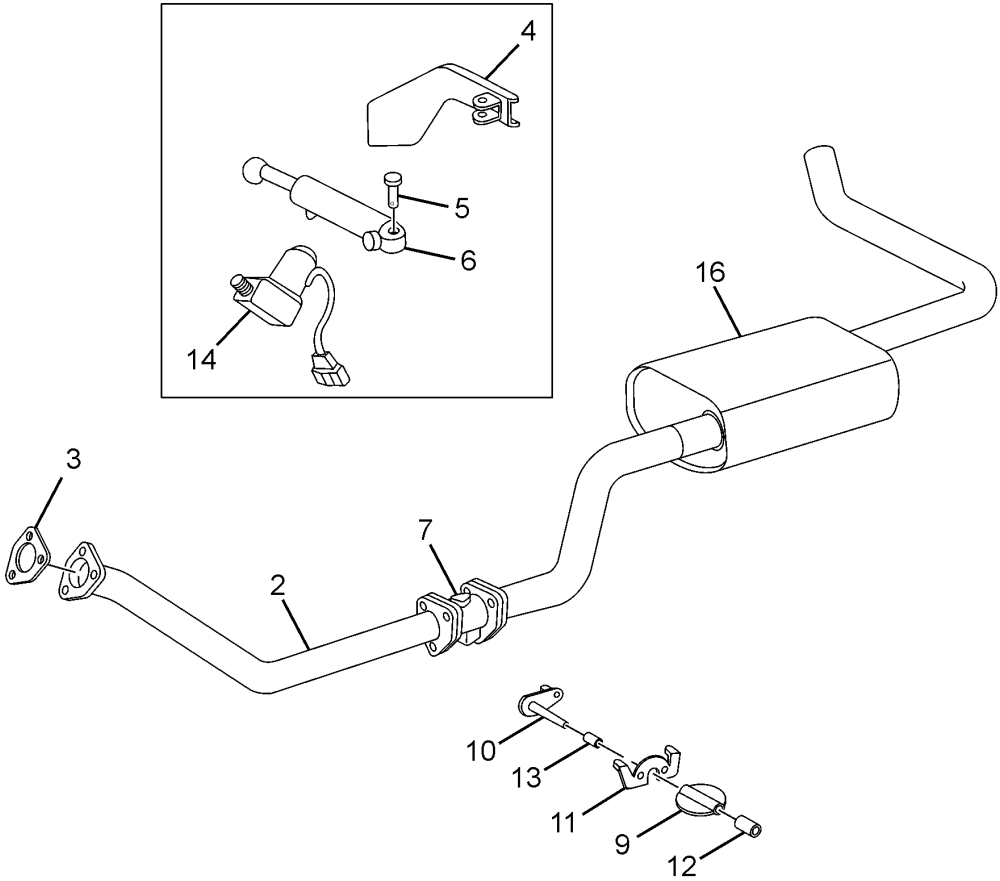
46.46.07		REPAIR KITS - CHINA POWER STEERING PUMP AND RESERVOIR		GROUP 46	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	264146800143	ASSY. PUMP POWER STRG. (CHINESE)	1		
—	264146800151	MAJOR KIT FOR LCV PUMP CONSISTS OF :	1		
6	-	OIL SEAL 16X30X7	1		
16	-	O-RING 18X2	1		
20	-	SIDE PLATE	1		
21	-	CAM RING	1		
22	-	ROTOR	1		
23	-	VANE	10		
25	-	O-RING 66X2.65	1		
26	-	VALVE PLATE	1		
28	-	O-RING 68X2.65	1		
—	264146800152	MINOR KIT FOR LCV PUMP CONSISTS OF :	1		
6	-	OIL SEAL 16X30X7	1		
16	-	O-RING 18X2	1		
25	-	O-RING 66X2.65	1		
28	-	O-RING 68X2.65	1		
REPAIR KITS - POWER STEERING RESERVOIR					
—	264146800142	ASSY. RESERVIOR P-STRG (CHINESE)	1		
—	264146800150	REPAIR KIT FOR RESERVOIR CONSISTS OF :	1		
—	-	O' RING FILTER ELEMENT TOP	1		
—	-	TOP COVER SEAL RING	1		
—	-	CAP SEAL	1		
—	-	BAFFLE CAP SEAL	1		
—	-	SEAL OIL FILTER BOTTOM	1		
—	-	FILTER ELEMENT ASSEMBLY	1		

CHASSIS TYPE: ALL



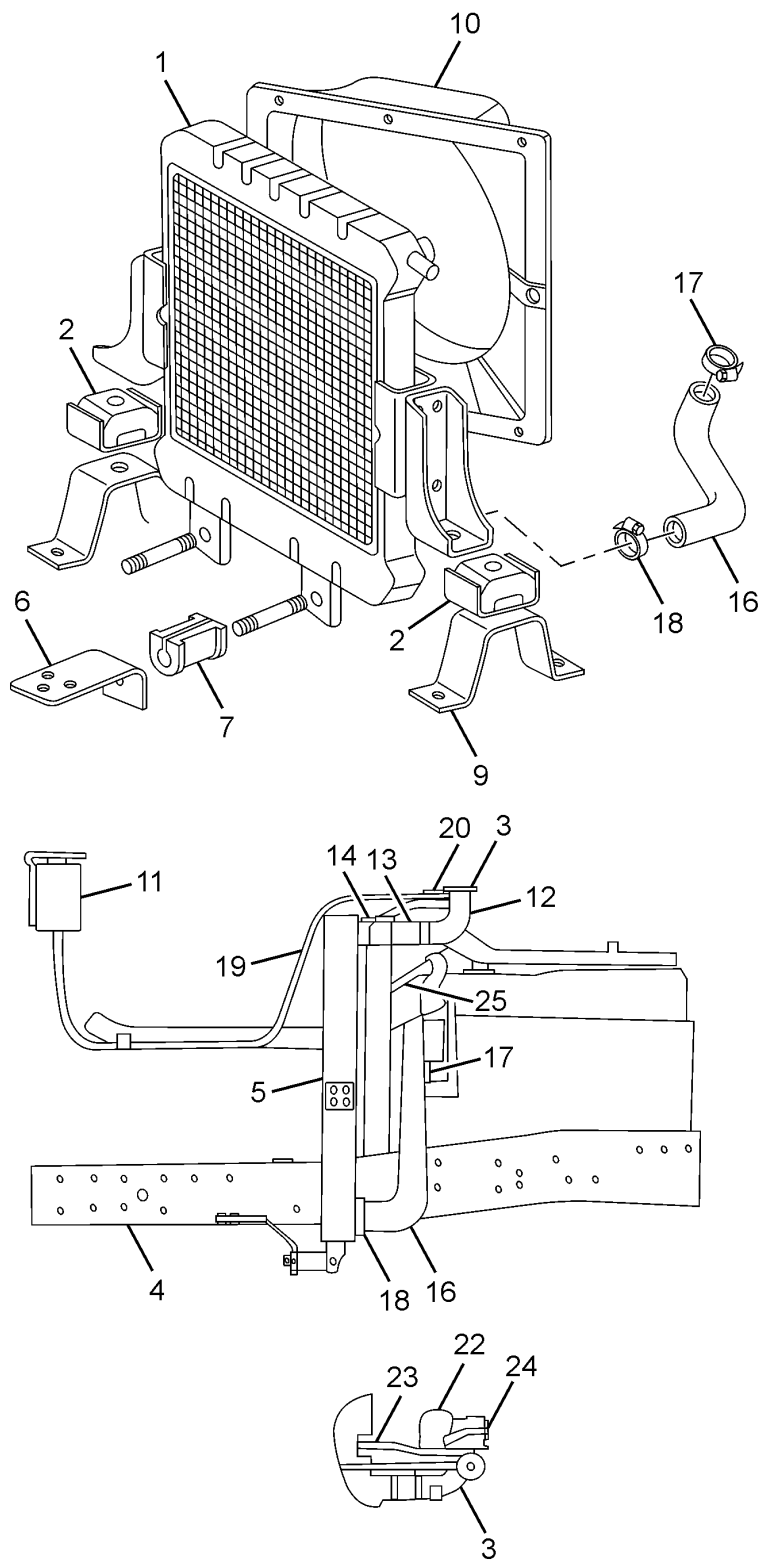
47.47.01		FUEL SYSTEM		GROUP 47
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	282147000101	ASSY.FUEL TANK COMP.WITH STRAP & SUP-160	1	
3	16220510577	SEALING WASHER 38X44 AL	1	
4	16531999049	PIPE UNION BOLT 10	1	
—	16220510216	SEALING WASHER 14X18 AL	4	
7	265154210129	ASSY.TANK UNIT (OFFER)	1	
9	0424700605J	ASSY. FUEL TANK CAP	1	
10	264047500104	ASSY BRACKET (FUEL TANK MTG)	2	
11	265147500102	ASSY. STRAP	2	
12	265147507701	RUBBER PACKING	4	
21	3124761426	RUBBER HOSE	1	
22	14270201700	HOSE CLIP	4	
23	264147600167	ASSY.SUCTION LINE (TANK TO BABY FILTER)	1	
25	264147600168	ASSY. SUCTION LINE (BABY FILTER TO WATER SEPARATOR)	1	
26	F002H20134	WATER SEPARATOR WITH HAND PRIMER	1	
27	282147600114	ASSY. BRACKET (WATER SEPARATOR AND STAINER MOUNTING)	1	
—	264147600174	ASSY. SUCTION LINE WATER SEPARATOR TO MECH.FEED PUMP	1	
—	265147107710	COATED ALLUMINIUM WASHER (WATER SEPERATOR)	4	
29	3124761426	HOSE (RETURN)	1	
30	264147600166	ASSY.RETURN LINE (TANK TO HOSE)	1	
33	282147100103	ASSY.SUCTION TUBE - 160 LTR	1	
—	265147600179	ASSY. PIPE UNION BOLT	1	
—	278609999951	FUEL STRAINER(4080720)	1	

CHASSIS TYPE: ALL



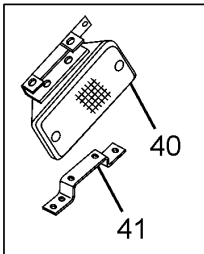
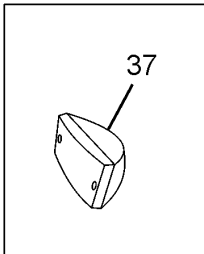
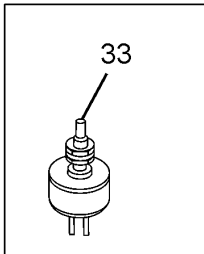
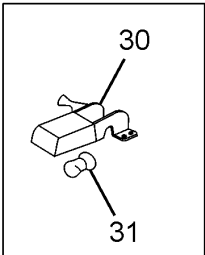
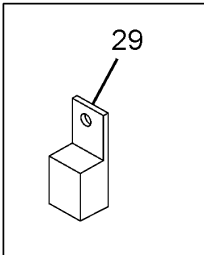
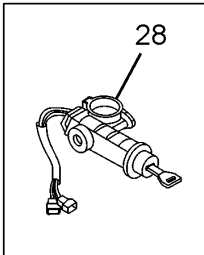
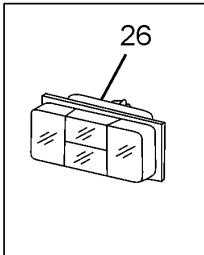
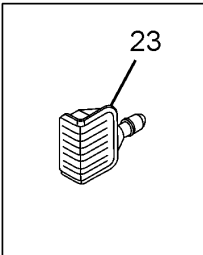
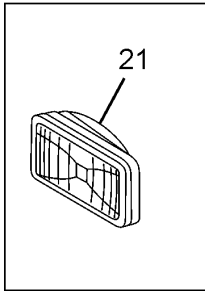
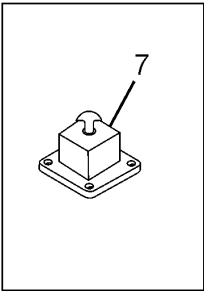
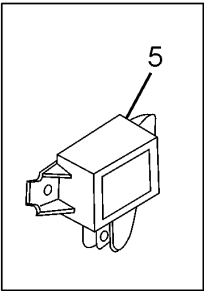
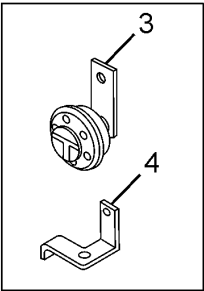
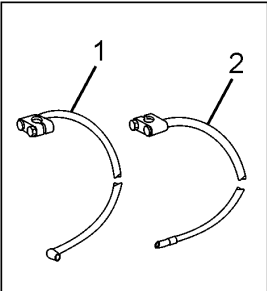
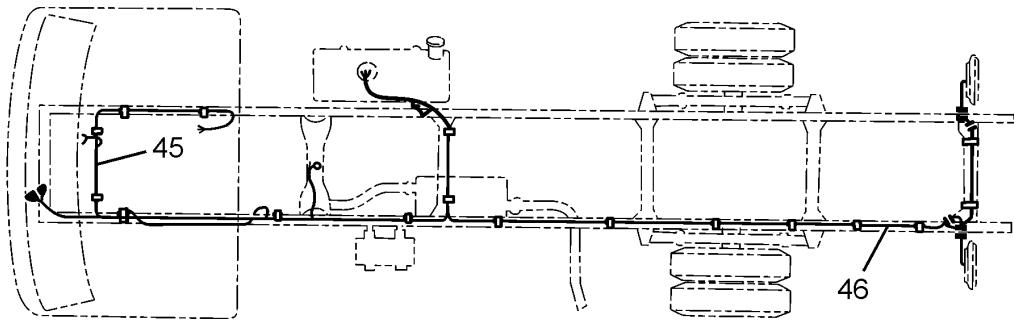
49.49.01		EXHAUST SYSTEM		GROUP 49
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
-	257649205302	GASKET	1	
2	264149210104	ASY.FRT.EXH.PIPE WITH FLEX.BELLOW BS-III	1	
3	276349205301	GASKET	3	
4	276349200128	ASSY. BRACKET	1	
5	275449206701	PIN	1	
6	264154219905	ASSY.MAG.VALVE(EX.BRAKE)W/VOSS 12V	1	
7	276349200123	ASSY. EXHAUST BRAKE UNIT	1	
9	275149200109	ASSY. THROTTLE VALVE	1	
10	275149200110	ASSY. SHAFT (THROTTLE VALVE)	1	
11	275449208209	STOPPER PLATE	1	
12	3521441250	BUSH	1	
13	3521441350	BUSH	1	
14	264154219905	ASSY.MAG.VALVE(EX.BRAKE)W/VOSS 12V	1	
16	264149100110	ASSY. SILENCER WITH TAIL PIPE	1	
—	276349200128	ASSY.BRACKET.	1	
—	275449206701	PIN	1	
—	282149200107	ASSY.MOUNTING STRAP (HOOK TYPE MTG.)	2	
—	282149200102	ASSY.PLATE WITH HOOK(SILENCER MTG.)	2	
—	282149200104	ASSY.BRACKET (SILENCER MTG.TOP)	2	
—	269849207702	RUBBER HANGER (EXHAUST)	4	
—	282149200103	ASSY.PLATE WITH HOOK	2	
—	263242908601	SPACER	4	
—	264149200198	ASSY.BOTTOM NOISE SHIELD FRONT	1	
—	264149200183	ASSY.BOTTOM NOISE SHIELD FLAP FRONT-RH	1	
—	264149200184	ASSY.BOTTOM NOISE SHIELD FLAP-FRONT-LH	1	
—	264149200194	ASSY BOTTOM NOISE SHIELD	1	

CHASSIS TYPE: ALL



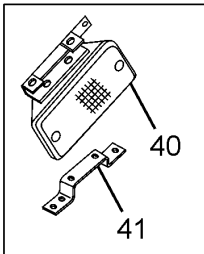
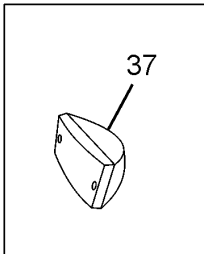
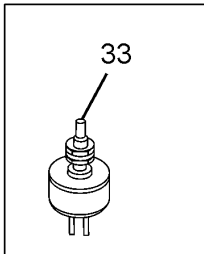
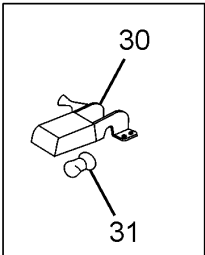
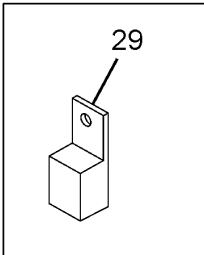
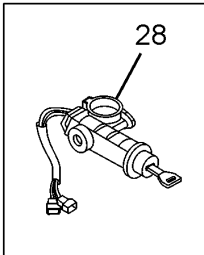
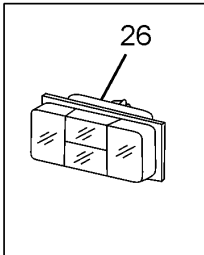
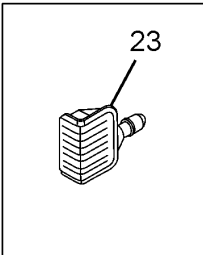
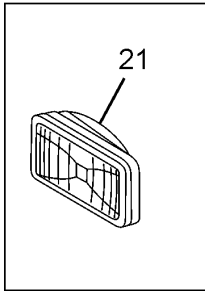
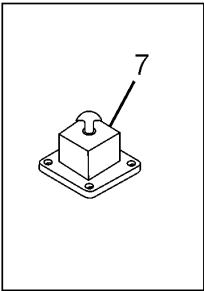
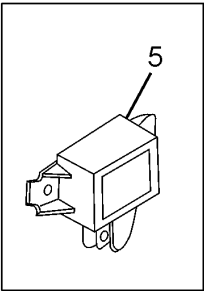
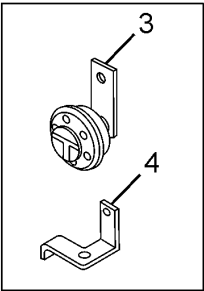
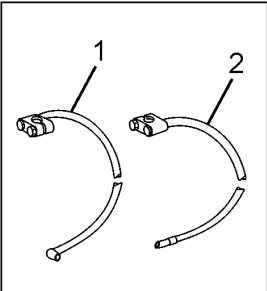
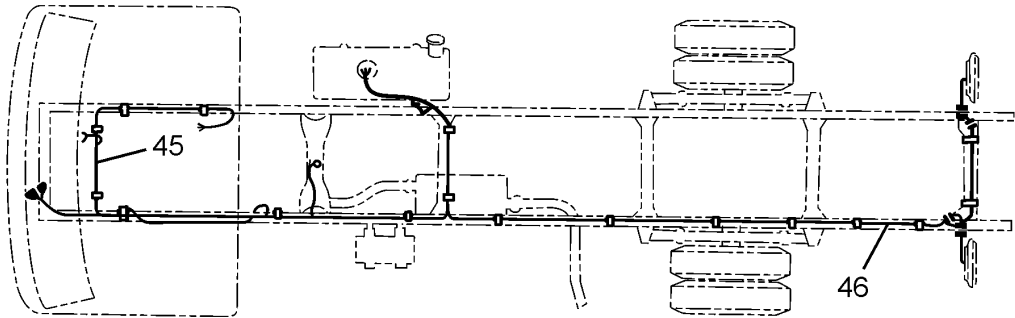
50.50.01		RADIATOR		GROUP 50
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	252750100363	ASSY. RADIATOR	1	
2	253350000116	ASSY. RADIATOR MTG. PAD BOTTOM 50 MM	2	
3	252750100328	PRESSURE CAP	1	
4	252750100369	DRAIN COCK	1	
5	252750100362	ASSY.RADIATOR FRAME	1	
6	252750000141	ASSY. BRACKET RADIATOR BOTTOM MOUNTING	2	
7	252750000109	ASSY. RADIATOR MTG. PAD SIDE	2	
9	252750008233	RADIATOR MOUNTING BRACKET (ON LONG MEMBER)	2	
10	252750506310	FAN SHROUD (515 DIA FAN):497 TCIC BS:III	1	
11	252550106305	RECOVERY COOLANT TANK	1	
12	252750100371	COOLANT FILL PIPE WITH PRESSURE CAP	1	
13	252750005805	RUBBER HOSE (COOLANT FILL PIPE TO RADIATOR)	1	
14	254709134217	HOSE CLAMP (58 DIA.)	2	
16	252750105887	RUBBER HOSE (RADIATOR TO WATER PUMP)	1	
17	254750104221	HOSE CLAMP (53 DIA.)	2	
18	254709134215	HOSE CLAMP (72 DIA.)	1	
19	252750005803	HOSE (NO LOSS TANK TO FILLER PIPE)	1	
20	254750104225	HOSE CLAMP (16 DIA.)	1	
22	252750005802	HOSE (T.VENT TO COOLANT FILLING PIPE)	1	
23	252750005804	HOSE (COOLANT FILLING PIPE TO RAD VENT)	1	
24	254701174212	HOSE CLAMP (18 DIA.)	1	
25	252750108264	SUPPORT PLATE FOR COOLANT FILLER PIPE	1	

CHASSIS TYPE: ALL



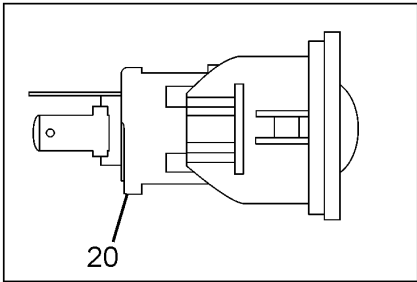
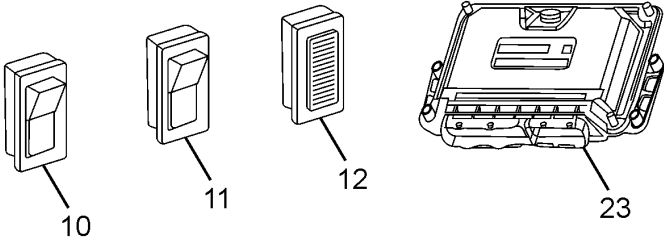
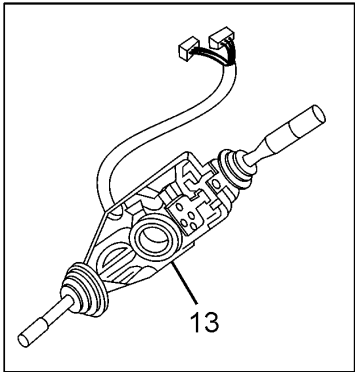
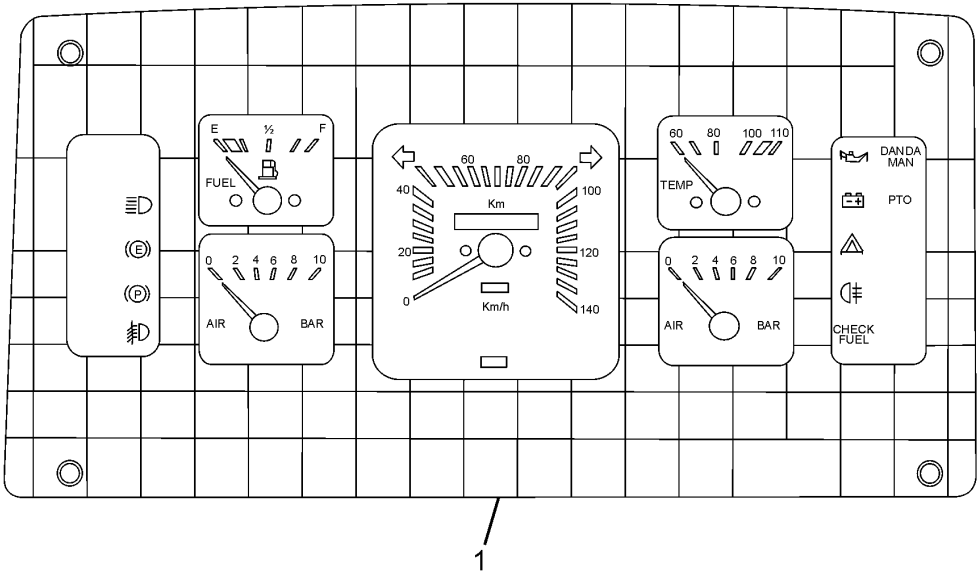
54.54.01		LIGHT AND SIGNAL		GROUP 54	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	282154100104	ASSY BATT.CABLE +VE W/COT 2.2LG 70SQ.MM	1		
2	280654110101	ASSY.BATT.CABLE -VE 1.5LG W/COT-70SQ.MM	1		
3	265154219943	HORN 12V W/O RIS (W/LUCAR TER)	1		
4	264154200101	ASSY BRACKET (HORN MOUNTING)	1		
5	265954204907	RELAY (FOR AUXILLARES)	1		
—	264154200130	ASSY.PLATE (AUX.RELAY & FUSE LINK MTG)	1		
7	257354509931	BATTERY CUT-OFF SWITCH	1		
—	264154200129	ASSY. COVER (STARTER RELAY & FUSE LINK)	1		
21	264154430126	ASSY H/L LH-RHD CLEAR W/MOT-1.3% NEOLITE	1		
21	264154430127	ASSY H/L RH-RHD CLEAR W/MOT-1.3% NEOLITE	1		
23	264154420188	ASSY BLINKER LAMP LH-12V(CLRLENS)NEOLITE	1		
23	264154420189	ASSY BLINKER LAMP RH-12V(CLRLENS)NEOLITE	1		
26	264154420179	4CH CLR LENS TAIL LAMP W/BULB-RH-12V-NEO	1		
26	264154420178	4CH CLR LENS TAIL LAMP W/BULB-LH-12V-NEO	1		
28	269854500118	IGNITION CUM STEERING LOCK	1		
29	283354509918	FLASHER	1		
30	264154401603	ASSY.ENGINE LAMP W/12V BULB(LP709)-OFFER	1		
31	62120400121	LAMP 12V 21W D12/1 BA15S TS29201	1		
33	264154500135	DOUBLE CONTACT BRAKE SW.FOR EMS	1		
37	264354400129	ASSY. FRONT FOG LAMP	2		
—	264354400130	ASSY BRACKET -LH (FRONT FOG LAMP MTG.)	1		
—	264354400131	ASSY BRACKET -RH (FRONT FOG LAMP MTG.)	1		
40	280854400104	ASSY REAR FOG LAMP(12V,MTG.UP-B)LUMAX	2		
41	265154408230	REAR FOG LAMP MTG.BRACKET	1		
45	264154630154	W/H MAIN M/S MSSSL(LP712/38WB ARMY BUS)	1		

CHASSIS TYPE: ALL



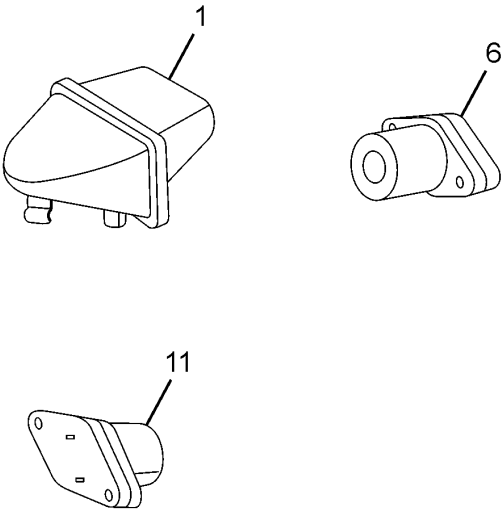
54.54.01		LIGHT AND SIGNAL		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
46	264154630155	W/H TAIL M/S MSSSL(L712/38WB ARMY BUS)	1	
—	264154601610	W/H ENGINE(W/O STARTER RELAY)-OFFER	1	
—	264154608204	BRACKET	2	
—	260046804201	CLAMP	2	

CHASSIS TYPE: ALL



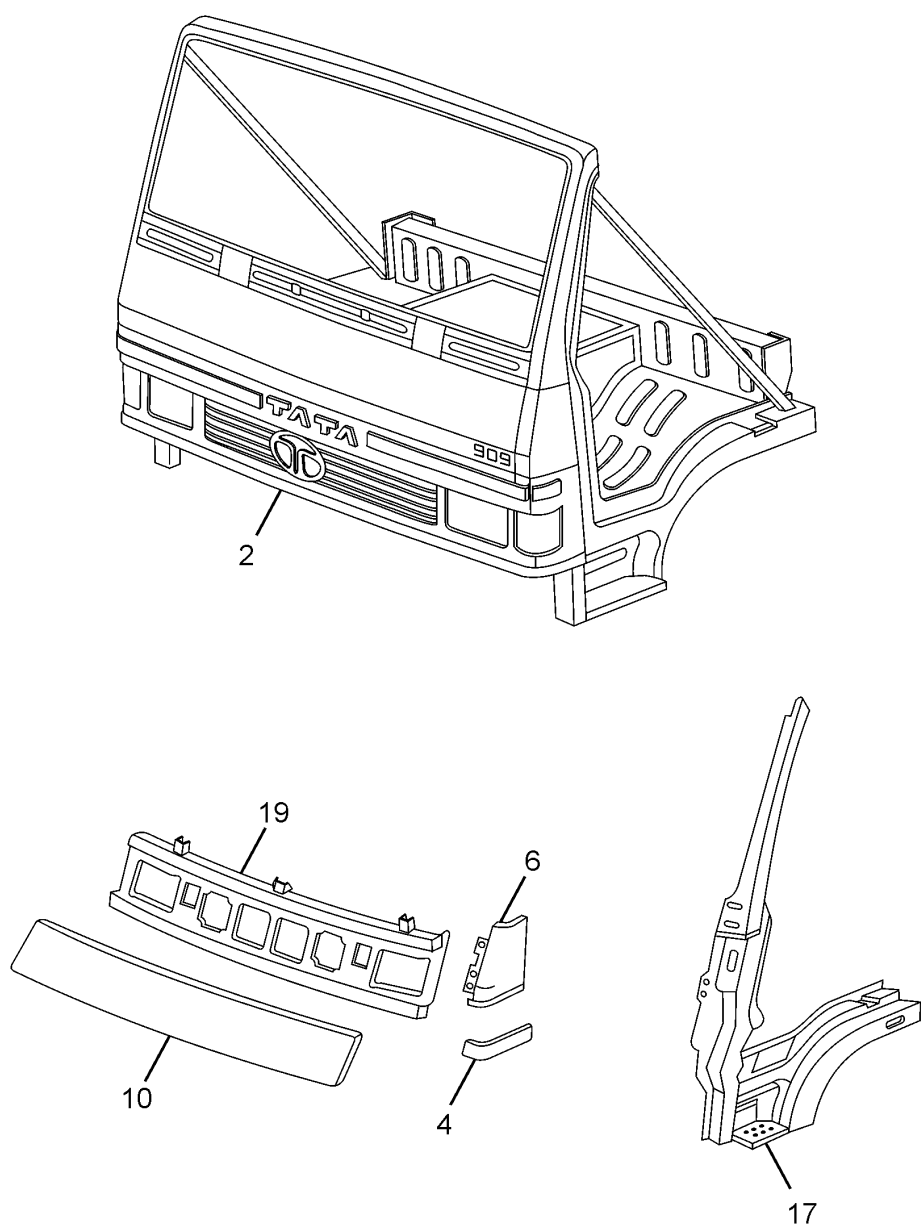
54.54.02		INSTRUMENTS		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264154210129	INST.CLUSTER LP712 BUS	1	
—	264154209958	0.70-M/S.IND.INST SPEEDOCABLE JIS 3100LG M/s.IND.INSTRU.	1	
10	264154506911	PIANO SWITCH (EXHAUST BRAKE ON)	1	
11	264154506912	PIANO SWITCH (ENGINE LAMP)	1	
—	269854500111	HEAD LAMP LEVELING SWITCH	1	
—	264154506922	PIANO SW.(REAR FOG LAMP)W/O CONN.-ELECT	1	
—	275454506918	PIANO KEY SW.- FRONT FOG LAMP	1	
12	269854506303	DUMMY PIANO SWITCH COVER	1	
13	265754500114	ASSY.COMBI SW.RHD FOR B/O W/MSSL-OFFER	1	
20	264154200163	ASSY POWER SOCKET M/s.PRICOL	1	
—	257454509985	LOW PRESSURE INDICATOR SWITCH	1	
—	264154500137	DOUBLE CONTACT BRAKE SWITCH	1	
23	264116100103	ECU FOR EURO-III SYSTEM	1	
—	264154209969	ELECT.LOAD DUMP SURGE SUPPRESSOR M/S.ED	1	
—	270254509950	REVERSE LIGHT SWITCH (OFFER)	1	

CHASSIS TYPE: ALL



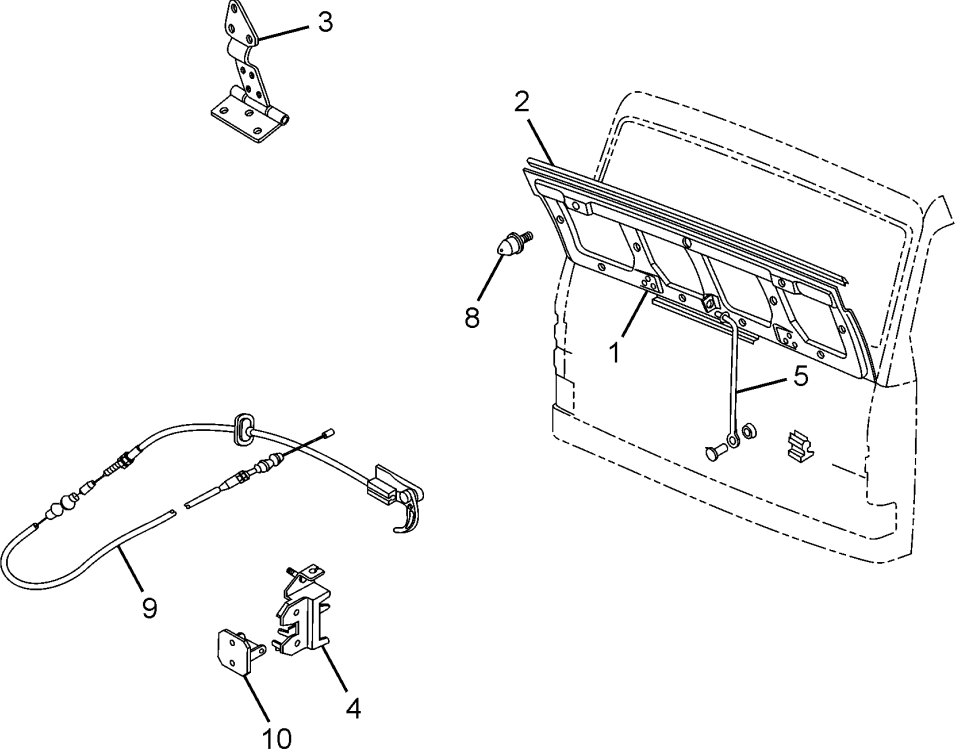
54.54.03		BLACK OUT EQUIPMENTS		GROUP 54
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	0005440814	BLACKOUT LAMP (FRONT)	2	
—	62120400156	LAMP F 12V 15W TS29201	2	
6	0005444003	BLACKOUT LAMP (REAR)	4	
—	62120300127	LAMP 12V 2W M12/3 BA9S TS29201	4	
—	0005440068J	MAP READING LAMP	1	
—	62120300127	LAMP 12V 2W M12/3 BA9S TS29201	1	
11	0005440203J	CONVOY LAMP	1	
—	62120300127	LAMP 12V 2W M12/3 BA9S TS29201	1	
—	0005450004J	CHANGEOVER SWITCH-BLACKOUT (HELLA)	1	
—	264154508221	MTG.PLATE (CHANGE OVER SW.BLACK OUT)	1	
—	270454610111	PIG TAIL -FOR CHANGE OVER SW.-M/s.MSSL	1	

CHASSIS TYPE: ALL



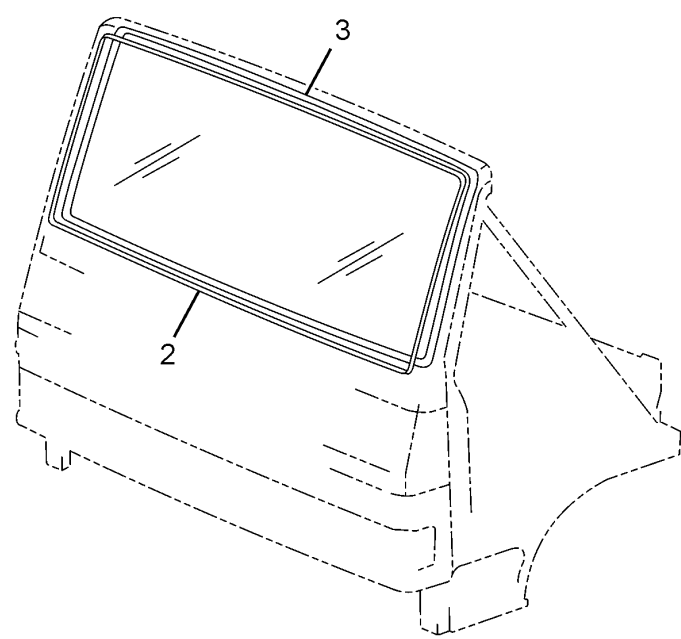
60.60.01		COWL		GROUP 60	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	264160000390	ASSY.COWL COMPLT.-RHD (LP-712 ARMY)	1		
2	264160000290	ASSY.COWL SHELL PAINTED-RHD(EURO-III)	1		
—	264163100127	ASSY FENDER COMPLETE LH, COWL	1		
—	264163100128	ASSY FENDER COMPLETE RH, COWL	1		
4	264160100104	ASSY. PANEL CORNER BOTTOM LH	1		
4	264160100105	ASSY. PANEL CORNER BOTTOM RH	1		
6	264160100112	ASSY. OUTER PANEL CORNER (FRONT) LH	1		
6	264160100113	ASSY. OUTER PANEL CORNER (FRONT) RH	1		
10	267375100101	ASSY. CENTRE FLAP	1		
17	264163000110	ASSY. SIDE WALL COMPLETE-LH (RHD) COWL	1		
17	264163000104	ASSY. SIDE WALL COMPLETE RH (COWL)	1		
19	264160100108	ASSY.SUPPORT FRONT(GRILL)	1		
—	274760100105	ASSY.PANEL OUTER W/S BOTTOM	1		
—	215360108201	STEP BOARD.	1		

CHASSIS TYPE: ALL



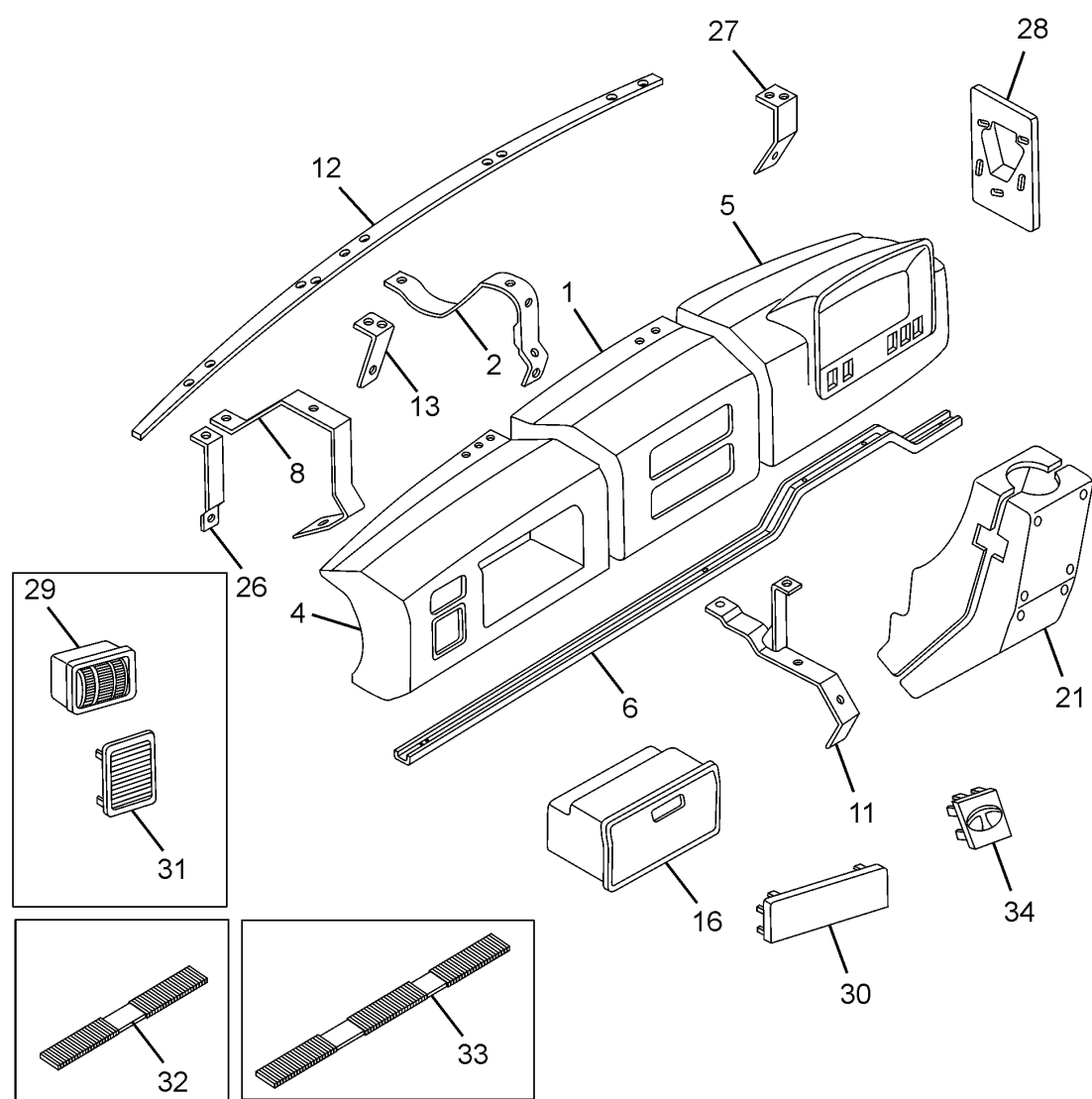
60.60.02		CENTRE FLAP		GROUP 60
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	267375100101	ASSY. CENTRE FLAP	1	
2	264188806301	BEADING FRONT PANEL	1	
3	264175200116	ASSY. HINGE (CENTRE FLAP)	2	
4	264175200107	ASSY. LOCK (CENTRE FLAP)	2	
5	264175200119	ASSY. STAY ROD	1	
8	265188700113	ASSY. RUBBER BUFFER	2	
9	264175200112	ASSY. RELEASE CABLE (CENTRE FLAP)	1	
10	264175200122	ASSY. STRIKER (CENTRE FLAP)	1	

CHASSIS TYPE: ALL



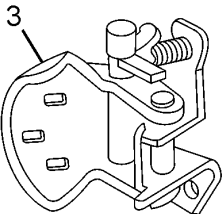
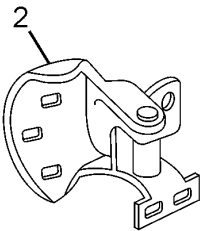
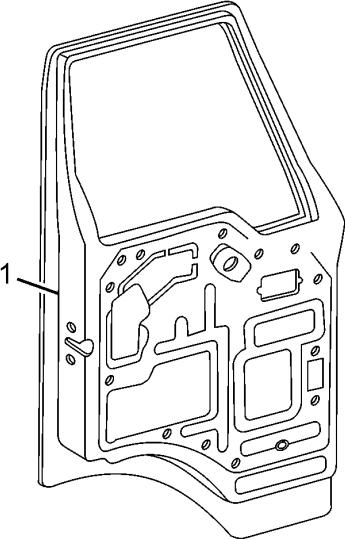
60.67.01		WINDSHIELD GLASS (LAMINATED)		GROUP 67
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
2	264167102305	WINDSHIELD (LAMINATED (6..7 MM)	1	
3	264167106304	RUBBER MOULD (6.7MM WINDSHIELD GLASS)	1	

CHASSIS TYPE: ALL



60.68.01		DASHBOARD		GROUP 68	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
—	264168910124	ASSY.DASH BOARD COMPLT.-RHD(LP-712 ARMY)	1		
1	264168906354	DASHBOARD CENTRE(GREY PIGMENTED)-RHD	1		
2	264168908236	REINFORCEMENT MIDDLE-LH	1		
2	264168908237	REINFORCEMENT MIDDLE-RH	1		
4	264168906385	DASH BOARD-LH RHD	1		
5	264168906356	DASHBOARD RH (GREY)	1		
6	274768908205	REINFORCEMENT (FRONT)	1		
—	264168900131	ASSY. REINFORCEMENT INSIDE (GLOVE BOX)	1		
8	264168900132	ASSY. REINFORCEMENT OUTSIDE (GLOVE BOX)	1		
—	264168900133	ASSY REINFORCEMENT COMPLETE INSIDE RHD	1		
11	264168900134	ASSY. REINFORCEMENT (OUTSIDE)	1		
12	264168900135	ASSY. REINFORCEMENT TOP	1		
13	264168900112	ASSY BRACKET [DASH BOARD MTG]	1		
16	264168900195	ASSY. GLOVE BOX (GREY)	1		
—	264168906358	COVER DASH MOUNTING (GREY)	2		
21	274768900122	ASSY.KIT FOR NACELLE (GREY)	1		
-	-	NACELLE FRONT	1		
-	-	NACELLE REAR	1		
26	264168900113	ASSY. BRACKET LH	1		
27	264168900114	ASSY. BRACKET RH	1		
28	264168906357	COVER CLUTCH BOTTLE	1		
29	264168900151	ASSY VENTILATION NOZZLE	4		
30	265168916344	COVER CENTRE (DARK GREY)	1		
31	264168906331	SPEAKER GRILL	2		
32	265168906388	GARNISH (FOR MIDDLE DEFROST)	1		
33	265168906389	GARNISH (FOR SIDE DEFROST)	2		
34	264168906314	COVER (T -EMBLEM) DASHBOARD	1		

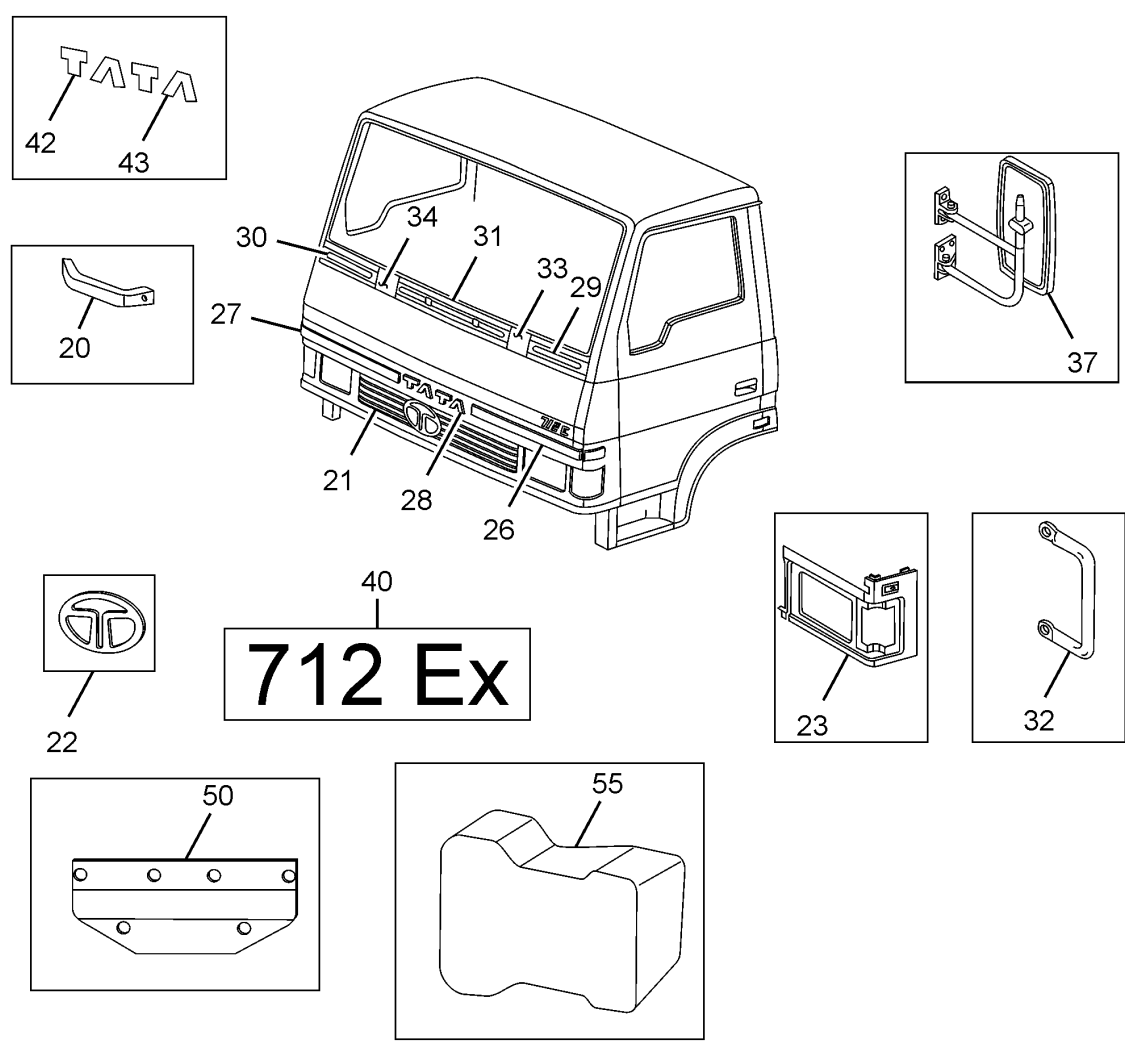
CHASSIS TYPE: ALL



60.72.02	DOOR LOCK	GROUP 72
CHASSIS TYPE: ALL		
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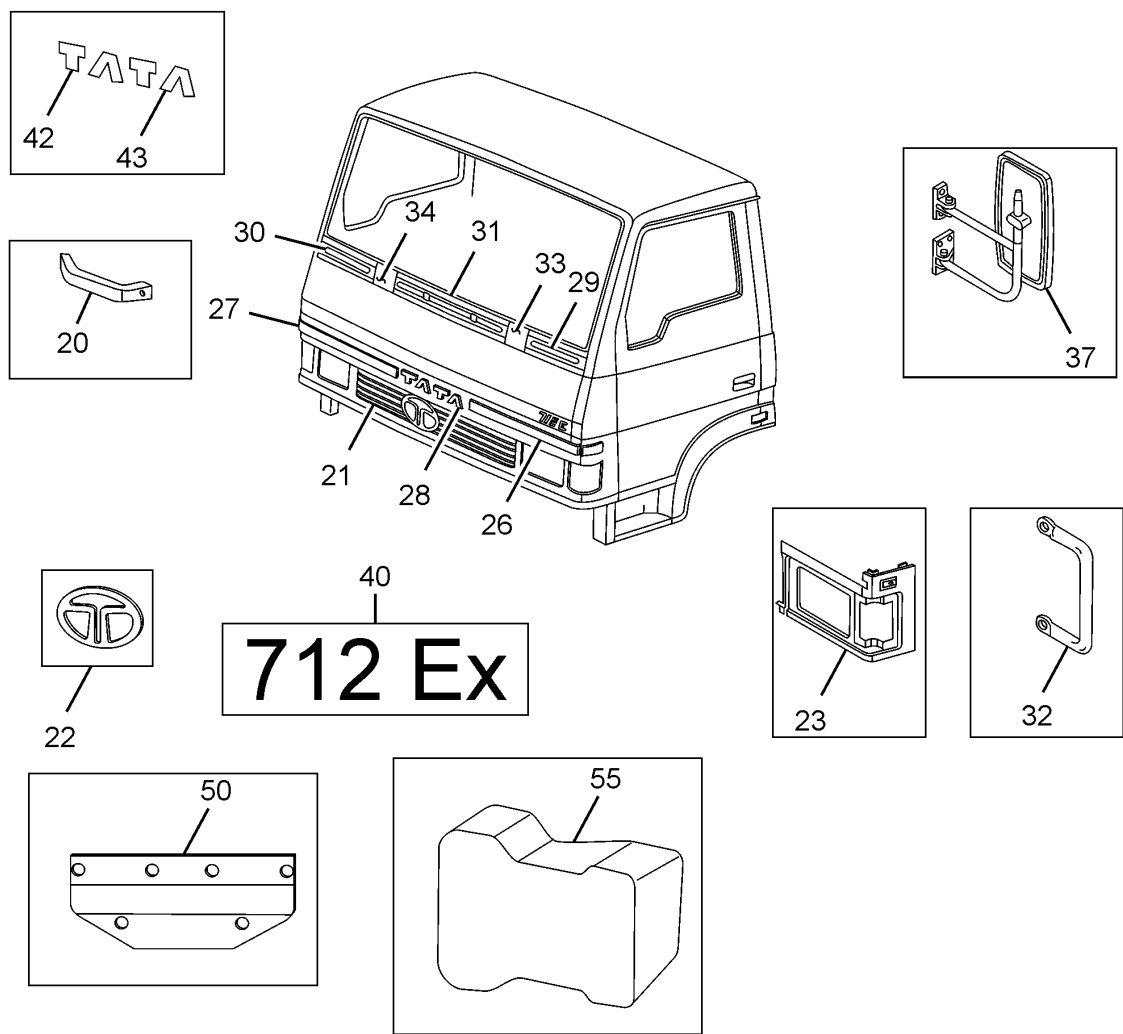
60.72.02		DOOR LOCK		GROUP 72
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
—	265168900185	KIT FOR LOCKS CONSISTING OF:	1	
—	-	STEERING LOCK CUM IGNITION SWITCH	1	
—	-	ASSY.GLOVE BOX LOCK	1	

CHASSIS TYPE: ALL

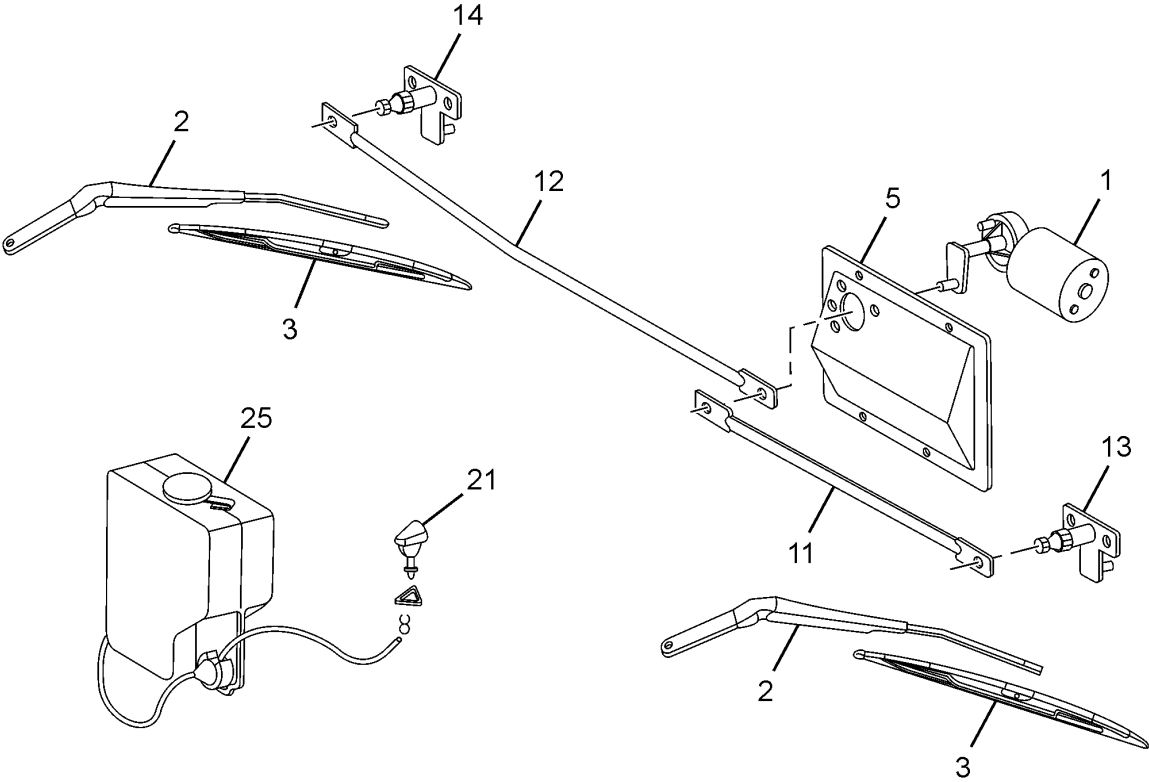


60.81.01		INTERNAL AND EXTERNAL FITMENTS		GROUP 81
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
20	274781100107	ASSY.GRAB HANDLE	2	
21	264181900158	CENTRE GRILL (FRONT) WITH 'T' EMBLEM	1	
22	282381106310	'T' EMBLEM	1	
—	265188806307	RUBBER WASHER	7	
23	264181900165	ASSY. BAZZLE RH (GRAY)	1	
23	264181900164	ASSY. BAZZLE LH (GRAY)	1	
—	264181900152	ASSY. COVER BAZZLE LH	1	
—	264181900153	ASSY. COVER BAZZLE RH	1	
26	264181900150	ASSY. COVER SIDE LH (CENTRE FLAP)	1	
27	264181900151	ASSY. COVER SIDE RH (CENTRE FLAP)	1	
28	264181900159	ASSY. COVER MIDDLE WITH 'TATA' LETTERS.	1	
29	264181906332	GRILL SIDE LH, (W/S)	1	
30	264181906333	GRILL SIDE RH, (W/S)	1	
31	264181906331	GRILL MIDDLE	1	
—	264181906319	PACKING GRILL [W/S BOTTOM]	1	
—	264181906327	PACKING (GRILL W/S BOTTOM)	2	
—	265188806307	RUBBER WASHER	7	
—	265469504301	SPRING CLIP [INNER LINING]	8	
—	264181906315	SCREW GROMMET	7	
32	274781506901	GRAB HANDLE	2	
33	264181100175	ASSY. COVER LH (CENTRE FLAP HINGE)	1	
34	264181100176	ASSY. COVER RH (CENTRE FLAP HINGE)	1	
37	257681100153	REAR VIEW MIRROR OUTSIDE LH	1	
37	257681100152	REAR VIEW MIRROR OUTSIDE RH	1	
40	264181900145	ASSY."712 EX" MASCOT	1	
42	265181006304	LETTER `T'	2	
43	265181006305	LETTER `A'	2	
—	264188806301	BEADING [FRONT PANEL]	1	
—	264181106321	BEADING (FIRE WALL)	1	
—	264181106322	INNER BEADING	1	
—	264181106323	BOTTOM BEADING (CENTRE FLAP)	1	
50	215381906301	COVER STEP BOARD	2	
—	267381100105	ASSY.LID RHD-613 COWL	1	
—	265188700134	ASSY.TOGGLE CLAMP (ENGINE HOOD)	4	

CHASSIS TYPE: ALL

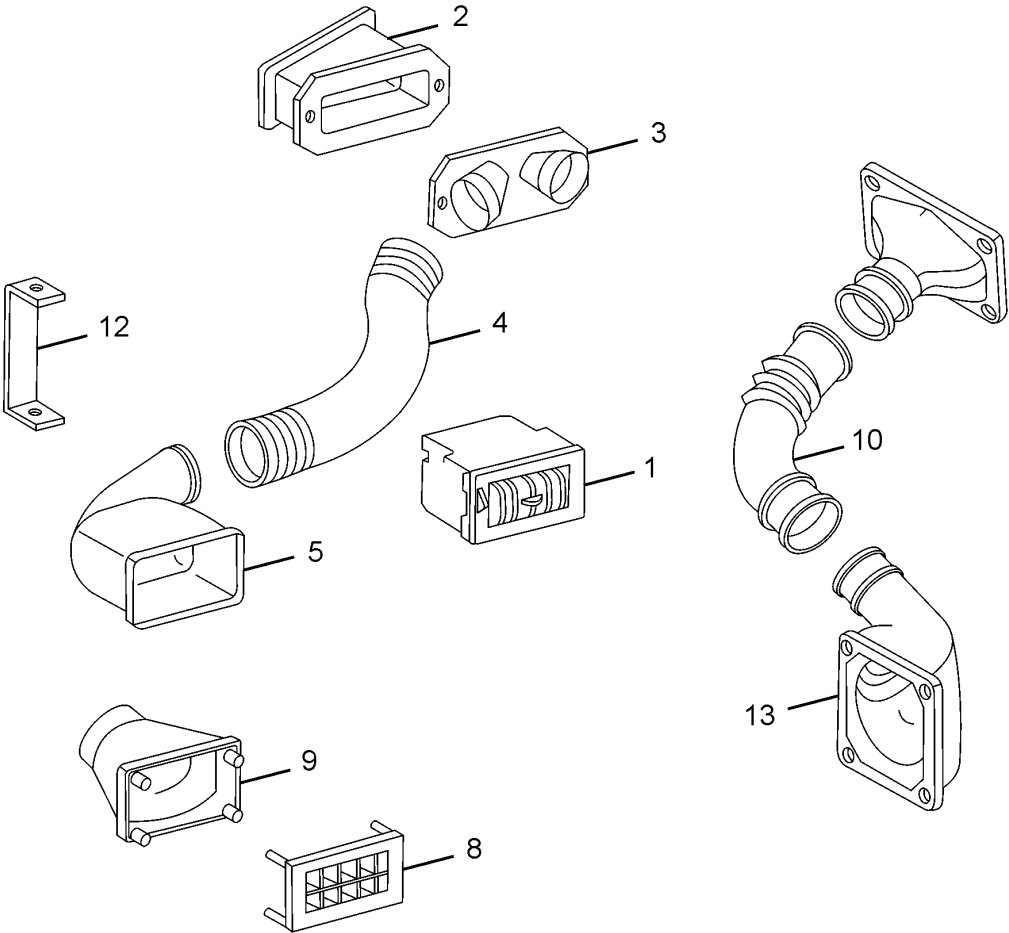


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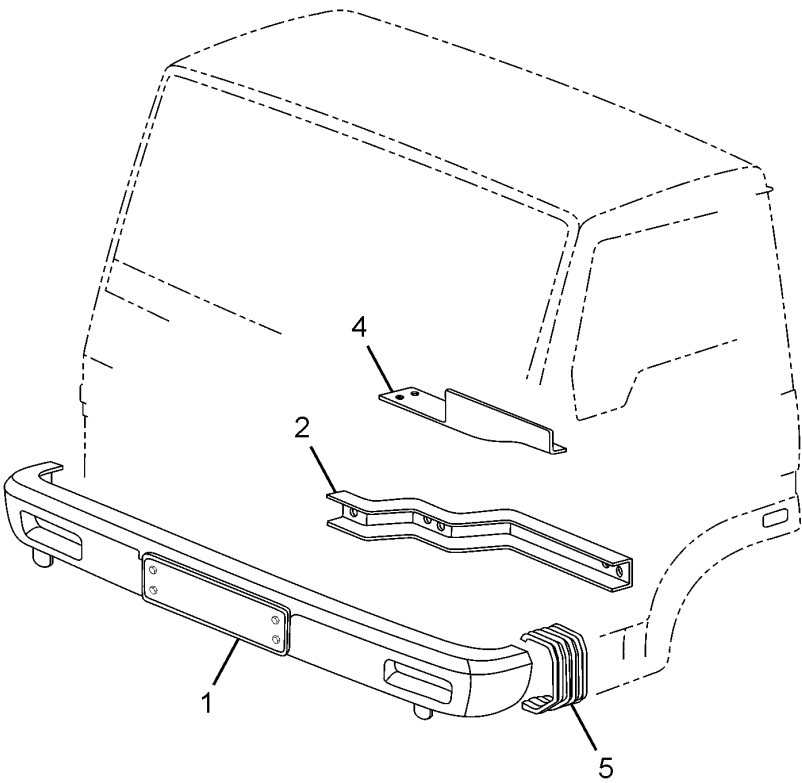
60.82.01		WIPER MOTORS AND LINKAGES		GROUP 82
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264182409954	17W - HI - POWER WIPER MOTOR	1	
2	264182400109	ASSY. WIPER ARM	2	
3	278082400101	ASSY. WIPER BLADE	2	
—	264182409906	HEX. SCREW	2	
5	264182408201	ASSY. BRACKET (WIPER MOTOR MTG.)	1	
—	264182407501	GASKET (BRACKET TO FIRE WALL)	1	
—	264182400138	REPAIR KIT FOR ACCESSORIES WIPER	1	
		CONSISTING OF :		
13	-	ASSY. WHEEL BOX (58.13 MM)	1	
11	-	ASSY. LINK (792)	1	
12	-	ASSY. LINK (183)	1	
14	-	ASSY. WHEEL BOX CO-DRIVER (45 MM)	1	
—	264182400142	KIT W/S WASHER UNIT, CONSISTING OF :	1	
21	-	ASSY. TWIN SELF NOZZLE	1	
—	-	TUBE (1750 MM LONG)	1	
25	-	PUMP WITH MOTOR AND TANK	1	
—	-	OMEGA CLIP	2	

CHASSIS TYPE: ALL



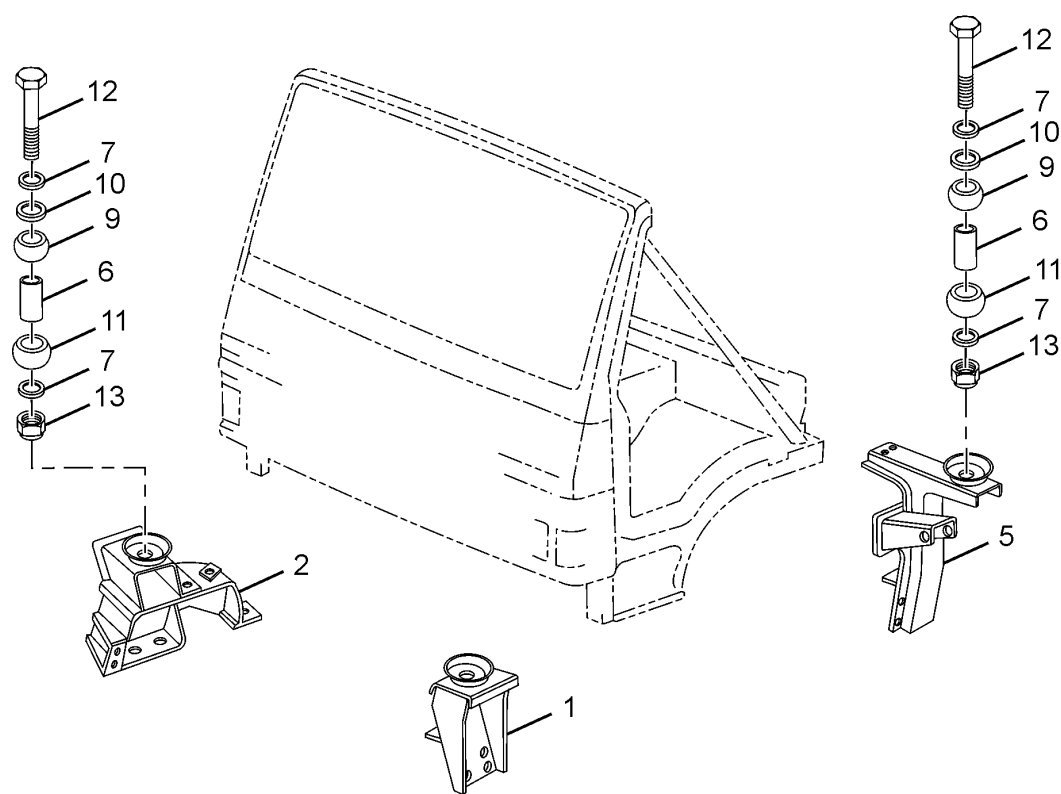
60.83.01		VENTILATION		GROUP 83
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264168900151	ASSY. VENTILATION NOZZLE	4	
2	264183106306	DUCT OUTER LH (W/S BOTTOM)	1	
2	264183106307	DUCT OUTER RH (W/S BOTTOM)	1	
3	264183106308	DUCT INNER (WIND SHIELD BOTTOM)	2	
4	264183106311	HOSE (VENTILATION)	8	
5	264183106320	ELBOW DUCT LH	2	
5	264183106321	ELBOW DUCT RH	2	
8	264183100106	ASSY. VENTILATION GRILL (LEG ROOM)	2	
9	264183106323	TOP DUCT (LEG ROOM VENTILATION)	2	
10	264183106319	BELLOW (LEG ROOM VENTILATION)	2	
12	264183100128	ASSY. BRACKET (ELBOW DUCT MTG.)	4	
13	264183106303	DUCT LOWER (SQUARE) (LEG ROOM VENTILATION)	2	
—	264183100128	BRACKET (ELBOW DUCT MTG.)	4	

CHASSIS TYPE: ALL



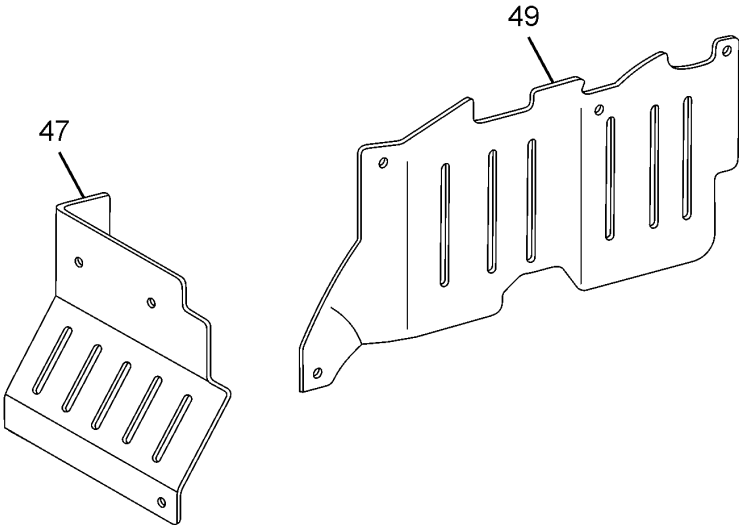
60.88.01		BUMPER		GROUP 88	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
1	264188500137	ASSY.BUMPER COMPLETE-RHD (LP-712 ARMY)	1	OPTIONAL OPTIONAL OPTIONAL OPTIONAL	
2	264188500101	ASSY. SUPPORT LH (BUMPER MTG.)	1		
2	264188500102	ASSY. SUPPORT RH (BUMPER MTG.)	1		
4	264188500110	BRACKET LH (BUMPER MTG.)	1		
4	264188500111	BRACKET RH (BUMPER MTG.)	1		
5	264188500104	ASSY. END COVER LH	1		
5	264188500118	ASSY. END COVER LH	1		
5	264188500105	ASSY. END COVER RH	1		
5	264188500119	ASSY. END COVER RH	1		

CHASSIS TYPE: ALL



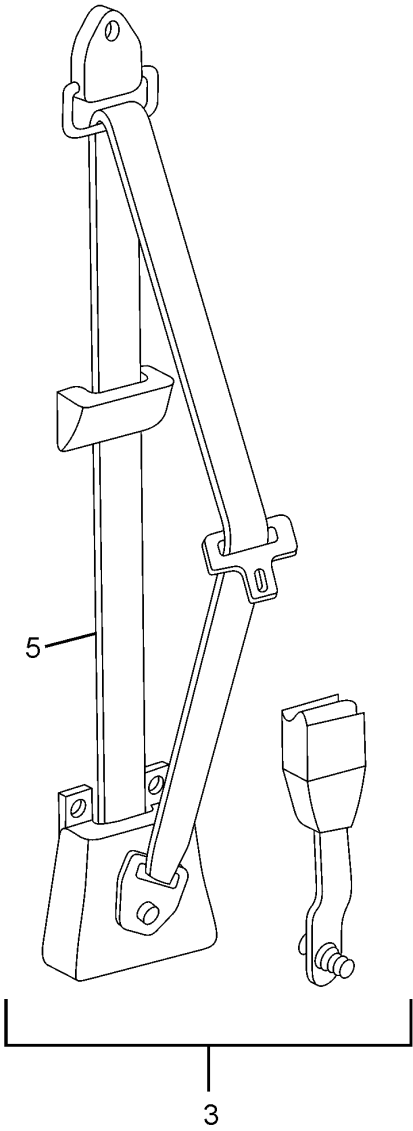
60.89.01		CAB MOUNTING (FRONT)		GROUP 89
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
1	264189100174	ASSY. MTG. BRACKET LH	1	
2	264189100176	ASSY. MTG. BRACKET RH	1	
5	264189100171	ASSY. BRACKET RH REAR MTG.(CHASSIS SIDE)	2	
—	264189100193	ASSY. TIE MEMBER REAR MTG.	1	
6	264189106910	SPACER TUBE	4	
7	264189108266	PROTECTION CAP	4	
—	0428910413J	PLATE	4	
9	0008910597J	RUBBER MOUNTING	4	
10	12650601309	WASHER A 13	6	
11	0008910201J	RUBBER MOUNTING	4	
12	11063896413	HEX. BOLT M 12X100	2	
13	12140501202	NYLOC NUT M 12	2	

CHASSIS TYPE: ALL



60.89.03		MUDGUARD AND MUDFLAP		GROUP 89
CHASSIS TYPE: ALL				
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS
47	264189110125	MUD FLAP FRONT INNER LH	1	
47	274789100170	MUD FLAP FRONT INNER RH	1	
49	264189110126	MUD FLAP FRONT OUTER LH	1	
49	274789100172	MUD FLAP FRONT OUTER RH	1	
—	264189100198	ASSY. SUPPORT STAY REAR (FOR AUX.TANK)	1	
—	264189100199	ASSY. SUPPORT STAY REAR (FOR FLOOR)	1	

CHASSIS TYPE: ALL



60.91.01		SEAT AND SEAT BELTS		GROUP 91	
CHASSIS TYPE: ALL					
FIG. NO.	PART NUMBER	DESCRIPTION	QTY	REMARKS	
3	264191500186	SEAT BELT ASSY.SEAT BELT KIT COMPLETE(PASSIVE)	1		
—	-	SEAT BELT (MIDDLE PASSENGER)	1		
—	-	SEAT BELT (CO - DRIVER SIDE)	1		
5	-	SEAT BELT (DRIVER SIDE)	1		

NUMERIC PART INDEX

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0004280035J	ASSY. HIGH PRESSURE HOSE	77
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0005440203J	CONVOY LAMP	165
0005440814	BLACKOUT LAMP (FRONT)	165
0005444003	BLACKOUT LAMP (REAR)	165
0005450004J	CHANGEOVER SWITCH-BLACKOUT (HELLA)	165
0008910201J	RUBBER MOUNTING	189
0008910597J	RUBBER MOUNTING	189
0009811201	CYLINDRICAL ROLLER BEARING	69
0009970506	SCREW PLUG, OIL FILLING	105
0009972247	PACKING RING	115
0009976747	OIL SEAL, HUB OUTER (SINGLE LIP)	105
0122610020J	GEAR CASE COVER REAR	63
0422510004J	CLUTCH COVER HOUSING UPPER	59
0423120076J	WASHER	113
0424110072J	HEX NUT	115
0424700605J	ASSY. FUEL TANK CAP	153
0428910413J	PLATE	189
0432193461	ASSY INJECTOR (NBFE TYPE)	25
0460424996	ASSY. INJECTION PUMP (ROTARY)	23
11063896251	HEX BOLT M 10X85	97
11063896413	HEX. BOLT M 12X100	189
11063996108	HEX BOLT M 14X1.5X80	91
11063996108	HEX BOLT M 14X1.5X80	95
11063996167	HEX BOLT M 16X1.5X125	89
11063996167	HEX BOLT M 16X1.5X125	95
11064199058	HEX BOLT M 12X1.5X40	57
11064199112	HEX BOLT M 12X1.5X52	57
11071708405	HEX FL BOLT M8X40	47
11323996107	HEX. SCREW M 12X35	113
11323996191	HEX. SCREW M 8X12	107
11323998045	HEX SCREW M 10X25	7
11323998061	HEX SCREW M 6X12	9
11323998185	HEX. SCREW M 10X18	107
11324196023	HEX SCREW M 8X20	47
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11411410252	CAP SCREW M 10X25	99
11433206101	GRUB SCREW EM6X10	21
11632496011	STUD BM 8X20	7
11632608251	STUD BM 8X25 (MANIFOLD TO TURBOCHARGER)	39
11632608359	STUD BM 8X35 (TC TO INTERMEDIATE PIPE)	39

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12051696059	HEX NUT M16X1.5	105
12052396016	HEX NUT M 10X1	115
12080901800	HEX. THIN NUT M 18X1.5 (BALL JOINT)	75
12080901800	HEX. THIN NUT M 18X1.5	107
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12140501202	NYLOC NUT M 12	189
12140601401	NYLOC NUT M 14X1.5	91
12140601401	NYLOC NUT M 14X1.5	95
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12140601606	NYLOC NUT M 16X1.5	89
12140601606	NYLOC NUT M 16X1.5	95
12140698014	NYLOC NUT M 20X1.5	97
12140698014	NYLOC NUT M 20X1.5	97
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12460502100	BRIGHT WASHER 21	97
12480600906	BLACK WASHER B 9	113
12520698017	SPRING WASHER B 6	9
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13050508166	CYL PIN 8 M 6X16	7
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